

NEDMAG TR-5 Project-Specific Safety & Health Document (PSSHD)

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Holds and Change List

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Authorisation:

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NEDMAG Project		
Manager		
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NEDMAG QHSE		
Manager		
BPC Operations		
Manager		
-		

Controlled Copy Holders

Сору	Company	Position		
1.	NEDMAG	QHSE-manager (Custodian)		
2.	State Supervision of Mines	Inspector General Mines		
3.	NEDMAG	Operations Director		
4.	NEDMAG	Project Manager		
5.	Well Engineering Partners	Project manager		
6.	Well Engineering Partners	Well Service Supervisor (Well Site)		
7.	BPC	Operations		
8.	BPC	HWU Supervisor		
9.				
10.				



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1 Summary

NEDMAG B.V. (NEDMAG) intends to execute repair operations on the TR-5 well located at Wellhead Center 2 (WHC-2) at Nedmagweg 199 in Veendam. The repairs are carried out with the Space Saver II Unit owned by Balance Point Control BV (BPC). The execution of the repair is supported by and supervised on behalf of NEDMAG by Well Engineering Partners (WEP).

This document describes the HSE Management measures for the specific operations on the TR-5 well with the objective to reduce the HSE risks associated with the activity to a level As Low As Reasonably Practicable (ALARP).

This Project Specific Safety & Health Document (PSSHD) is a supplement on NEDMAG's and BPC's standard QHSE systems. This document

- is based on a gap analysis of the existing systems which identifies the main discrepancies that exist between the HSE management systems of the above parties
- clarifies which organization, rules and procedures will be enforced on the operations, in order to create a seamless process to safely execute the work program
- identifies the project specific risks and defines associated mitigating measures.

This PSSHD should be considered in conjunction with a number of standard NEDMAG and BPC documents and a number of other Project Specific Documents.

Main employers are as follows:

Company Name	Role
NEDMAG	Operator
BPC	Main contractor of work over and wireline services
WEP	Well engineering and construction supervision

The main contents of this document are:

- An introduction, brief description of the project and overview of related documents
- A description of the project organization, including an overview of tasks, responsibilities and communication structure
- A description of the assessment of risks, definition of mitigating measures and the permit to work process.

All personnel will have access to this document. A copy is available in the office of the BPC Site Supervisor (WSV) and the NEDMAG Company Representative (SSV).

Each person is responsible to carry-out the activities in a correct, professional and safe manner.

'Safety first' shall be the deciding factor in all decisions.



2 General

2.1 Objective & field of application

NEDMAG intends to execute repair operations on the well TR-5 Wellhead Center 2 (WHC-2) at Nedmagweg 199, Veendam. The repairs are carried out with the Space Saver II unit owned by BPC. The execution of the repairs is supported by and supervised on behalf of NEDMAG by WEP.

This document describes the HSE Management measures for the specific operations on TR-5 well with the objective to reduce the HSE risks associated with the activity to a level As Low As Reasonably Practicable (ALARP).

This project specific Safety & Health document is a supplement to NEDMAG's and BPC's standard QHSE systems. plan. The resulting document

- is based on a gap analysis of the systems in place, identifying the discrepancies between the HSE manage systems of involved parties
- clarifies the roles and responsibilities of each organization in order to coordinate and safely execute the work program.
- Identifies risks specific to the project and discusses relevant mitigating measures required to reduce the risk

NEDMAG, WEP and BPC are convinced that this document forms the basis for safe and healthy working conditions for all personnel involved.

The objective of the repairs in TR-5 is to remove the completion from the well, investigate the last cemented casing and isolate the well from the cavern cluster by placing a permanent barrier at the bottom of the well.

The workovers are planned to begin in week 1 of 2020 and are scheduled to continue until Week 9 of 2020. The main steps in the workover operations are:

- 1) Remove X-mas tree and rig up HWU
- 2) POOH 2-7/8" dilution string
- 3) Investigate & Cut 4 ½" string
- 4) Lift 11" Blind Ram & Remove intermediate spool
- 5) SOOH 3-1/2" injection string
- 6) Lift BOP & reorient offset spool
- 7) POOH 4 ½" production string
- 8) Lift Unit and remove offset spool
- 9) Investigate 10 ¾" casing
- 10) Plug 10 3/4" Casing
- 11) Set primary cement plug
- 12) Remediate Damage in 10 ¾" Casing
- 13) Install 7" Suspension String
- 14) Rig down HWU unit & install X-mas tree
- 15) Hand over well

For detailed information see the work program.

The health and safety legislation (BW 7:658) dictates that the principal party who is 'responsible for work places in the mining industry' is obliged to promote the coordination between all parties involved. NEDMAG as the principal party, is therefore overall responsible for safety and health issues at the location. All contractors present at the site are independent contractors and as such are responsible for the safety and health of their own employees. NEDMAG prepared a concurrent operations document to control and coordinate the interfaces between the project activities and the regular mining activities on WHC-2 location.



This PSSHD aims to give substance to

- art. 2.42f of the Working Conditions Decree (Arbeidsomstandighedenbesluit)
- art. 3.7 and paragraph 3.10 of the Working Conditions Rule (Arbeidsomstandighedenregeling): obligation to draw up a Safety and Health Document, with prescribed content
- art. 2.42 of the Working Conditions Decree: Cooperation between different employers in a business or establishment, obligation to draw up a Safety and Health Document with specified content, coordination for health and safety by the employer responsible for the workplace in the mining industries.

Under art. 3.7 first paragraph under a. of the Working Conditions Decree, BPC is responsible for the Safety & Health Document for their unit and equipment with which the well is being controlled. NEDMAG checks if this requirement has been met.

NEDMAG is in the context of this document responsible for:

- Management of this PSSHD
- Ensuring that it fully covers the planned activities
- Keeping the document up to date
- Distribution of the document to all stakeholders, also after actualisation/revision.

2.2 Reference documents

This HSE Document should be considered in conjunction with:

- NEDMAG TR-5 Workover Work Program
- BPC Unit Specific Safety Case, HSE Case Space Saver II Unit (BPC-QHSE-D-5, 13 May 2012)
- Site specific firefighting and rescue plan, FFRP Nedmag TR-5
- Besluit Algemene Regels Milieu Mijnbouw Melding (BARMM Melding, TR-5 2019)
- Concurrent operations document TR-5
- NEDMAG Mining Safety & Health Document (M-01)
- NEDMAG Emergency Plan Mining (M-02) & NEDMAG Blow out contingency plan (M-12)
- NEDMAG Self-assessment Safety & Health Approach during the life cycle of NEDMAG wells (august 2010)
- NEDMAG SHE requirements for contractors (P2.10)
- NEDMAG HSE instructions for drilling/well activities on the NEDMAG Mining locations
- NEDMAG Management system Procedure for specific well activities (M-08).



2.3 Revision and updates

NEDMAG is the custodian of this document. This implies that this organisation is ultimately responsible ensuring the contents of this document is correct, kept up-to-date and distributed in accordance with requirements.

This document remains valid for the time workover operations on the TR-5 well are in progress. Should a delay occur, the validity of this document will be extended in line with the delay period.

All well operations will be carried out according to the TR-5 Workover Work Program. If changes are required, a management of change (MOC) as described in the work program is applied. In case of change, the risks of the new or changed steps in the work program will be assessed and mitigating measures will be defined, communicated and implemented.

Controlled Copy Holders

Сору	Company	Position	
1.	NEDMAG	QHSE-manager (Custodian)	
2.	State Supervision of Mines	Inspector General Mines	
3.	NEDMAG	Operations Director	
4.	NEDMAG Mine manager / Project		
5.	Well Engineering Partners	Project manager	
6.	Well Engineering Partners	NEDMAG Company Representative (SSV)	
7.	BPC	Operations manager	
8.	BPC	Supervisor	



3 Organisation

3.1 Employers

There are a number of parties active during the snubbing operations on TR-5. Main employers are as follows:

Company Name	Activity
NEDMAG B.V.	Operator
Balance Point Control B.V.	Main contractor of work over and wireline services
Well Engineering Partners BV	Well engineering and Construction supervision &
	support

Additional parties involved in the project:

Company Name	Activity		
Weatherford	Pipe handling (via BPC)		
Mammoet	Crane services		
Robke	Wellhead services		
Halliburton, Expro, BPC Wireline	Specialized wireline services		
BHGE	Wireline pipe cutting services (in combination		
	with BPC wireline)		
Catch Fishing Services	Fishing and Milling services		
Reym	Mud Services		
Schlumberger	Cementing Services		
BJJ/Lubbers	Transportation		

3.2 Cooperation between employers

The cooperation between the relevant employers is focused on alignment of the mutual risks and the effectiveness of the management of these risks in order to ensure the safety and health of the workers.

