



Work Program

VE-5 Workover

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Glossary

AH:	Along Hole
BARMM:	Besluit Algemene Regels Milieu Mijnbouw
BGL:	Below Ground Level
BOP:	Blow Out Preventer
BPC:	Balance Point Control
CCL:	Casing Collar Locator
CT:	Coiled Tubing
FFRP:	Fire-fighting and Rescue Plan
GL:	Ground level
GR:	Gamma Ray
HUD:	Hold Up Depth
ID:	Inner Diameter
lpm:	Liter per minute
LSA:	Low Specific Activity
MgCl ₂ :	Magnesium Chloride
MD:	Measured Depth
MEWHP:	Maximum Expected Wellhead Pressure
NAP:	Normaal Amsterdams Peil
OD:	Outer Diameter
PCE:	Pressure Control Equipment
PJSM:	Prejob Safety Meeting
POOH:	Pull Out Of Hole
R/D:	Rig Down
R/U:	Rig Up
RD:	Rijksdriehoekskoördinaten
RIH:	Run In Hole
sg:	Specific Gravity
SodM:	Staatstoezicht op de Mijnen
SSV:	Supervisor
TBC:	To Be Confirmed
TVD:	True Vertical Depth
WL:	Wireline
WEG:	Wireline Entry Guide
WEP:	Well Engineering Partners
WHC:	Wellhead centre
WHP:	Wellhead pressure

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1. Revision Change Notice

Version	Date	Brief description of Change
0.1	11/12/2023	Initial draft
0.2	13/12/2023	Revision based on internal comments
0.3	21/12/2023	Revision based on internal comments
0.4	03/01/2024	Revision based on comments Nedmag

2. Authorized Signatures

Title	Name	Date	Signature
NEDMAG Project Manager	5.1.2.e	19/04/2024	5.1.2.e
WEP Project Manager	5.1.2.e		Approved version 0.4 by email on 18/01/2024
WEP Operations Manager	5.1.2.e		Approved version 0.4 by email on 18/01/2024

3. Summary

3.1. Abstract

VE-5 was drilled in 2022, during well construction the 3 ½" tubing was not completely severed above the bridge plug. While circulating to expand the cavern some salt crystals were deposited above the bridge plug, which eventually created a blockage preventing communication between the 3 ½" tubing and the annuli outside of it. The top of the blockage was measured at 2617 m AH, 19 m above the depth of the bridge plug.

The goal of this workover is to dissolve the blockage in the 3 ½" tubing and to fully cut through the 3 ½" tubing right above the bridge plug.

The scope of work of this workover is:

- Remove blockage in 3 ½" tubing using jetting on mini coil.
- Cut off 3 ½" tubing at 2635 m AH.
- Circulate to clear the 3 ½" tubing. Jet on mini coil again if needed.
- No accidents, no incidents, no harm to people. Minimal damage to the environment.
- To perform operations within budget/time.

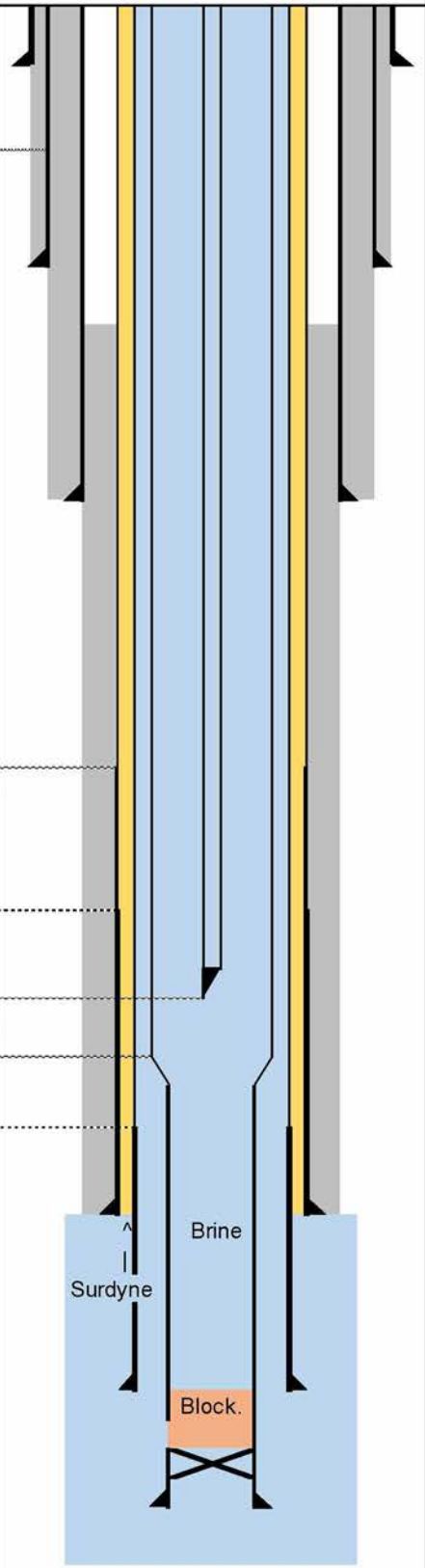
Item Description Production / Injector well Depth ref BGL	Wellhead and Xmastree VE-5 A1 Concentric completion	Approx. Depth	Approx. Depth
		m tvd	m ah
26" 136,4#		51	51
20" 94# X56 BTC 20" 106,5# K55 BTC		222	223
20" 106,5# K55 BTC		404	424
TOC 16" x 9-5/8"			
16" 84# L80 BTC		851	1276
9,625" 47# L80 VAM TOP t/ 9,625" 53,5# L80 VAM TOP		1330	2221
9,625" 53,5# w/ X-O t/ 10,75" 109# L80 VAM MUST		1433	2330
2,875" 6,4# L80 VAM TOP + WEG		1535	2431
5" 15# L80 VAM TOP w/ X-O t/ 3,5" 10,2# L80 VAM FJL		1557	2454
7" 29# L80 VAM TOP w/ X-O t/ 7" 46,4# L80 VAM SLIJ-II		1569	2466
10,75" 109# L80 VAM MUST		1589	2486
7" 46,4# L80 VAM SLIJ-II		1710	2607
Incomplete cut 2022 Bridge plug 3,5" 10,2# L80 VAM FJL		1738	2636
		1814	2711