All main parties have collaborated in preparing this Project Specific Safety & Health Document to ensure that:

- all conceivable and relevant potential risks have been reviewed
- · mitigation measures are in place
- all residual risks are reduced to As Low As Reasonably Practicable (ALARP).

Snubbing the Well on Paper and Risk Assessment meetings will take place with all major parties involved prior to the operation as a final check that there will be no conflicting operations that would generate an unacceptable risk.

An overview of the identified risks and their mitigations are shown in Appendix 5: Risk Assessment.



3.3 Organization structure

The figure below illustrates the organogram of the organization of the Workover operation.



3.4 Tasks, Responsibilities and Authorization

The table below defines the roles and responsibilities of the Employers and subcontractors.

Company Name	Role	Responsibilities
NEDMAG	Project Manager (PM)	 Has the overall responsibility for the entire project, including QHSE assurance, security and logistics Acts as HCO – Head concurrent operations NEDMAG has delegated the implementation of the project to WEP and supervision of all operations to the NEDMAG Company Representative (SSV)
WEP	NEDMAG Company Representative (SSV = Site Supervisor)	 Has the overall responsibility for the safe implementation of the project in general Supervision of work over operations on behalf of NEDMAG QHSE assurance (well site) Maintenance of persons register personnel & visitors Introduction to well site regulations Communication between field and office Reporting to SodM Collecting, compiling and sending out reports Supervising subcontractors
	 WEP back office WEP Project Manager (WEPPM) Project Engineer (PE) 	 Assisting SSV's Advisor for NEDMAG for critical stages of the well General work over and well engineering support
BPC	Supervisor (WSV)	 Well operations according to work program First line of well control Supervising their subcontractors

Key Roles: responsibilities & authorities

In order to keep a clear structure of the responsibilities during execution phase of this project the responsibilities and authorities of the four key positions are described in the next paragraphs:

NEDMAG PM

The PM will be on WHC-2 location during the day shift, and must be on call for the duration of all well intervention activities. The PM has single point responsibility for operational matters and has the authority to suspend any or all operations. Specific responsibilities include the following:

<u>Responsibilities</u>

- Monitor compliance with this PSSHD. Non-compliance or exceptions will be discussed with the relevant members of the project organisation
- Ensure that all personnel on unit & location are informed of the extra preventive measures required as defined by this PSSHD
- · Attend the daily progress meeting
- Conduct visual inspection on operations
- Ensure that new personnel on location are given adequate safety and HSE briefing
- Ensure that all new personnel are instructed on muster points.



Authorized to

- Suspend any well intervention operations at any time
- Deviate from this procedure if safety, health or environmental issues require to do so.

Responsibilities & Authorities WEP Project Manager (WEPPM)

The WEPPM is responsible to the NEDMAG Project Manager for the safe engineering and execution of the TR-5 workover. He or she is specifically responsible for the following:

Responsibilities

- The writing of the work program and other required documentation
- Monitor compliance with this PSSHD. Non-compliance or exceptions must be discussed with the SSV
- Preparation of all necessary HSE submissions
- Provision of office based engineering support during work over operations
- Ensuring all required 'End of Well' reporting is performed and the well audit files are complete
- Organise and record weekly safety meeting
- The production of detailed Time Cost Estimates for the project
- The WEP Project Manager liaises with Nedmag Project Manager.

Authorized to

- The WEPPM has the authority to suspend the HWO operation at any time
- Deviate from this procedure if safety, health or environmental issues require to do so.

Responsibilities & Authorities NEDMAG Company Representative (SSV)

The SSV is on duty during the day shift. A night supervisor (NSSV) will take over the duties of the SSV during the night shift when workover operations require 24-hour coverage. Specific responsibilities of the SSV include the following:

Responsibilities

- Provide all work permits on the workover location
- Attend and record daily progress meeting
- Attend toolbox meeting
- Report to SodM
- Conduct visual inspection on well site
- Ensure that new personnel on site are given adequate safety and HSE briefing
- Ensure that all new personnel on site are instructed on muster points
- During well intervention related emergencies, the SSV manages the emergency response operation in liaison with the HCO and the BPC Supervisor.
- Supervise subcontractors
- Conduct visual inspections on the pipe.

Authorized to

- Suspend the well intervention operation at any time
- Act as considered appropriate for well intervention related issues.

Responsibilities & Authorities BPC Supervisor (WSV)

The WSV is on duty during the day shift. A night supervisor (NWSV) will also be available, and will take over the duties of the WSV for the night shift. Specific responsibilities of the BPC supervisor include the following:

Responsibilities

- Attend the daily progress meeting when operations permit or if operations dictate
- Organize and record toolbox meetings
- Ensure safety of the BPC crew
- Ensure that all personnel works in a safe manner
- During well intervention related emergencies, the WSV supports the SSV with the emergency response operation.



Authorities

 WSV has the unique authority to act as considered appropriate for the issues related to the workover unit and equipment.

See Appendix 2: Responsibility Matrix Guide between NEDMAG, WEP & BPC for a more detailed overview of the split up of the responsibilities between NEDMAG, WEP and BPC.

3.5 Individual responsibility

The NEDMAG HSE Policy establishes NEDMAG's commitment to safeguarding the environment and minimizing health and safety risks to their personnel, contractors and the communities in which they do business. NEDMAG believes that, in addition to meeting regulatory expectations, the appropriate range of industry best practices should be used throughout its operations, in order to reduce HSE risks to ALARP. Therefore, NEDMAG has preferentially selected Contractors and services providers to meet these objectives.

In respect to all decisions made, safety first shall be the deciding factor and each person is responsible to carry out the activities in a correct, professional and safe manner.

Prior to the work, the operations are discussed in detail with the key players at a Snubbing Well on Paper session. Afterwards, a risk assessment for all steps in the work program is conducted. The results of this can be found in Appendix 5: Risk Assessment. This appendix also provides the overview of all defined mitigating measures.

For a number of activities with a relatively high risk, the permit to work system is applicable, see under 3.6.

For all BPC Activities, a Toolbox Talk (TBT) will be held. TBT's are held daily before a job starts and when the job changes.

For any work, a Last Minute Risk Assessment (LMRA) must be carried out in order to ensure that at all times and even under changed circumstances, work is executed safely. It is each person's individual responsibility to conduct a LMRA.

All personnel on site will register themselves in the site register when arriving on location. The site registration list requires each person on site to register with name, company name, date of arrival, time of arrival and time and date of departure. Any visitors to site will if at all possible require a 24 hours notification to the SSV. This is done to ensure safe execution of any visits. Depending on

ongoing operations, the SSV has the right to suspend any visits.

LMRA - Last Minute Risk Assesment Is the job clear ? No Yes STOP No Do I have the right tools / Equipment ? Report directly to your supervisor to discuss No Do I know minimal 3 possible potential hazards ? preventive measures to do Yes your job safely No Are preventive measures in place ? I can do my job safely!

All employees visiting the site for the first time and any employee who have not worked at Nedmag WHC-2 in the past 12 months; must see the HSE instructions video and have to read and sign their commitment to those instructions. In addition, to raise HSE awareness, all employees visiting the site for the first time also receive a copy of the HSE instructions pamphlet.