Figure 1. VE-5 current situation well schematic

3.2. VE-5 well data

Well name	VE-5 (VDM-05)	
Well location	WHC-1, Borgercompagnie, Municipality Veendam	
Surface coordinates	RD: X 250 801.408 Y 570 437.022	ETRS89: E 06° 49' 6.991" N 53° 06' 47.744"
Type of well	Solution mining producer and injector	
Originally drilled in	April – July 2022	
Final TD	2711 m BGL	
Depth Reference for this report	Depth measured from ground level (+2m NAP) along hole, unless otherwise specified	
Current Completion	7" injection string, 5" x 3 1/2" production string and 2 7/8" dilution string	
Max deviation	Kicked off @ 79 m, EOB @ 821 m AH / 670 m TVD, max 68 degrees between 821 m AH / 670 m TVD and 1052 m AH / 759 m TVD	
Start of operations	February 2024	
WL/mini coil Contractor	Inwatec	
Duration of operations	3 days	
Wellhead pressures		
7" x 9 5/8" annulus	24-224 bar (surdyne)	
5" x 7" annulus	0-200 bar (water)	
2 7/8"	0-200 bar (water)	
MEWHP during workover	0-200 bar (water)	
Max down hole temp	70° Celsius	
Annular volumes		
2 7/8" string	7,34 m3	
2 7/8" x 5" annulus (0 - 2431 m)	13,78 m3	
3 1/2" x 5" tubing (2431 – 2636 m)	1,01 m3	
5" x 7" annulus	18,03 m3	
7" x 9 5/8" annulus	33,07 m3	
LSA Potential	There is no indication of LSA radioactive materials present in the salts or which might have accumulated in the flow equipment.	
Chrome-VI	No chrome-VI has been used on the wellhead	

4. Introduction

The objective of this operation is to remove the blockage in the 5" x 3 ½" tubing in VE-5 permanently.

This program details the technical operational steps of the well workover using a wireline and a mini coil unit. All depths in this document are in m AH below GL, which is NAP+2 m.

This document is to be combined with the "**NEDMAG VE-5 Project-Specific Safety & Health Document**", "**Concurrent Operations Document VE-5**", "**FFRP Nedmag VE-5**" and "**BARMM VE-5**."

4.1. History and current situation

VE-5 was drilled to TD at 2711 m AH in 2022 and is planned to start production in the beginning of 2024. During well construction a bridge plug was set in the bottom of the 3 ½" string to pressure test it. After the test an explosive cut was done to shoot off the bottom meter of the 3 ½" string with the plug in it. This failed to completely cut off the string, leaving only a small opening with a bridge plug still hanging below it. A wireline run with the same tool string found a HUD at 2636 m AH, the depth of the bridge plug.

During the process of creating the start of the salt cavern in September 2023 a blockage in the bottom of the 5" x 3 ½" production string was formed. There is communication between the 5" x 2 7/8" production annulus and the 2 7/8" dilution string, but not with the other annuli. There is also connection between the 7" x 5" injection annulus and the 9 5/8" x 7" (blanket oil) annulus. The blockage is assumed to consist of salt crystals and possibly mud (barite) particles that were sucked into the tubing, precipitated at production flow and got stuck (compressed) because of the small size of the failed explosive cut.

In November 2023 during a wireline run with a 55 mm (2.165") gauge cutter the hold-up depth was encountered at 2617 m AH, meaning that the blockage has a thickness of maximum 19 m.

4.2. Scope of Work

The Scope of Work of the operations is to:

1. Remove the blockage using a jetting tool run on mini coil.
2. Shoot off the bottom part of the 5" x 3 ½" tubing using a wireline explosive cutting tool.
3. Circulate and reverse circulate through the 5" x 3 ½" tubing and the 5" x 7" annulus.
4. Do another jetting tool run on mini coil if necessary.

4.3. Location

The VE-5 well is positioned within the well cluster of WHC-1. During the operations, no work will be done on nearby well VE-7. On WHC-1 wells VE-1 through VE-4 are also present, the closest of which is 74 m from VE-5. No concurrent operations document is required.

4.4. Management of Change

Operational changes to the program may be needed as a result of conditions experienced while executing the work. Changes to the program may be initiated by NEDMAG, WEP project manager, WL/CT contractor operations manager or well site representatives.

The changes will need to be assessed by the initiator for the 'escalation level' as listed below in minor, medium or major.

Minor changes:

These changes shall have no environmental, safety or regulatory compliance impact on the operation or material impact to the program.

Minor changes are handled at the well site between the representatives of NEDMAG and WL/CT Contractor. These changes will be reported in the daily reports.

Medium changes

These changes have limited environmental, safety or regulatory compliance impact on the operation or material impact to the program. Additional measures are taken and/or work performed to ensure and show that the risk is limited.

These require approval of WEP project manager and NEDMAG Project Manager. A record of the risk assessment is put together for the relevant parties. NEDMAG and WL/CT Contractor will be notified of medium changes by email.

Medium changes with an impact on regulatory compliance will be reported to SodM.

Major changes:

These represent a major deviation from the program that has the potential to impact the objectives of the well and/or significantly alter the risk profile for the environment, health, safety or affect regulatory compliance.

These require approval of Operational manager of WEP, Project manager of WEP and NEDMAG Project Manager.

An amendment to the program will be sent to NEDMAG, WEP, WL/CT and SodM.

5. Well Control Procedures

5.1. Maximum expected wellhead pressure

The operations will be done with ca. 50 bar pressure (self-induced) on the 2 7/8" x 5" annulus and 2 7/8" string, and with no pressure on the other annuli during the operations. The maximum possible wellhead pressure (MEWHP) is 224 bar (based on the 2.31 s.g. squeezing salt EMW - fresh water column in the 5 x 3 1/2" tubing.)

5.2. Well integrity

The well was drilled in 2022, the well has not produced and there have been no operations on the well that could have damaged the casing or any other part of the well. No well integrity issues are expected.

5.3. Well Barriers

The existing X-mas tree will stay in place during the operations. Additional pressure control equipment will be installed on top of the X-mas tree.

For mini coil operations the PCE consists of a mini coil BOP and a lubricator, see attachments 8.2.1 and 8.2.3 for more details. For wireline operations the PCE consists of a wireline BOP and lubricator, see attachments 8.2.2 and 8.2.3 for details. The well will be filled with fresh water during operations, no interaction is planned with the 7" x 9 5/8" annulus.

5.4. Well control equipment

During wireline and mini coil operations a lubricator and BOP will be used.

5.5. BOP Testing Requirements

The BOP and its connection to the PCE for both mini coil and wireline will be function and pressure tested before the start of operations.

5.6. Uncontrolled Flow

During mini coil operations, the well is secured by a BOP and a stripper packer. During wireline operations, the well is secured by a BOP and a stuffing box. If the outflow rate is too high the VE-5 project specific blow out contingency plan will be used, which is attached to the VE-5 project Fire Fighting and Rescue Plan. The cavern volume is still very small so extreme flow via the 2 7/8" is very unlikely, the worst case is the flow of a small amount of water through a failing seal of the coil entry or wireline pack off element.

Any liquid from the well will go to the flow lines.

5.7. First line of responsibility for well control

All well control operations shall be carried out in accordance with the wireline and mini coil contractor (Inwatec) procedures. The Inwatec supervisor shall have the first line responsibility for well control and well intervention operations and must be kept advised of any well control or intervention problems if they occur. The Inwatec supervisor will co-operate with the NEDMAG Company Representative (SSV) at all times. Refer to "***NEDMAG VE-5 Project-Specific Safety & Health Document***" for more details.