3.6 Coordination

The NEDMAG PM will coordinate the HSE issues of all mining activities on WHC-2 and will coordinate the HSE issues of the Concurrent Operations. The SSV will coordinate HSE issues concerning the well intervention operation at WHC-2, after the well is handed over to him. By handing over the TR-5 well to the SSV, the NEDMAG PM permits the SSV and rest of the workover organization to execute all activities as defined in the work over program, under the following conditions:

- The measures as stated in the Risk Assessment are in place during execution of the work. In case of changes to the work program, through the MOC procedure as described in the work program. the same applies for the measures based on a RA related to the changes in the program
- Each shift starts with a toolbox safety meeting, at which as a minimum the measures from the RA are
 discussed and from which the minutes are undersigned by the BPC supervisor and the SSV
- The SSV issues specific work permits in the following cases:
 - Hot work (any work where sparks and/or heat are generated or released)
 - X-mas tree and wellhead operations
 - Work in confined spaces, including cellars and tanks
 - Maintenance work on hydraulically or electrically driven equipment
 - Work involving explosives
 - Heavy lifting (>5ton and/or difficult lifts)
 - Activities outside the work program and any other (non-routine) work where the SSV and/or WSV concludes that issuing a specific work permit adds value.

The permits will contain the following information

- A description of the work to be performed
- The location where the work is to be performed, including clear identification of the specific plant or equipment being worked on
- o Hazard identification or risk assessment of both the work and the worksite
- Specification of necessary precautions
- Protective equipment (including PPE, emergency equipment, etc.)
- Identification of the specific competent people who are to conduct the work.

The permit to work system will be provided by NEDMAG and will be used or audited by the SSV, BPC supervisor, WEPPM and PM. The goal of the permit to work system is to minimize safety incidents during the workover activities on the NEDMAG WHC-2 site. Proper use of the system ensures:

- Good communication about work to be done
- Recognition of the relevant associated risks
- Definition and implementation of appropriate mitigating measures.

The WSV carries the immediate coordination for recovery and rescue operations on the workover location. The BPC Supervisor will be on site during day shift and can be called up 24 hours a day in case of emergencies. During the night shift, a night supervisor will take over the BPC Supervisor's responsibilities. He will take the necessary primary actions in an emergency and will call the BPC Supervisor without delay.

Work permits outside workover area

The NEDMAG shift leader will issue all work permits for work outside the workover area, as long as it has no impact on the workover. In case of work outside the workover may potentially have an impact on the workover operations, the shift leader will inform the HCO or his representative, will assess the risks and define appropriate measures, and will have the work permit also undersigned by the SSV and the HCO.



3.7 Communication

Effective communication is critical to the success of the operation where different parties interface. The following clearly defines how communication is managed between the interfaces during the following situations. See also Appendix 3: Overview of Meetings and Reporting for an overview of meetings and reporting.

Pre Operations

All employers will be informed of the objectives and timetable of the operation prior to the start of operations. A pre-job meeting on site will be held with the Employers and subcontractors involved with the operation. The project specific HSE document will be available and presented at this meeting.

HSE Information

Each main employer is responsible for ensuring that all relevant HSE information is effectively communicated within their own organisation including alerts, notices, reports etc. The person (within the party specific organisation) with overall responsibility for HSE will ensure that all relevant HSE information is communicated to all persons throughout the onsite operation.

Execution of Operations

All employers shall ensure that their personnel, including all subcontractors, are notified of and are familiar with the ongoing activity program, and abide by all relevant regulations and standards.

During the execution of operations, the BPC STOP System (Safety Observation System) will be used. This system gives anyone on site the opportunity to report all matter that have potential impact on safety, such as

- Housekeeping
- Behaviour / discipline
- Good job, good communication
- Equipment related
- Near misses
- Unsafe situations & acts.

The STOP cards are available at either the BPC Supervisor or the NEDMAG/WEP supervisor. Filled in cards can be given to them. Reports are evaluated immediately. If necessary, direct action will be taken. The reports are also reviewed by the supervisors and BPC QHSE Coordinator / Manager on a daily basis and during the daily morning call, and by the WEPPM and BPC engineer on a weekly basis.

Management of Change (Communication of Change)

If changes to the operations are required, a management of change (MOC) as described in the work program is applied. This will include an assessment of the risks associated with the new or changed steps, including a definition of required mitigating measures.

Incident reporting

All personnel have a responsibility to report accidents, incidents and unsafe situations immediately to the SSV. Reporting incidents to the Authorities is being done by NEDMAG according to the NEDMAG procedure.

After action review

All main employers will come together for a close out meeting to assess the results of the project. Key lessons will be captured at this after action review meeting and documented to ensure their follow up on future operations.



4 Risk Identification, Assessment and Management

4.1 Hazard Identification

The Self-Assessment performed by NEDMAG in 2010 identified one worst case scenario during work overs:

• Brine blow-out.

This scenario can result in:

- Exposures to fluid under high pressure and high temperature (65°C) for personnel
- Flow outside of location into the environment.

NEDMAG identified the following major hazards during regular activities (M-01 Veiligheids- & gezondheidsdocument Mijnbouwwerk WHC-1I2):

		Brine Blow-out
		Presence of CO gas – not applicable for TR-5
		Gas Blow-out (H ₂) – not applicable for TR-5
		Fire and Explosives
		Exposure to hazardous substances.
BPO	C has	defined the following major hazards (HSE Case space saver II):
		Loss of mechanical integrity of the unit / well control equipment
		Guy wire failure, impact by outside agency
		Wellhead failure
		Dropped heavy load, lifting BOP stack and/or unit components
		Workstring failure, loss of control over the pipe
		Structural failure
		Loss of well control
		Blowout
		Loss of stability of the unit
		Fire, explosion

The results of the project risk review related to TR-5 workover operations are found in Appendix 5: Risk Assessment.

4.1.1 Applied Studies

Risk Assessment

Based on the final work over program as discussed at the Snubbing the Well on Paper session, a Risk Assessment (RA), is carried out to assess the risks associated with the various steps in the work over process. Mitigation measures in place are identified and further measures are put in place if required. The risks associated with generic HWO operations are described in the HSE case of BPC.



4.2 Risk analysis

The NEDMAG Risk matrix has been used to assess risks within the framework of this PSSHD:

	Nedmag Risk Matrix						
	(Potential) Effect			Increasing probability			
,			A Has never occurred in	B Has occurred in other	C Has occurred at Nedmag or		E Has more than 1 x a year
erit			other	companies	more than 1 x	department or	· ·
Severity			companies	Companies	other		department
"		Environment &	companies		companies	a year at	department
	People	Material			copacs	Nedmag	
	No injuries	No damage	AI	ВІ	CI	DI	EI
<u> </u>	NO Injuries	NO damage					
II	First Aid injury	Minor damage	All	BII	CII	DII	EII
III	Medical care and LTI	Limited damage	AIII	BIII	CIII	DIII	EIII
IV	Severe injuries, permanent injury	Major damage	AIV	BIV	CIV	DIV	EIV
v	Death	Ravages	AV	BV	cv	DV	EV
Red	Unacceptable risk						
Yellow							
Green	Green Continuous improvement, acceptable risk						

Re		Unacceptable risk
Ye	llow	Reduce risk to levels as low as reasonably achievable
Gr	een	Continuous improvement, acceptable risk

4.3 Risk elemination and reduction

See Appendix 5: Risk Assessment, for the control measures and acceptance criteria.

4.4 Performance standards

Performance standards are defined as clear and measurable parameters relating to the performance of a process or system component, equipment and management systems, which contribute directly to achieving safety and health objectives.

The risks to workers connected with the HWO operations, including the preparation and disposal of equipment are inventoried and evaluated. There is a set of adequate physical facilities and organizational measures in place to eliminate or minimize risks.

Furthermore, the organization assures that all necessary plans, programs and documents are submitted to the State Supervision of Mines in time, and that work will be done in accordance with such plans.

Assessment against the performance standards:

- When selecting contractors the track records in the areas of quality, safety and environment are reviewed
- The Contractors use only certified equipment and materials during the activities, such as Ex-proof according to the ATEX standard
- Prior to the start of the HWO activities a document (certificates) check will be performed
- Periodically (1x per week), safety inspections are performed by a qualified external safety inspector. After the inspection, an evaluation of the findings will be shared with the PM, WEPPM and SSV. If necessary, additional measures are taken.