6. Work program

A schematic overview of all important steps of the work program can be found below.

Step 1: RIH and jetting

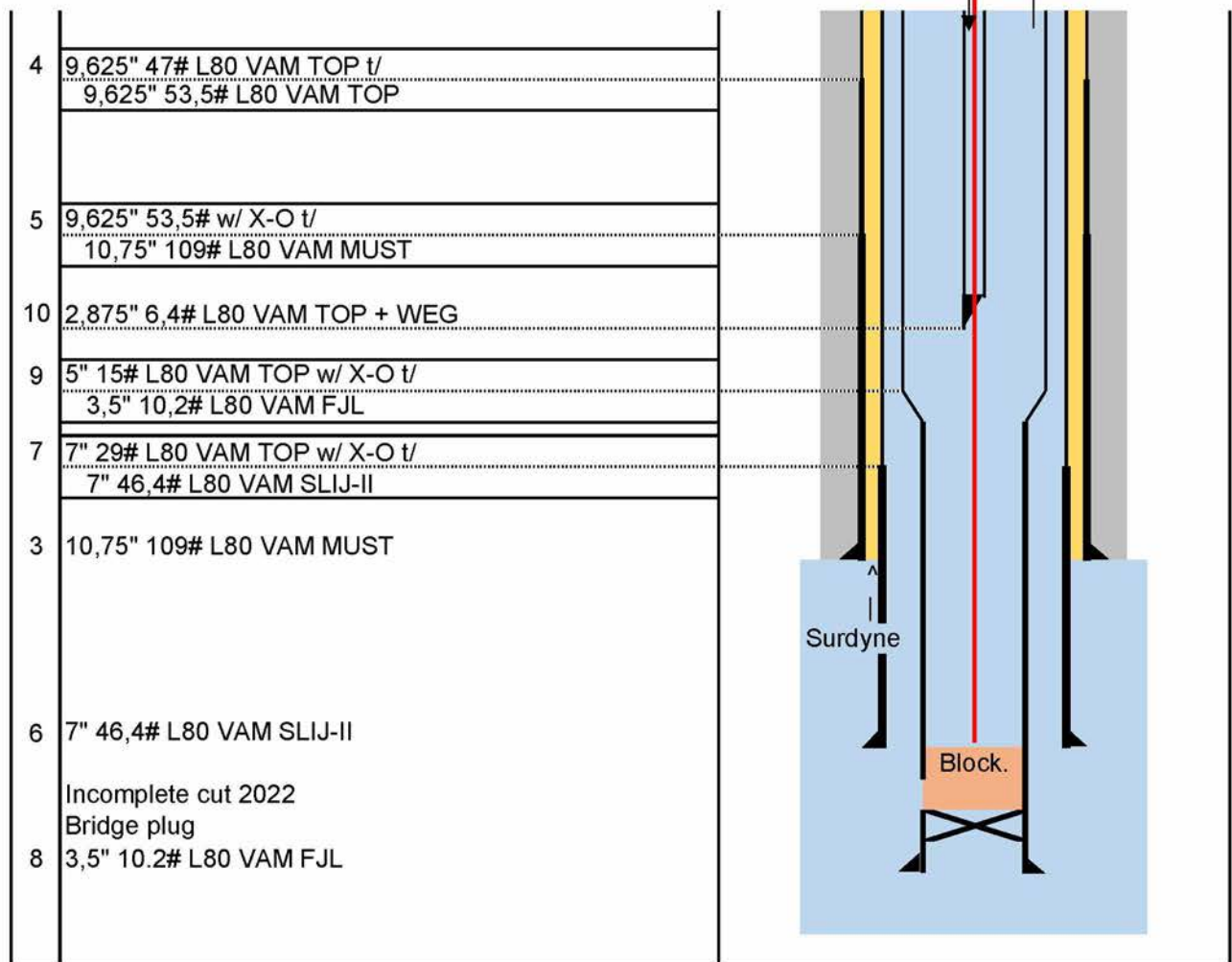
No pressure in 2 7/8" and 2 7/8" x 5" annulus while RIH

Keep 2 7/8" x 5" annulus under 50 bar overpressure with choke while jetting

Pump through mini coil at 30-50 lpm

Pump through 2 7/8" string with 300 lpm

Jet to 2636 m (bridge plug HUD)



Step 1a: contingency: no connection after jetting

POOH mini coil into 2 7/8"

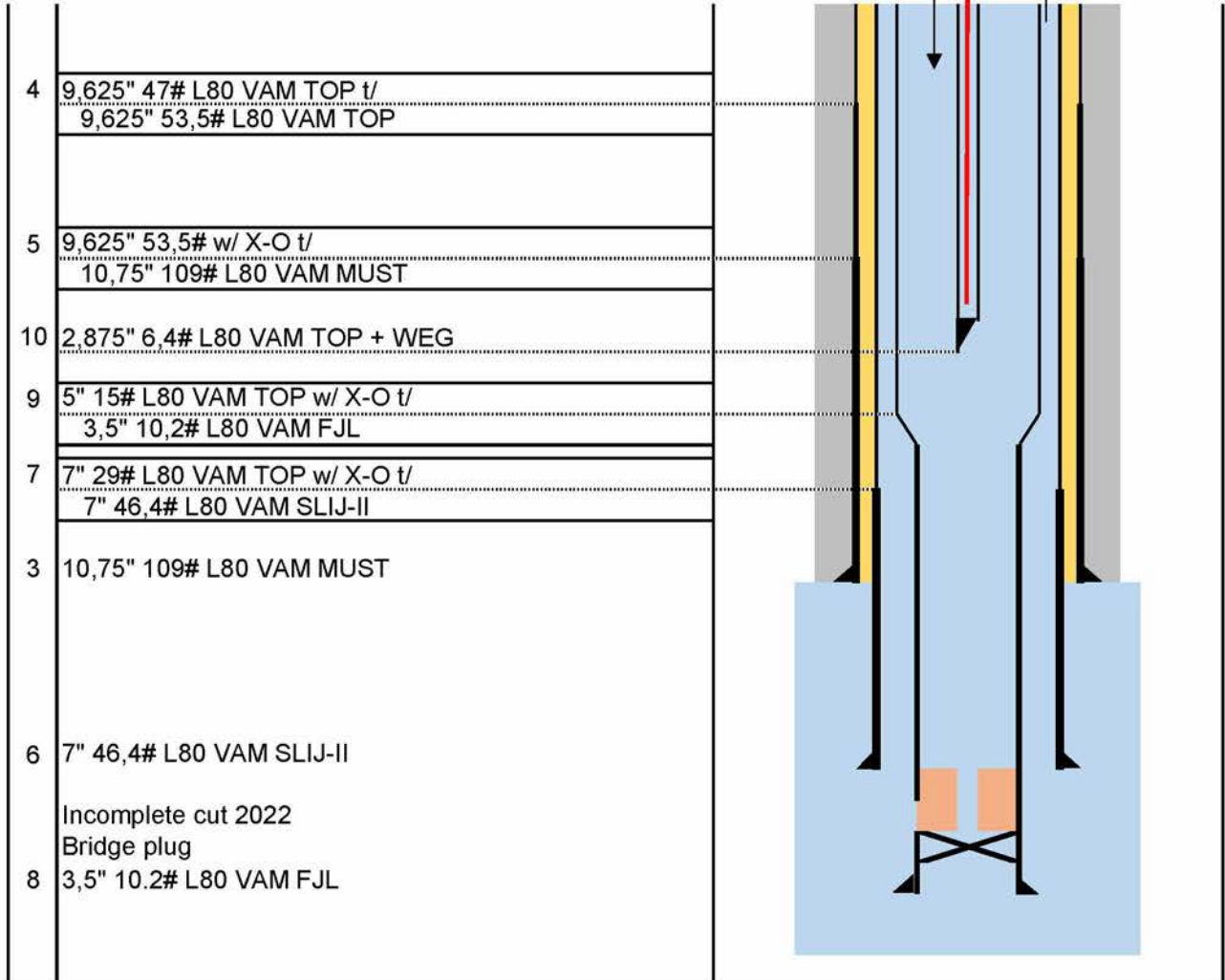
Pump through 2 7/8" x 5" annulus

Take returns through 5" x 2 7/8" annulus, do not choke

If no connection can be established, try jetting again

If still no connection can be established, try cutting

if HUD can be reached



Step 2: circulating clean after connection

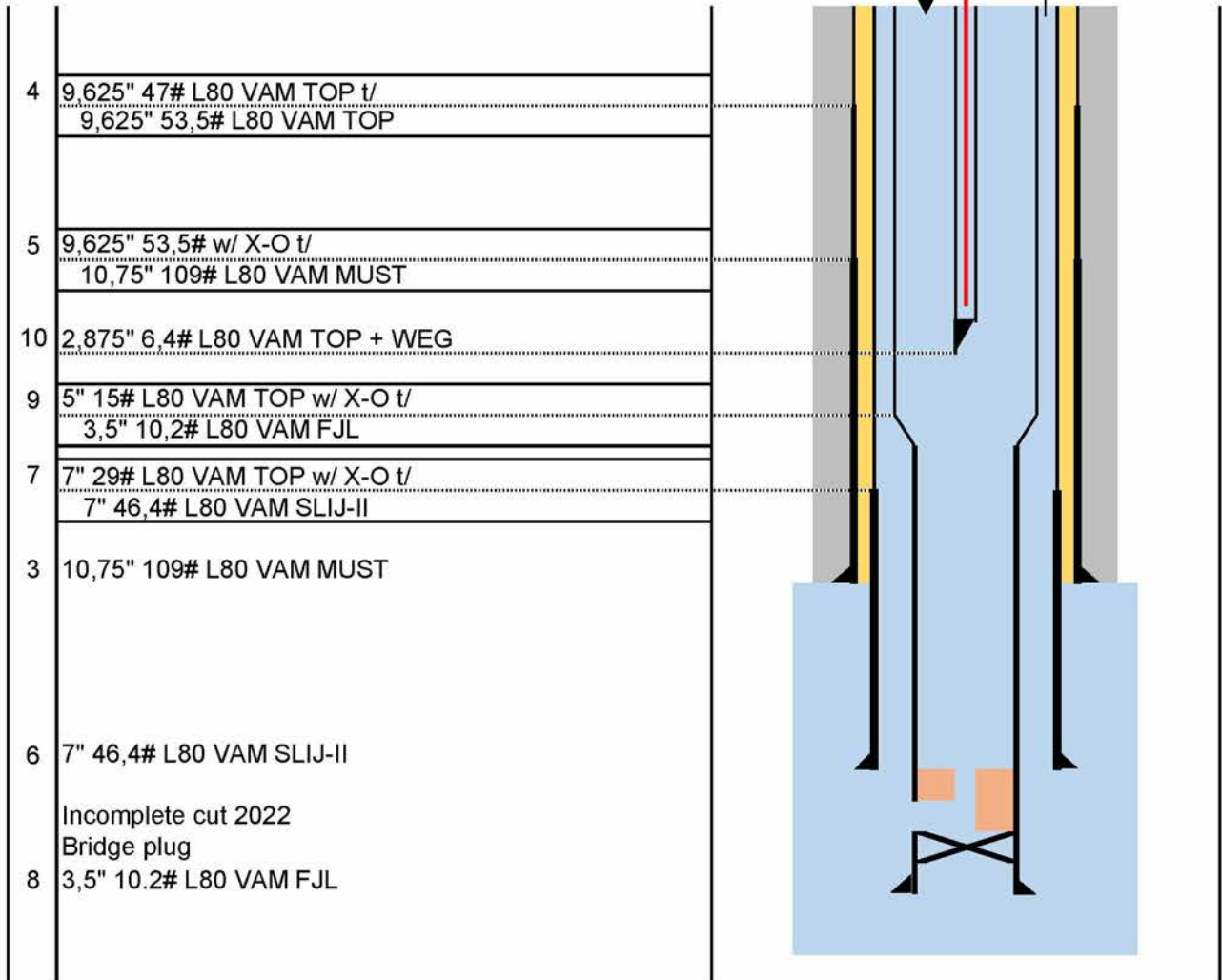
POOH mini coil into 2 7/8"