5 Emergency Preparedness and Response

5.1 Fire Fighting and Rescue Plan

For the project a specific Fire Fighting and Rescue Plan has been prepared supporting the general NEDMAG Mining fire fighting and rescue plan M-02 (Calamiteitenplan Mining), which is a separate document.

5.2 Well Emergencies & Blow Out Contingency Plan

NEDMAG document M-12 (Blow out draaiboek), which is a separate document, shall be used.



Appendix 1: Reference to Legislation

WCL = Working Conditions Law = Arbeidsomstandighedenwet WCD = Working Conditions Decree = Arbeidsomstandighedenbesluit WCR = Working Conditions Regulations = Arbeidsomstandighedenregeling

			Reference to legis	lation
	Section	WCL	WCD	WCR
1	Introduction		11.02	- WOR
 1.1	Summary of performers			
2	General aspects			
2.1	Purpose and scope of the H&S document for special operations		2.42e sub 1	37 sub 1b
2.3	Reference documents			3.12 sub 2
2.4	Revision and actualisation		2.42 sub 4	
3	Organisation			
3.1	Employers			
3.2	Cooperation	19 sub 2	2.42 sub 2d 2.42f sub 3	
3.3	Description of the organisation			
3.4	Tasks, Responsibilities and Authorization			
3.5	Individual responsibilities			
3.6	Coordination		2.42 sub 3	
			2.42f sub 3	
3.7	Communication			
4	Risk Identification, Assessment and Management		2.42f sub 1	
4.1	Hazard identification		2.42 sub 2a	3.10 sub 1c
4.1.1	Applied studies			3.10 sub 1d
4.2	Risk analyses		2.42f sub 1c	3.10 sub 1b 3.10sub 1c
4.3	Risk elimination and reduction improvement measures		2.42 sub 2b 2.42 sub 2c 2.42f sub 1b	3.10 sub 1c - 1h
4.4	Performance standards			3.10 sub1g
5.0	Emergency Preparedness and Response		2.42g 2.42h	
5.1	Fire Fighting and rescue plan		2,5c 2.42,f sub 1c 2.42h	3.9 sub c 3.10 sub 1a 3.12 sub 3 3.14 3.37n 3.37q - 3.37u 6.4.14 Appendix 1 sub f Appendix II Appendix VIII
5.2	Well Emergencies & Blow Out Contingency Plan		2.42h	3.10 sub 1a 3.10 sub 2 3.12 sub 3 3.14 3.37n 3.37q – 37v Appendix VIII



Appendix 2: Responsibility Matrix Guide between NEDMAG, WEP & BPC

	Planning			
R: Resp	oonsible	A: Accountable		
C: Cons	sulted	I: Informed		
Item	Activity / Deliverable	NEDMAG	WEP	BPC
1.	Contract Requirements	RA	С	RA
2.	Work Over Location: Site Survey	1	С	RA
3.	HWO Unit Move Procedure(s)	l l	С	RA
4.	Well Program(s)	AC	R	С
5.	Hold Pre-spud Meeting(s)	A	R	С
6.	Emergency Response Interface	A	R	С
7.	Equipment Transport Arrangements	A	R	С
8.	Third Party Procurement (NEDMAG Contractors)	А	R	ı
9.	Third Party Procurement (BPC Contractors)	1	С	RA
10.	Equipment Requirements	A	R	ı
11.	Service Requirements	A	R	1
12.	Environmental Reporting (BARMM)	A	R	1

	Resource management			
R: Res	ponsible	A: Accountable		
C: Cons	sulted	I: Informed		
Item	Activity / Deliverable	NEDMAG	WEP	BPC
13.	Control of POS / Crew Change	Α	R	I
14.	Site Induction of all Personnel	A	R	ı
15.	Control of Third Party Personnel on site	А	R	I
16.	Control of Third Party Equipment On Site	A	R	ı
17.	Materials Management	А	R	ı
18.	Activities: Relating to the Routine Operation of the HWO Unit	ı	С	RA
19.	Maintenance	1	С	RA
20.	Modifications	I	С	RA
21.	Control of Inspection, Measuring and Test Equipment	ı	С	RA
22.	Occupational Safety	A	R	R
23.	Occupational Health	Α	R	R
24.	Environmental Spill Control	Α	R	R
25.	Waste Management	Α	R	R



	Resource management			
R: Resp	onsible	A: Accountable		
C: Cons	ulted	I: Informed		
Item	Activity / Deliverable	NEDMAG	WEP	BPC
26.	Major Accident Prevention	Α	R	R

	Execute work program			
R: Resp	oonsible	A: Accountable		
C: Cons	sulted	I: Informed		
Item	Activity / Deliverable	NEDMAG	WEP	BPC
27.	Execute HWO Unit mobilisation/de-mobilisation Procedure	1	С	RA
28.	Prepare for Well Operations	A	R	R
29.	Confirm readiness for HWO operations in all respects at location.	А	R	R
30.	Approval to Rig down at end of operations.	Α	С	R
31.	Execute Well Programme	A	R	С
32.	Amend Well Programme	Α	R	С



Appendix 3: Overview of Meetings and Reporting

Risk Analysis Med	eting
Purpose	To review possible risks and determine mitigating actions.
Chairman	WEPPM
Attendees	All major contractors + NEDMAG
Frequency	Once during drafting Safety and Health document
Records	Minute of Meeting and update Risk register
SWOP meeting	
Purpose	Discuss plan for whole well
Chairman	WEPPM
Attendees	All major contractors + NEDMAG
Frequency	Once during drafting work program
Records	Minute of Meeting and update work program
Daily Ops Meetin	ng .
Purpose	Discuss SHEQ items, last & next 24 hours, 6-day lookahead and compliance issues
Chairman	SSV
Attendees	SSV, BPC SV, BPCPE, WEPPM + NEDMAG
Frequency	Daily
Records	Minute of Meeting
Pre-job safety me	eeting (toolbox)
Purpose	Discuss specific job
Chairman	BPC supervisor
Attendees	Involved crew + SSV
Frequency	Ad hoc
Records	Signed TBT sheet
Audits	
Purpose	Review implementation of systems
Auditor	NEDMAG Project manager / WEP Project manager
Frequency	No set frequency (minimal 1x before commissioning)
Records	Audit report (email) to SSV
Site Induction	
Purpose	To make everyone aware of operations, risks and emergency procedure before allowed on site
Chairman	Wellsite Supervisor
Attendees	Everyone who has to go on site
Frequency	Before going on site
Records	List of Attendees and identified on Personal Safety Log
Supervisor Shift h	
Purpose	To handover the work and brief the new shift on the status
Chairman	Leaving Supervisor
Attendees	Leaving and upcoming Supervisor
Frequency	Every shift change of SSV
Records	Shift handover form
Pre Shift Briefing	
Purpose	To brief all applicable of the work to be done in the upcoming shift
Chairman	Drilling Supervisor / WSV (depending on activities to be executed)
Attendees	Applicable working crew
	Applicable working crew Beginning of every shift Pre Shift Report & LMRA Card



Weekly Safety me	eting
Purpose	Review safety performance from preceding week
Chairman	WEP Project manager
Attendees	BPC supervisor / engineer
Frequency	Once a week
Records	Minutes of meeting

Reporting

SodM Daily drillin	ng report
Purpose	To inform the own organisation and SodM of the Work Over operation status
Responsible	WEP Project Manager
Distribution	SodM
Frequency	Daily before 9:00 am
Records	Originals are kept by NEDMAG
Daily drilling repo	ort
Purpose	To inform the own organisation and partners of the Work Over operation status
Responsible	SSV
Distribution	NEDMAG Organisation
Frequency	Daily before 9:00 am
Records	Originals are kept by NEDMAG
Incident report	
Purpose	To report incident or near miss
Responsible	SSV
Distribution	NEDMAG Organisation, SodM
Frequency	Directly after incident
Records	Originals are kept by NEDMAG
Safety inspection	report
Purpose	Review against performance standards
Responsible	Independent safety inspector
Distribution	NEDMAG Organisation
Frequency	1x per week
Records	Inspection reports are kept by NEDMAG



Appendix 4: Overview data Chemicals workover TR-5

Items below in the REACH list are planned for the main operations. The list will be updated with the input from the snubbing services contractor and the cementing services supplier and updated on location.