Pump through 2 7/8" x 5" annulus

Take returns through 5" x 7" annulus, do not choke

Go down to bridge plug HUD to confirm blockage gone

If returns are clean after complete bottoms up circulation, R/U w/

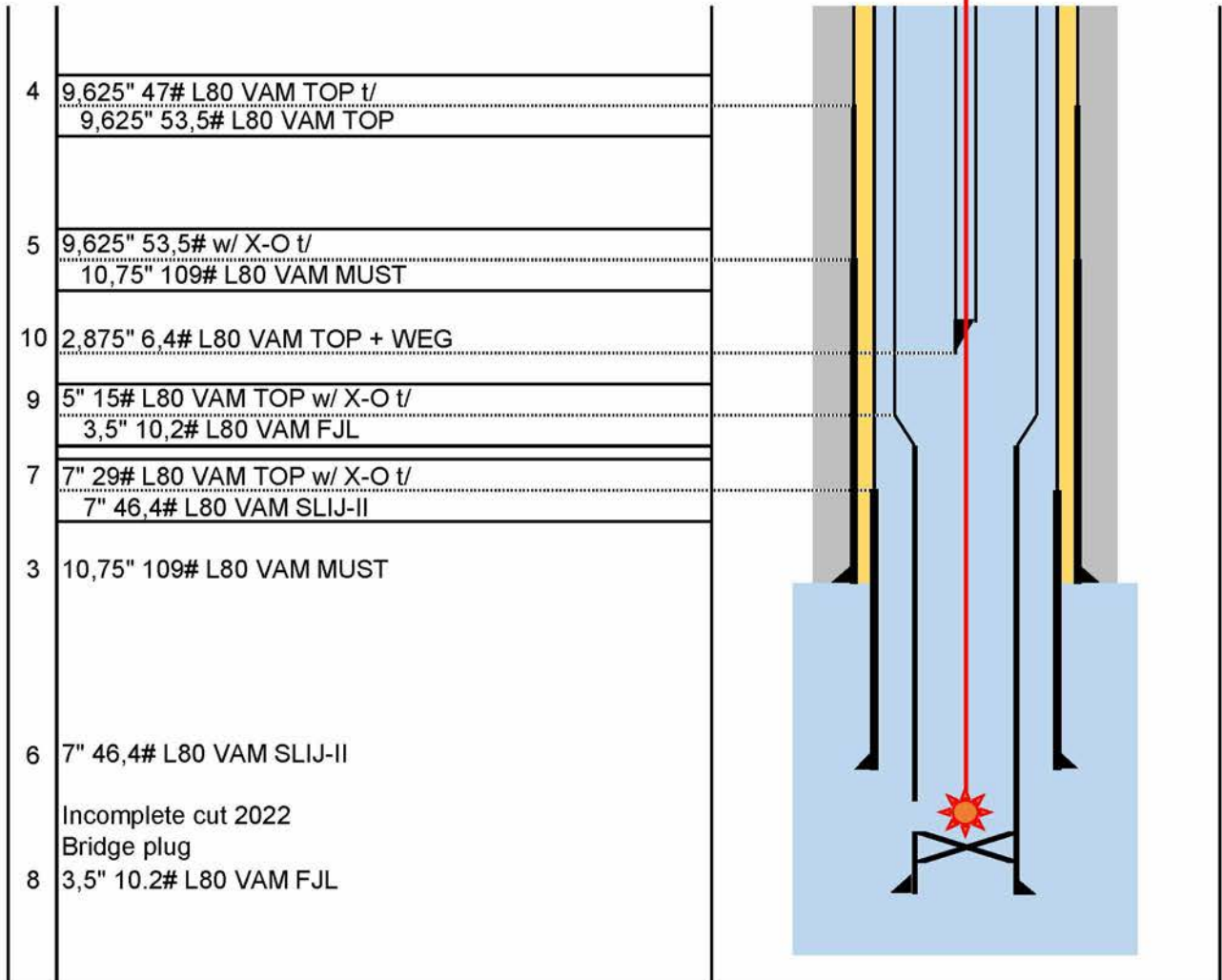


Step 3: cutting

No pumping or circulating

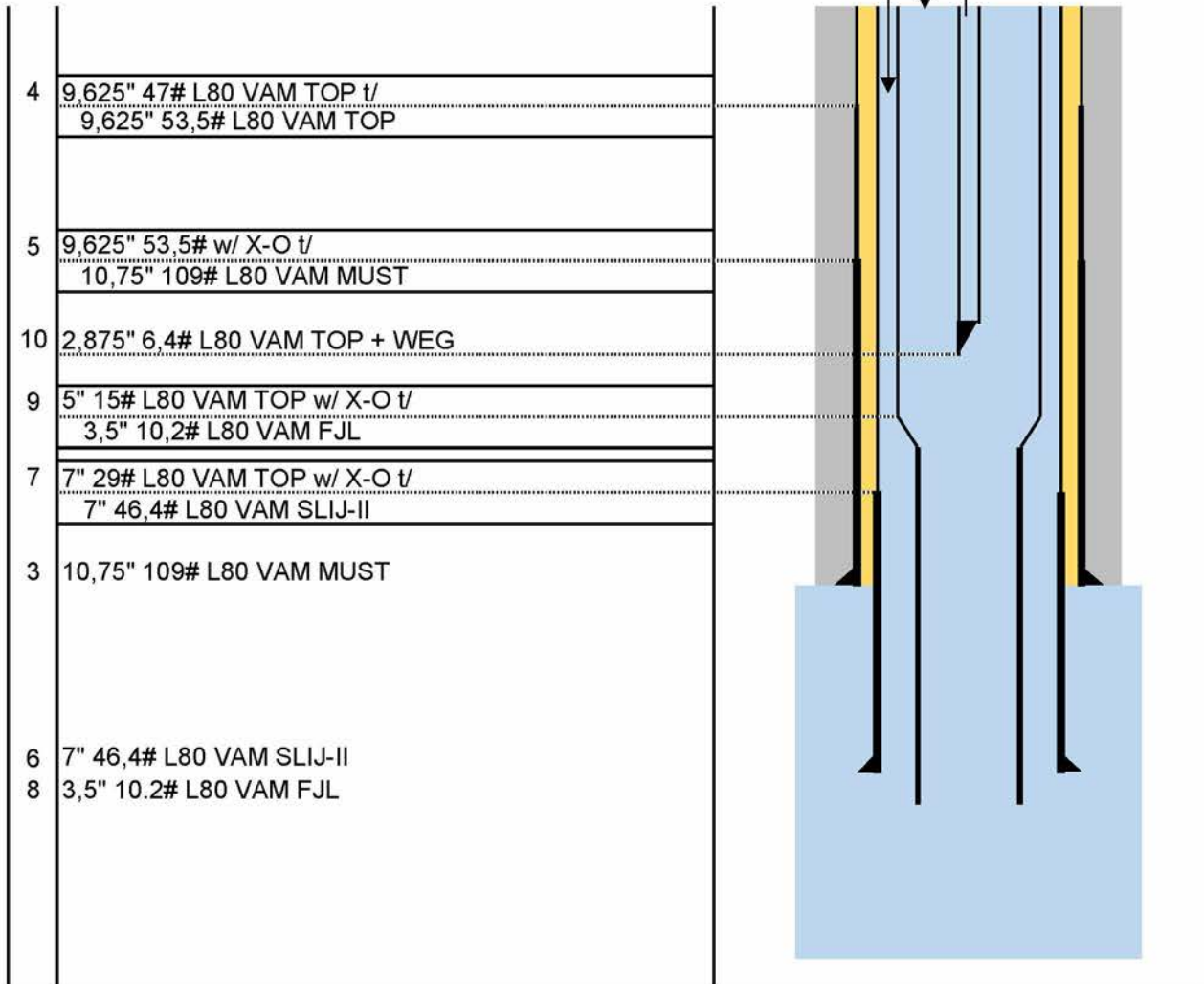
Dummy run first

Cut using explosive jet cutter at 2635 m AH



Step 4: circulating clean after cutting

Pump through 5"x 7" and 2 7/8" x 5" annuli
 Take returns through 2 7/8" tubing
 Keep mini coil on site as backup



Note 1: Below the base plan is described; all foreseen contingencies can be found in Chapter 7

6.1. Rig up mini coil unit

- 1) Handover well from Nedmag to WEP, as per report of transmission
- 2) Hold a PJSM with all involved.
 - a. Distribute work instructions
 - b. Discuss lifting plan, communications and responsibilities
- 3) Spot equipment and crane on location
 - a. Check impact of lights on surrounding area, lights only on working area
- 4) R/U mini coil unit and scaffolding
- 5) Bleed off 7" x 5", 2 7/8" x 5" and 2 7/8" annuli to 0 bar
- 6) Confirm choke on 2 7/8" x 5" annulus is operational by doing an injection test
- 7) Remove blind flange
- 8) Install 4 1/16" 5K x 4 1/16" 10K PCE XO on wellhead
- 9) R/U mini coil support tower
- 10) Function test mini coil BOP
- 11) Install mini coil BOP on PCE XO
- 12) M/U jetting toolstring and function test, see attachment 9.4.1
- 13) Function test weak point of connection jetting tool to mini coil
- 14) P/U mini coil lubricator and zero toolstring at reference point (GL)
- 15) Stab mini coil lubricator on BOP
- 16) Pressure test mini coil BOP to 335 bar (1.5 times expected WHP) for 10 minutes, as per contractor's procedure

6.2. Remove blockage at 2619 m

- 17) Hold a PJSM with all involved.
 - a. Notify all personnel involved that making noise at night (22:00 – 07:00) must be avoided as much as possible
 - b. Distribute work instructions
 - c. Discuss operations, communications and responsibilities
- 18) Fill up coil with fresh water, use Inwatec pump to pressure up the water to 3 bar
- 19) Pressure test connector and coil to 500 bar for 15 minutes, as per contractor's procedure
- 20) Perform circulation test
- 21) Equalize pressure over master and swab valves
- 22) RIH toolstring on mini coil to 2618 m
 - a. Choke on 2 7/8" x 5" annulus open, no pressure in 2 7/8" string and 2 7/8" x 5" annulus while RIH
 - b. Running speed max. 20 m/min
 - c. Perform pull test every 500 m
 - d. Pump fresh water through mini coil at 30-50 lpm
 - e. Exit 2 7/8" string at 2431 m, enter 3 1/2" x 5" XO at 2454 m, both at 0 degrees inclination
- 23) Start jetting while running in to 2636 m
 - a. Keep pressure in 2 7/8" x 5" annulus at 50 bar using choke
 - b. Pump fresh water through mini coil, pump rate, ROP and number of passes to be determined based on conditions encountered while RIH
 - c. Move coil up and down while jetting to avoid getting stuck

- d. Observe pressure responses indicating connection with 5" x 7" annulus
- 24) POOH toolstring to 2431 m AH, inside 2 7/8" tubing
 - a. Running speed max. 20 m/min
 - b. Keep pumping through coil with 30-50 lpm
- 25) Keep pumping fresh water through 2 7/8" x 5" annulus taking returns through 5" x 7" annulus, until returns are clean, bottoms up volume is approximately 33 m³
- 26) POOH toolstring to surface
 - a. Running speed max. 20 m/min
- 27) Close master and swab valves
 - a. Keep circulating through 2 7/8" x 5" and 5" x 7" annuli at minimum pump rate until wireline operations are about to start
- 28) Bleed off pressure from lubricator
- 29) P/U and L/D mini coil lubricator
- 30) Install pressure cap on mini coil BOP
- 31) R/D mini coil unit as per contractor's procedure

6.3. Cut 3 1/2" tubing

- 32) Hold a PJSM with all involved
 - a. Distribute work instructions
 - b. Discuss operations, communications and responsibilities, discuss use of explosives and related safety procedures
 - c. Ensure no pumping or circulating is done during wireline operations
- 33) R/U wireline unit
- 34) Function test wireline BOP
- 35) Remove pressure cap from mini coil BOP
- 36) Install wireline BOP on top of mini coil BOP
- 37) M/U toolstring with gauge cutter for dummy run, see attachment 9.4.2
- 38) P/U wireline lubricator and zero toolstring at reference point (GL)
- 39) Pressure test BOP to 335 bar (1.5 times expected WHP) for 10 minutes, as per contractor's procedure
- 40) Stab wireline lubricator on wireline BOP
- 41) Stop circulation over the well.
- 42) Equalize pressure over master and swab valves
- 43) RIH dummy run toolstring to 2636 m
 - a. Running speed max. 60 m/min
 - b. Perform pull test every 500 m
 - c. Exit 2 7/8" string at 2431 m, enter 3 1/2" x 5" XO at 2454 m, both at 0 degrees inclination
- 44) POOH dummy run toolstring
 - a. Running speed max. 60 m/min
- 45) Close master and swab valves
- 46) Bleed off pressure from lubricator
- 47) P/U and L/D lubricator
- 48) M/U toolstring with explosive cutting device, see attachment 9.4.2
 - a. Maintain radio silence
- 49) P/U wireline lubricator and zero toolstring at reference point (GL)
- 50) Pressure test wireline BOP to 335 bar (1.5 times expected WHP) for 10 minutes, as per contractor's procedure
- 51) Stab wireline lubricator on wireline BOP

- 52) Equalize pressure over master and swab valves
- 53) RIH toolstring to 2635 m
 - a. Running speed max. 60 m/min
 - b. Perform pull test every 500 m
 - c. Exit 2 7/8" string at 2431 m, enter 3 1/2" x 5" XO at 2454 m, both at 0 degrees inclination
- 54) Cut 3 1/2" tubing at 2635 m
- 55) Check if cut was successful by tagging with wireline toolstring
 - a. If possible verify with CCL and with tape placed on wire at surface
- 56) POOH toolstring
 - a. Running speed max. 60 m/min
- 57) Close master and swab valves
- 58) Bleed off pressure from lubricator
- 59) P/U and L/D wireline lubricator, wireline BOP, mini coil BOP and PCE XO
- 60) R/D scaffolding
- 61) R/D wireline unit
- 62) Install new ring gasket
- 63) Install blind flange on wellhead, inflow test/pressure test with manifold pressure same

6.4. Circulate to clean out well

- 64) Circulate through injection and production tubing as per Nedmag instructions
 - a. Keep mini coil standby in case more jetting is required, if this is the case, follow the steps from Sections 6.1 and 6.2.
- 65) B/L all mini coil and wireline equipment and truck
- 66) Leave location

7. Contingencies

7.1. Blockage in jetting tool

Explanation/Consequences	While jetting through mini coil the nozzles of the jetting tool may get blocked, in this case they have to be cleaned on surface. In case the blockage cannot be solved quickly a backup jetting tool must be used.		
Material required	Material	Supplier	Status
	Backup jetting tool	Inwaterc	On site
Steps <ol style="list-style-type: none"> 1. POOH jetting tool 2. Inspect the nozzles and the rest of the tool <ol style="list-style-type: none"> a. If blockage(s) can be cleaned easily, do this on surface b. If blockage(s) cannot be cleaned easily, install backup jetting tool 3. RIH cleaned/backup jetting tool and continue jetting operations 			

7.2. Jetting tool stuck

Explanation/Consequences	While jetting through mini coil the agitated mud particles may fall down again, if this happens on top of the jetting tool this may get stuck. In this case the jetting tool should get severed from the mini coil using the hydraulic disconnect and the BHA should be fished out.		
Material required	Material	Supplier	Status
	Fishing tools	Inwaterc	On call off
Steps <ol style="list-style-type: none"> 1. Try and pull jetting tool loose, max pull force as per contractor's limits 2. If no success, activate the hydraulic disconnect 3. POOH mini coil without jetting tool 4. Fish out the left behind BHA. 			