	Bijlage 1 bij het formulier voor melding				Versie: 02-12-2019			
	Chemicaliënoverzicht, voor chemicaliën waarvoor een melding overeenkomstig 8.2.1.1 onder m van de Mijnbouwregeling noodzakelijk is,	vaarvoor een melding o	overeenkomstig 8.2.	1.1 onder m van de Mijr	ibouwregeling noodzakelijk is,			
	ten behoeve van het gebruik chemicaliën op het vaste land	op het vaste land						
	Naam melder (OPERATOR):		Nedmag B.V.		Referentie nummer:			
	Tbv:		TR-5 Workover		Naam landlocatie :		Tripscompagnie	
	(productie/putwerkzaamheden/pijpleidingen)	ngen)			In Waddenzee of kustzone < 3 mijl		Nee	
				ON DO ATAG	DATA DECIMEN BY THE OBEDATOR			
I ANDI OCATIF			PRODUCT -	PRODUCT - LEVERANCIER DATA	ED BY THE OPERATOR			OPERATOR DATA
Mijnbouwwerk: landlocatie gebruik	Product handelsnaam (1)	Leveranciemaam (2)	Datum van uitgifte VIB (indien beschikbaar) (3)	CtgB nr. ("toclatings- nummer" of "sanmeldings-	Product etiket: H-zinnen of R-zinnen (5)	REACH Compliance check afgerond	Geplande maximaal te gebruiken kg (7)	Algemene opmerking (8)
•	<u> </u>	•	Þ	,	•	h	Þ	
				Chemfor	Chemfor Drilling fluid services			
Tripscompagnie	CALCIUM CARBONATE (all grades)	CEBO HOLLAND B.V.	18/01/2013		Niet gevaarlijk	N vt. (niet gewaarlijk)	1,000	
Tripscompagnie	FIBRE MIX (a grades)	CHEMFOR HOLLAND B.V.	18/01/2017		Niet gevaarlijk	N vt. (niet gevaarlijk)	1,000	
Tripscompagnie	MIKHART (all grades)	CEBO HOLLAND B.V.	03/12/2016		Niet gevaaflijk	N vt. (niet gevaarlijk)	1,000	
Tripscompagnie	NUTSHELLS (all grades)	CEBO HOLLAND B.V.	28/11/2015		Nietgevaarlijk	N v t. (niet gevaarlijk)	1,000	
				Balance Point Con	Balance Point Control (BPC) Snubbing Services			
Tripscompagnie								
Tripscompagnie								
				Nec	Nedmag - Operator			
Tripscompagnie	Magnesium Chloride Pekel 22-33% (m/m)	Nedmag B.V.	04/06/2015		P264 P305 P551	вŀ	273,000	
Tripscompagnie	Emsorb 2000	Emsland - Stärke	07/05/2010		Niet Gevaarlijk	N vt. (niet gevaarlijk)	1,650	
Tripscompagnie	Diesel	Nedmag B.V.	16/07/2015		H304, H315, H318, H332, H361, H373, H411 P261, P273, P301, P310, P331	вſ	000'06	
Tripscompagnie	Magnesium Chloride Flakes	Nedmag B.V.	11/06/2015		P264 P305 P351	Βŗ	10,000	
				Schlumber	Schlumberger cementing services			
Tripscompagnie	_	Schumberger	07/08/2016		Niet Gevaarlijk	N.v.L (niet gevaarlijk)	90	
Tripscompagnie	ENDLY DISPERSANT D240	Schlumberger	11/07/2014		Niet Gevaarlijk	N.v.t. (niet gevaarlijk)	90	
Tripscompagnie	CEMENT CLASS G D907	Schlumberger	29/09/2016		H315, H318, H335	Ja	20,000	
Tripscompagnie	ANTI-SETTLING AGENT D153	Schlumberger	30/07/2015		H373	Ja	20	
Tripscompagnie	MID-TEMP RETARDER-L D801	Schumberger	09/10/2014		Niet Gevaarlijk	N vt (niet gevaarlijk)	200	
Tripscompagnie	ANTIFOAMING AGENT D206	Schumberger	15/08/2014		Niet Gevaarlijk	Ja	20	
				Reym - D	Reym - Drang Fluid Services			
Tripscompagnie	Baryte	CEBO HOLLAND B.V.	22/10/2015		Nietgevaarlijk	N.v.t. (niet gevaarlijk)	126,000	
Tripscompagnie	XANTHAN GUM	CEBO HOLLAND B.V.	26/11/2015		Niet gevaarlijk	N.v.t. (niet gevaarlijk)	2,000	

9-12-2019



Appendix 5: Risk Assessment

	Schedule Risk	Register - WO	Schedule Risk Register - WO TR-5 YEAR 2020	3020			RISK		
TaskID	Description of Operation	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Probability Severity	Risk rating	Remarks
General									
					e e e	Weather forecasts stall be monitored regularly and work will be planned based on forecast. Equipment design and limitations —> Stay within equipment limits bristal and secure all equipment properly. All equipment fall within design oriteria. Gay wire pre-tensioning to be controlled during commissioning and Guy wire pre-tensioning to be controlled during commissioning and	α		http://buerradar.n/ http://windfinder.com/ BPC: 22m/s working limit (stop work & R/D stide + ginpole)
			-50	rligh winds	Falling heavy equipment a could cause serious material dennage to surrounding equipment, wells, and/or injury to people.	affer any shut-down due to high winds event R/U Procedures to be fallowed Crane and HWO unit equipped with gauges to determine wind speed Weather forecast to be mentioned during Todbox meetings when relevant			55m/s unit limit (rig down, based on forecast) Crane: acc crane driver
		NEDMAG BPC BPC WL			Detachment of equipment, Coose cables, hoses, pipe, Islamming container doors tet. can start to fly around set. can start to around and can cause material damage or injure personnel	Stop operations at the first signs of detached equipment, cables, noses, etc. Maintain Good housekeeping All operational staff have the authority to stop work when unsafe Perform preventive inspections prior to high winds	0	≅	
	Weather conditions	Catch Mammoet HLB SLB Transport company	NEDWAG	Lightering	Lightning strike can cause personnel injuries and damage to the installation	Proper earth connection of the unit with the well (checked during commissioning, BPC report) When installing new equipment, check earthing Weather forecasting and livetracking if there are stoms in the area Stop operations, RID crans, close in well and evacuate workover area when lighting is the vicinity	0	<u>5</u>	http://goo.gl/anFdjx Check lightning forecast prior to wireline operations
					se	Use brine for testing etc. or drain fresh water after use	0	5	
			-	Cold Wealther (Ireezing)	Sippery surface	Proper doming, dry/warm De-ice ground and equipment, salt available on location	0	3 2	
			_	Heavy Rain - flooding of location	fluids (mud,) will mix ish water flow will side the	Check weather forecast regularly In time emptying of cellars, gutter systems, pits, etc. will reduce the risk of mixing up (drilling) fluids and waste water with rain water coming onto the location. Dedicated chemical storage areas Ensure no electrical cable sockets are placed on the ground	0	Ē 5	http://buierradar.n/