7.3. No communication achieved after jetting

Explanation/Consequences	If there is no communication after reaching the HUD of the bridge plug at 2636 m with the jetting device, first it should be attempted to dissolve the plug by more circulation, then another jetting run should be attempted, finally it should be attempted to cut the tubing		
Material required	Material	Supplier	Status
	Mini coil unit	Inwater	On site
Steps <ol style="list-style-type: none"> 1. Pump through 5" x 7" annulus, taking returns through 2 7/8" x 5" annulus without using the choke, see the well schematic step 1a on page 11 2. RIH the toolstring to 2636 m and attempt jetting again as per Section 6.2 3. Attempt to circulate again as in step 1 4. If still no communication can be achieved, R/D the mini coil unit and attempt to cut using wireline as per Section 6.3 			

7.4. Explosive cutter not working/fully cutting

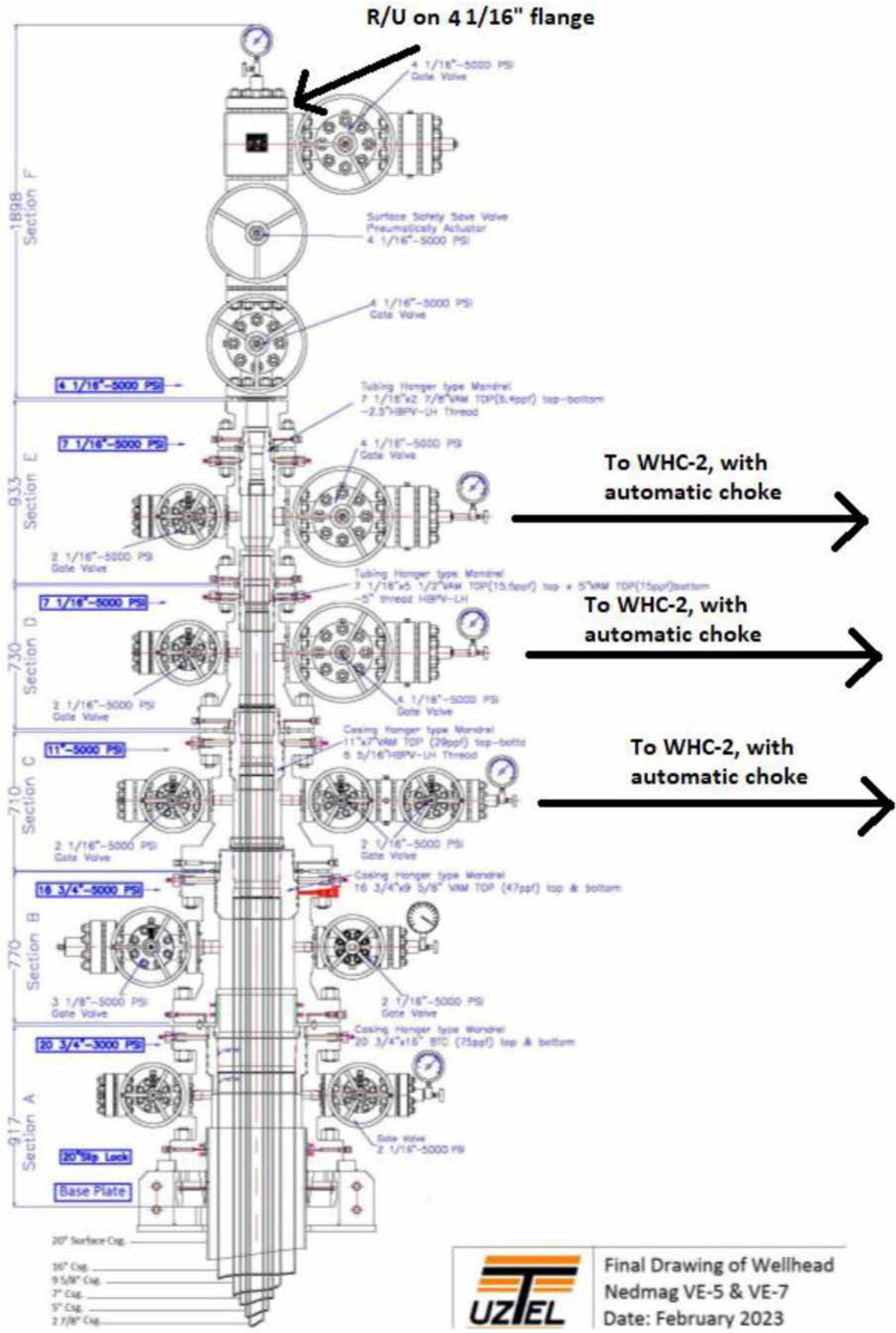
Explanation/Consequences	During the drilling of VE-5 an explosive jet cutter failed to completely cut through the 3 ½" tubing. If this happens again a new attempt must be made with backup explosives.		
Material required	Material	Supplier	Status
	Backup explosives	Inwatec	On site
Steps <ol style="list-style-type: none"> 1. POOH cutting tool 2. Install new explosives 3. RIH cutting tool and attempt new cut 			

7.5. Explosive cutter or dummy run not reaching target depth

Explanation/Consequences	While RIH the explosive cutter or the gauge cutter before it, they may not reach the target depth of 2617 m AH. If this happens another cleanout run has to be done using mini coil.		
Material required	Material	Supplier	Status
	Mini coil unit	Inwatec	On site
Steps <ol style="list-style-type: none"> 1. POOH cutting tool/gauge cutter 2. R/D wireline unit as per steps 44-46 3. R/U mini coil and jet away any leftover salt as per Sections 6.1 and 6.2 4. R/U wireline and attempt the dummy run and cutting again as per Section 6.3 			

8. Attachments

8.1. Wellhead VE-5



Cellar floor is 3,10 m BGL. Top of X-mas tree is 2,86 m above ground level.