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	Schedule Risk	Schedule Risk Register - WO TR-5 YEAR 2020	TR-5 YEAR	2020			RISK		
TaskID	Description of Operation	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Probability Severity	Risk rating	Remarks
General									
	Traffic to location	NEDMAG BPC BPC WL Mammoet HLB, SLB Transport company	NEDMAG	Increase in traffic	Complaints from the neighbours, local authorities Accidents, injury / damage to equipment	Dedicated traffic routes (traffic plan available) Supply truck drivers with a timetable Plan transport during office hours when possible	v	ਹ –	
64	Traffic on location	NEDMAG BPC BPC WL Mammoet HLB, SLB Transport company	NEDMAG		Collision of moving vehicles which may trep and hit people on site resulting in severe injury. Collision of moving vehicles with wells and pressurized piping may result in an uncontrolled high pressure brine beakage which may cause serious injuries and environmental spilis.	Driving routes and direction will be shown in the traffic plan No unconforded driving on location Hard barriers are placed around the present wells on location Speed limit enforced Parking allowed orly in designated areas Driving on workover site allowed only under supervision	<u>-</u> u	■	
		NEDMAG BPC	NEDMAG	Overload of mobile/static crane Overloading of Lifting Accessories (Chains, Hooks, Sings etc.)	Personnel at fatal risk: - Crane operator - Customer representative - Banksman - Operators - Supervisor	PtW system to be used for heavy / complex lifting Crane lifting capacity to be identified on the crane and certification available in cabin Certified lifting equipment Weights of leads to be established	<u>в</u>	B	Heavy lift >5mT
G-5	Lifting	BPC WL Mammoet HLB, SLB Transport company	NEDMAG	h equipment on h personnel	Damage to equipment & wells, injury to personnel	Allow adequate clearances to avoid conflict with other plant or structures in the lift vicinity in the lift vicinity and in the lift vicinity of the load if needed Use of banksman with radio communication with crane operator Wellnead protection placed on surrounding wells. Lifting plant available for it, dup and complex lifts No personnal allowed under suspended load.	8	18	
9-9	Working with pressure vessels / piping	NEDIMAG BPC BPC WL WSG	NEDMAG	Bursting of hoses, pipes and fittings Release of projecties Release of powerful jet of fluid	Injury to people Environmental spill Damage to equipment	Follow appropriate PtW / workprogram, PJSM Proper supervision Certified & pressure tested equipment, barriers (tape-off zone) Certified & pressure tested equipment, barriers (tape-off zone) Tie down fines Limit entry to zone to authorized personnel Keep clear of all fines for the duration of the test A personnel have the authority to stop work when unsafe Only authorized personnel to operate swab and master valves	<u> </u>	8	
67	Working with chemicals	NEDMAG BPC WSG Transport company	NEDMAG	Exposure to chemicals	Injury to people Environmental spil	Follow SDS procedures; take adequate measures as stated in SDS (Correct PPE use) (Correct PPE use) (Savailable on location (chemical storage area & supervisors offices) Dedicated storage location Drip pans where possible	<u>-</u> m	III ■	

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	SZ.												
	Remarks												
¥	Seventy Risk rating						 □	- B	-				8
RISK	Probability						O	æ	o				ω
	Action to mitigate or create contingency plan						Hold PJSM prior to job, discuss responsabilities Keep two barriers between working environment and people Check PCE test validity + condition Pessure test PCE according NEDMAG procedure NEDMAG supervisor to handle well-	Hold PJSM prior to placement unit/crane at wellhead Check placement crane with lift plan Check WH and PCE connections on rig up/down NEDMAG supervisor to handle wellhead valves	PIW system to be used PJSM Barrier off area Barrier off area Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment				Hold PJSM Check pump lines, Ptest same Adequate supervision while performing the job Set pop-off Contain fluds onsite (boation gutters)
	Potential Consequences					G-6 above	injury of people Spill of fluids	Spill of fluids	Uncontrolled flow of water / brine from the wells Injury of people		erpressures	nd G-7	Spi∎of fluids Burst of fines, injury
2020	Risks		RIE BPC WL	RIE HLB WL	RIE Mammoet	Refer to general risk G-1 through G-6 above	Exposure to wellbore pressure	Damage to wellhead	Damage to well (test pressure on well)		RIE BPC snubbing unit, 2.2.5 Overpressures	Refer to general risks G-1, G-6 and G-7	Plugged line Leak at surface exposure WH & casing to high pressure
TR-5 YEAR	Party Responsible		BPC WL	TW 8TH	Mammoet			NEDMAG			ЭНВ		NEDMAG
Register - WO	Stakeholder(s)			_			NEDWAG HLB BPC WL	Mammoet					NEDMAG BPC
Schedule Risk Register - WO TR-5 YEAR 2020	Description of Operation	on wellhead					Rig-up E-line unit, tooks and PCE Perform wireline operation	(measuremnis, cuting pipe, setting plugs) Rig-down E-Ine					Displace well to FMC
	TaskID	Wireline operations on wellhead				6.0.1	6.0.13	6.1.22		Kill well			6.1.21 6.3.52 6.7.96

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Rig up snubbing unit Rig up snubbing unit Mobilize equipment Mobilize equipment Removal top X-Mas Tree R/U BOP RATE BF Mammoet RIE Mammoet Riefer t Refer t Mammoet Refer t Refer t Refer t Refer t Refer t Refer t Refer t	Pa Respo	Party				,	H	
Woblize equipment Removal top X-Mas Tree	_	Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Probability Severity	Risk rating	Remarks
quipment								
quipment op X-Mas Tree	16	BPC In	IE BPC Snubbing unit, Referend dustrial dangers	e No: 1.3.2 Transport, 2.1.4 P	RIE BPC Snubbing unit, Reference No: 1.3.2 Transport, 2.1.4 Positioning of Equipment, 4.1 Location lay-out, 2.2.6.4 Lifting BOP components; 2.2.6.21 Lifting / skidding BOP stack; 3.6 Labour and industrial dangers	nents; 2,2,6,	21 Lifting / sl	kidding BOP stack; 3.6 Labour and
op X-Mas Tree	Mam	Mammoet	RIE Mammoet					
quipment op X-Mas Tree		ď	Refer to general risks G-1, G-2, G-4, G-5 and G-6	-4, G-5 and G-6				
		D	Damage to wellhead	Spill of fluids	Hdd PJSM prior to placement unit/crane at welfhead Check placement crane with lift plan Check placement crane with lift plan Check WH and PCE connections on rig up/down PNW system to be used to be supervision while performing the job Adequate supervision while performing the JSM Work instructions discussed during PJSM	<u> </u>	8	
		<u>ű</u>	Exposure to wellbore pressure	Injury of people Spill of fluids	Internal and external barriers in place according to Work Program Hold PJSM prior to job Keep two barriers between working environment and people Prepare equipment offfine, minimize exposure Check PCE test validity + condition Confirm "ontheffing / exemption" SodIM	8	8	
6.1.19	18	BPC R	RIE BPC Snubbing unit, Referenc	e No: 2.2.6 Positioning of Equ	ing unit, Reference No: 2.2.6 Positioning of Equipment, 2.4.4 Controls and gauges			
071.0	Mam	Mammoet	RIE Mammoet					
6.1.26 Rig up snubbing unit, NEDMAG auxiliaries and pump RPC RPC	9,	œ	Refer to general risks G-1, G-2, G-5 and G-6	-5 and G-6				
6.1.34 Intes Mammoet		NEDMAG D	Damage to surrounding wells	Uncontrolled flow of water / brine from the wells Injury of people	Construction of well barrier structures to shield surrounding wells. PRW system to be used Have lift plan in place Adequate supervision while performing the job.	=	8	
			E BPC Snubbing unit 20170817	, Reference No: 2.2.1 Leakage	RIE BPC Snubbing unit 20170817, Reference No: 2.2.1 Leakage of high pressure systems; 2.2.2. Leakage of well control equipment			
	16	BPC # ×	Wrong rig up of control lines of the BOP components	Equipment damage	Adequate supervision Pre-check lines before function test	0	ਹ	
Function test unit.		- A	Refer to task G-6 above					
pressure test BOP and BPC commission unit		NEDMAG D	Damage to well (test pressure on well)	Uncontrolled flow of water / brine from the well Injury of people	PIVV system to be used Commissioning checklist Function and pressure test program for BOP's LSM Barner off area Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment	0	5	



	Schedule Risk Register - WO TR-5 YEAR 2020	Register - WO	TR-5 YEAR	2020			RISK		
Task ID	Description of Operation	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Severity	Risk rating	Remarks
POOH 2 7/8" dilution hanger and string	hanger and string								
			ВРС	RIE BPC Snubbing unit 2017081. RIE BPC-OPS-P-HWO-10 RU M	7, Reference No: 2.4.3.1 Lifting freine on top of HWO unit. RII	RE BPC Snubbing unit 20170817, Reference No: 2.4.3.1 Lifting gear in General, Reference No: 2.2.7.1 Pipe Handling RE BPC-OPS-P-HWC-10 RU Wreline on top of HWO unit. RE BPC snubbing unit, 2.2.5 Overpressures			
			BPC WL	RIE BPC WL					
			Mammoet	RIE Mammoet					
				Refer to tasks G-1, G-5, G-6, G-7 above	above				
6.2.35 - 6.2.43	Run 2 7/8" landing string Remove WRBP Release tie-down bolts	NEDWAG BPC BPC WL Mammoet		Damage to well-lead	Injury of people Spill of fluids	PJSM before job Ensure all pressure over hanger is realeased before unscrewing tie- down bolts. Refer to bolt extrusion measurements of previous jobs to know When hanger is realeased.	-	8	
	POOH dilution string		NEDMAG	Exposure to wellbore pressure	Injury of people Spi∎ of fluids	Keep hole full Discuss in PJSM Perform Kick drill before pulling, assure IBOP is on the floor Internal and external barriers in place according to Work Program	-	B	
				Scaling outside tubing	Dropping debris	Discuss in PJSM Clean pipe in basket/unit (wiper rubbers installed in unit)	-	B	
				Tubing severly corroded	Injury of people, dropping sections/debris	Discuss in PJSM restricted area at pipe deck B evaluate condition string when pulled	-	B	
Wireline operations on 4 1/2"	on 4 1/2"								
			вРС	RIE BPC Shubbing unit 20170817, Reference No: 24.3.1 Lifting gear in General RIE BPC-OPS-P-HWO-10 RU Wireline on top of HWO unit	7, Reference No: 2.4.3.1 Lifting freine on top of HWO unit	gear in General			
	Rig-up E-line unit, tools and PCE		BPC WL	RIE BPC WL					
	Perform wireline	NEDMAG	Mammoet	RIE Mammoet					
6.3.44 - 6.3.55	Rig-down E-Ine	BPC WL Mammoet		Refer to general risk G-1 through G-6 above	G-6 above				
	Potential kill operation see kill well risks		NEDMAG	Exposure to wellbore pressure	Injury of people Sp∥lof fluids	Hold PJSM prior to job, discuss responsabilities Keep two barriers between working environment and people Check PCE test validity + condition Pessure test PCE according NEDMMG procedure Keep snubbing unit blind rams closed during rig up/down	-	≅	



	Remarks								
	Severity Risk rating					<u>.</u>	8	-	<u></u>
RISK	Probability					<u> </u>	۵	O	υ
	Action to mitigate or create contingency plan					Appropriate PtW in place, PJSM Snubbing operator procedures for BOP lifting Minimiz exposure time by having appropriate planning, equipment and man-power Adequate supervision while performing the job Work instructions / lifting plan and procedures discussed during PJSM	Damage to surrounding wells Construction of well barrier structures to shield surrounding wells. Uncontrolled flow of water / PNW system to be used brine from the wells Have lift plan in place Injury of people Adequate supervision write performing the job.	Internal and external barriers in place according to Work Program Complance with exemption requirements Adequate supervision while performing the job Work instructions discussed during PJSM Mininize exposure time by having appropriate planning, equipment and man-power	PtW system to be used Commissioning checklist BOP's function and pressure test program PJSM Barrier off area Adequate supervision Pressure supervision equilonment
	Potential Consequences		Ф		G-7 above	falure of lifting equipment serious injury of people / fatality damage of equipment	Damage to surrounding wells Uncontrolled flow of water / brine from the wells Injury of people	Uncontrolled flow of water / brine from the well Damage to equipment Injury of people Spill of fluids	Uncontrolled flow of water / brine from the well Injury of people
2020	Risks		Refer to BPC lifting unit procedure	RIE Mammoet	Refer to tasks G-1, G-5, G-6, and G-7 above	Working under suspended load (BOP's stack)	Handing heavy equipment	Exposure to wellbore pressure	Damage to well (test pressure on well)
TR-5 YEAR	Party Responsible		ВРС	Mammoet				NEDMAG	
Register - WO	Stakeholder(s)						NEDMAG BPC Mammoet		
Schedule Risk Register - WO TR-5 YEAR 2020	Description of Operation						Lift HWU w/ BOPs Remove spool Re-install HWU w/ BOPs	Ptest BOP/connections	
	TaskID	Lift Unit					6.4.56 - 6.4.66	0.8.102 - 0.9.108	



Description of Standardoder(s) RE BPC Studbing unit 2017/81/7 Reference No. 24.3.1 Lifting gate in Connection for intiggate or create contingency plan Party Responsible Responsib	Schedule Risk	Schedule Risk Register - WO TR-5 YEAR 2020	TR-5 YEAR	2020			RISK	
BPC (RE BPC Stubbing and 20170817 Reference No. 2.4.3.1 Lifting paer in General Reference No. 2.2.7.1 Pige Handling (RE BPC Application of the Control of th	ription of eration	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan		Remarks
RE BPC Snutbing unit 20170817, Reference No. 2.4.3.1 Lifting gaer in General, Reference No. 2.2.7.1 Pipe Handing RE BPC Chick-PrivO-10 RU Wrethe on top of HWO unit RE BPC snutbing unit 2.2.5 Overpressures BPC WL								
BPC WL RE BPC WL RE Mammoet Refer to tasks G-1, G-5, G-6, G-7 above Refer to tasks G-1, G-5, G-6, G-7 above Refer to tasks G-1, G-5, G-6, G-7 above PusM before jbb England of fluids PusM before jbb England of fluids Refer to before unscrewing tickness of fluids Refer to before the pulling assure BOP is on the floor B I Refer to before pulling assure BOP is on the floor B I Refer to before the pulling assure BOP is on the floor B I Refer to before the pulling assure BOP is on the floor B I Refer to before the pulling assure BOP is on the floor B I Refer to the floor Refer to the floor B I Refer to the floor Refer to the floor B I Refer to the flo			ВРС	RIE BPC-OPS-P-HWO-10 RU W	7, Reference No: 2.4.3.1 Lifting freine on top of HWO unit. Rik	gear in General, Reference No: 2.2.7.1 Pipe Handing : BPC snubbing unit, 2.2.5 Overpressures		
NEDMAG NE			BPC WL	RIE BPC WL				
Refer to tasks G-1, G-5, G-6, G-7 above NEDMAG BPC			Mammoet	RIE Mammoet				
NEDMAG NEDMAG NEDMAG NEDMAG Spill of fluids NEDMAG Scaling inside tubing NEDMAG Scaling inside tubing NEDMAG Scaling inside tubing NEDMAG NEDMAG Scaling inside tubing Nethan page in connection below plug. Polential Spill of fluids Leave plugs in BOP, remove with WL, check for pressure Privo system to be used Privos in Push Privos in Push Nethan plantied to lowest pressure rating of prophe Pressure setting of test pump limited to lowest pressure rating of prepage quality in plantial supervision Nethan plantial supervision Privos in Push Privos in Push Nethan plantial supervision Privos in Push Privos in				Refer to tasks G-1, G-5, G-6, G-7	above			
NEDMAG BPC Exposure to welbore pressure Spill of fluids Perform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure BOP is on the floor Berform Kick off and before pulling, assure fathing of beat pulling assure rating of and pulling Berform Kick off and before pulling assure rating of and pulling Berform Kick off and before pulling assure rating of and pulling Berform Kick off and before pulling assure rating of and pulling Berform Kick off and before pulling assure rating of and pulling Berform Kick off and before pulling assure rating of and pulling Berform Kick off and before pulling assure rating of and pulling Berform Kick off and before pulling and before pulling Berform Kick off and before pulling Berform Kick off and before pulling Berform Circle pulling Berform Cir	2" fishing string			head		D.SM before job Ensure all pressure over hanger is realeased before unscrewing tie- down bolts. Refer to bolt extrusion measurements of previous jobs to know when hanger is realeased.		
NEDMAG Scaling inside tubing Scaling inside tubing Dropping debris Persin pice capacity in basket Retain pice capacity in basket Bertain pice capacity in basket Discuss in PJSM Connection below plug. Potential Spill of fluids Leave plugs in BOP, remove with VML, check for pressure Leave plugs in BOP, remove with VML, check for pressure PIVW system to be used PLSM Damage to well (test pressure Discuss in PJSM Damage to well (test pressure PIVW system to be used Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment in equipment	stie-down bolts SOOH string	NEDMAG BPC BPC WL Mammoet		Exposure to welbore pressure		Keep hole full Discuss in PJSM Perform Kick drill before pulling, assure IBOP is on the floor internal and external barriers in place according to Work Program		
Discuss in PJSM Jack operator to be informed, proper tally with plugs Leave plugs in BOP, remove with WL, check for pressure PIV system to be used PJSM Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment	love/install plugs		NEDMAG			Discuss in PJSM Restricted area at pipe deck Retain pipe capacity in basket		
PIW system to be used Uncontrolled flow of water / PJSM Uncontrolled flow of water / Barrier off area Adequate supervision Injury of people Pressure setting of equipment equipment in the pressure setting of equipment equipment.				Muliple plugs in string, breaking connection below plug. Potential pressure below plug.	hjury of people Spill of fluids	Discuss in PJSM Jack operator to be informed, proper tally with plugs Leave plugs in BOP, remove with WL, check for pressure		
				e to well (test pressure		PtW system to be used DJSM Barrier off area Samer off area Adequate supervision Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment		



	Schedule Risk Register - WO TR-5 YEAR 2020	Register - WO	TR-5 YEAR	2020			RISK	¥	
Task ID	Description of Operation	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Probability	Severity Risk rating	Remarks
POOH 4 1/2" string									
			ВРС	RIE BPC Snubbing unit 2017081. RIE BPC-OPS-P-HWO-10 RU M	7, Reference No: 2.4.3.1 Lifting frefine on top of HWO unit. RIE	RIE BPC Snubbing unit 20170817, Reference No: 2.4.3.1 Lifting gear in General, Reference No: 2.2.7.1 Pipe Handing RIE BPC-OPS-P-HWO-10 RU Wireline on top of HWO unit, RIE BPC snubbing unit; 2.2.5 Overpressures			
			BPC WL	RIE BPC WL					
			Mammoet	RIE Mammoet					
	Remove WRBP with WL			Refer to tasks G-1, G-5, G-6, G-7 above	above				
6.7.90 - 6.7.101	Run fishing string Release tie-down bolts POOH string	NEDMAG BPC BPC WL Mammoet		Damage WH	Injury of people Spill of fluids	PJSM before job Ensure all pressure over hanger is realeased before unscrewing tie- down bolts. Refer to bolt extrusion measurements of previous jobs to know when hanger is realeased.	В	8	
	Potential kill operation see kill well risks		NEDMAG	Exposure to welbore pressure	Injury of people Spi l of fluids	Keep hole full Discuss in PJSM Discuss in PJSM Perform Kick drill before pulling, assure IBOP is on the floor Internal and external barriers in place according to Work Program	В	В	
				Scaling inside tubing	Dropping debris Spray over location	Discuss in PJSM Restricted area at pipe deck Retain pipe capacity in basket	В	В	
				Tubing severly corroded	Injury of people, dropping sections/debris	Discuss in PJSM restricted area at pipe deck evaluate condition string when pulled	В	В	

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hedule	Schedule Risk Register - WO TR-5 YEAR 2020	10 TR-5 YEAR	2020			RISK		
Description of Operation	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Probability	Parating Richard	Remarks
		ВРС	RE BPC Snubbing unit 20170817, Reference No: 2.4.3.1 Lifting gear in General RIE BPC-OPS-P-HWO-10 RU Wireline on top of HWO unit	, Reference No: 2.4.3.1 Lifting freine on top of HWO unit	i gear in General			
		BPC WL	RIE BPC WL					
		HLB WL	RIE HLB WL					
Rig-up E-line unit, tools and PCE		Mammoet	RIE Mammoet					
	NEDWAG		Refer to general risk G-1, G-2, G-5, G-6	5, G-6				
operation, WT measurement, CBL hstall 10 3/4" Bridge plug	BPC BPC WL HIB WL Mammoet	NEDWAG	Damage to well (test pressure on well)	Uncontrolled flow of water / brine from the well.	PtW system to be used Commissioning checklist BOP's function and pressure test program BJSM Barrier off area Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment	0	ਹ	
			Exposure to welbore pressure	Injury of people Spi∎ of fluids	Hold PJSM prior to job, discuss responsabilities Keep two barriers between working environment and people Check PCE test valkdity + condition Pessure test PCE according NEDMAG procedure Keep snubbing unit blind rams closed during rig up/down	0	≅	

9-12-2019



57	Schedule Risk	Schedule Risk Register - WO TR-5 YEAR 2020	TR-5 YEAR	2020			RISK	L	
Task ID	Description of Operation	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Probability	Sevenity Risk rating	Remarks
Set cement plug									
			ВРС	RIE BPC Snubbing unit 2017081	7, Reference No: 2.4.3.1 Lifting	RIE BPC Snubbing unit 20170817, Reference No: 2.4.3.1 Lifting gear in General, Reference No: 2.2.7.1 Pipe Handling			
			BPC WL	RIE BPC WL					
ď			Mammoet	RIE Mammoet					
D. N	Kun 5' string Will remove dart		SLB cmt	RIE SLB cmt					
Set cement plug	cement plug	NEDMAG		Refer to tasks G-1, G-5, G-6, G-7 above	above				
6.12.143 - 6.12.155 POOH 5" string Plest casing Optional remedia	POOH 5" string Plest casing Optional remediate operation	BPC WL Mammoet SLB cmt	NEDMAG	Damage to well (test pressure on well)	Uncontrolled flow of water / brine from the well frijury of people	PtW system to be used Commissioning checklist BOP's function and pressure test program BASM Barrier off area Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment	v	0	
				Exposure to welbore pressure	Injury of people Spi∎ of fluids	Keep hole ful Discuss in PJSM Internal and external barriers in place according to Work Program	В	8	



	Schedule Risk Register - WO TR-5 YEAR 2020	Register - WO	TR-5 YEAR	2020			RISK		
	Description of Operation	Stakeholder(s)	Party Responsible	Risks	Potential Consequences	Action to mitigate or create contingency plan	Probability Severity	Risk rating	Remarks
pension	Install 7" suspension string. Rig down snubbing unit	ving unit							
			ВРС	RIE BPC Snubbing unit 20170817 Labour and industrial dangers	7, Reference No: 1.3.2 Transp	RE BPC Snubbing unit 20170817, Reference No. 1,3,2 Transport, 2,1,4 Positioning of Equipment, 4,1 Location lay-out, 2,2,6,4 Lifting BOP components; 2,2,6,21 Lifting / skidding BOP stack; 3,6 Labour and industrial dangers	OP compone	nts; 2.2.6	3.21 Lifting / skidding BOP stack; 3.6
			Mammoet	RIE Mammoet					
			ROBKE	RIE Robke wellhead testing 20170801	0801				
				Refer to general risks G-1, G-2, G	risks G-1, G-2, G-4, G-5 and G-6				
	Instal 7" suspension string			Exposure to welbore pressure	Uncontrolled flow of water / brine from the well Injury of people Damage to equipment	PtW to be used Interest in place according to Work Program Adequate supervision while performing the job Work instructions discussed during PJSM	8	<u></u>	
6.13.156 - 6.13.159	Rig-down HWO Unit Rig-down BOP's & demobilize Install X-mas tree	NEDMAG BPC Mammoet Robke	NEDIMAG	Damage to wellhead	Uncontrolled flow of water / brine from the well	PSJM before job start Detailed instruction landing hanger & working on Tie-down botts Supervision during critical operations Stand personel performing job Follow Wellhead Specialist procedures for installation and retrieval of TWCVs and BPVs	-	<u> </u>	
				Damage to surrounding wells	Uncontrolled flow of water / brine from the wells Injury of people	Construction of well barrier structures to shield of surrounding wells. PTW system to be used Have lift plan in place Adequate supervision while performing the job.	=	<u> </u>	
				Damage to well (pressure test on well)	Uncontrolled flow of water / brine from the well Injury of people	Detailed program Adequate supervision Pressure setting of test pump limited to lowest pressure rating of equipment	0	₹	

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