8.2. Mini coil unit, wireline unit and PCE equipment drawings

8.2.1. Mini coil unit

8.2.2. Wireline unit

8.2.3. PCE equipment

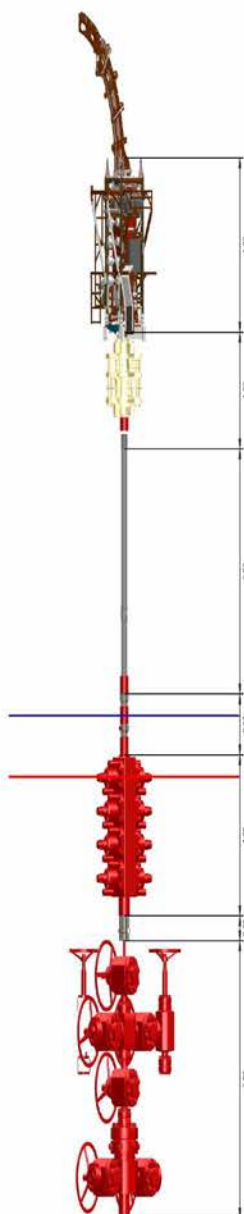
IDEX - Rigup Report

3/4" MCT Rig Up

Job Plan

Job Plan Nedmag VE-5	Job Type salt washing	Customer Nedmag B.V.
Well Name Veendam 5	Field	

Rigup Description



Tool	Length [m]	Weight [lbs]	Distance To End [m]	ID [in]
1. 20K Injector Head 1	1.80	3174.66	10.93	0.000
2. Side Door Stripper	1.20	1642.44	9.13	0.000
3. 6-1/8" LW Lubricator 8ft	2.52	166.45	7.93	4.062
4. 4-1/16" QTS	0.63	117.95	5.41	4.062
5. 4-1/16" QUAD BOP	1.66	4806.08	4.78	4.060
6. X-over 7-1/16" 5K x 4-1/16" 10K	0.26	77.16	3.12	4.060
7. Wellhead	2.86	2.20	2.86	7.060

Free Lifting Height 14.07 m	Rigup Weight 9986.94 lbs	Min ID 4.060 in
Total Toolspace 7.93 m		
Cutting Valve Height 4.55 m	Cutting Valve Range -	Cutting Valve Depth -
T. Space above Breakpoint #1 2.75 m	T. Space below BP#1 5.18 m	Rigup weight above BP#1 5101.50 lbs
Crane Lifting Capacity 132277.36 lbs	Lifting Maximum Height 25.00 m	Extra Weight -

IDEX - Rigup Report

SL Rig up on Quad BOP

Job Plan

Job Plan Nedmag VE-5	Job Type Cutting	Customer Nedmag B.V.
Well Name Veendam 5	Field	

Rigup Description



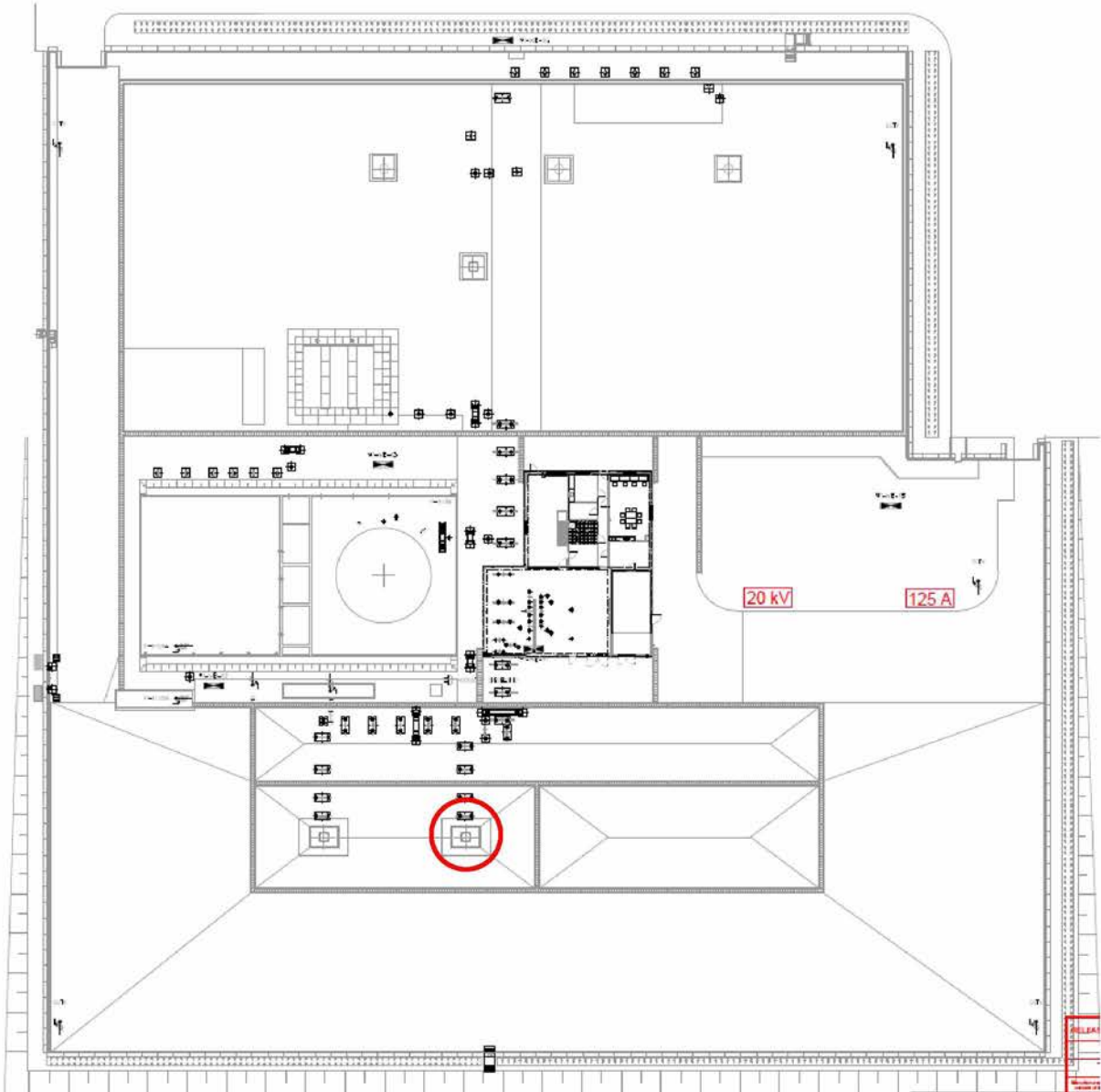
Tool	Length [m]	Weight [lbs]	Distance To End [m]	ID [in]
1. 4-3/4" Quick Load Stuffingbox	0.85	99.21	17.65	0.125
2. 4-3/4" LW Lubricator 8ft	2.52	92.59	16.80	3.000
3. 4-3/4" LW Lubricator 8ft	2.52	92.59	14.28	3.000
4. 5 1/8" Lub 0.3m 5 3/4" X 9" QU 10K X-over	0.26	2.20	11.76	3.000
5. 6-1/8" LW Lubricator 8ft	2.52	166.45	11.50	4.062
6. 6-1/8" LW Lubricator c/w Bleed Off Port	2.72	170.00	8.98	4.060
7. 4-1/16" QTS	0.63	117.95	6.26	4.062
8. 4-1/16" Elmar Dual Wireline BOP	0.85	1005.31	5.63	4.060
9. 4-1/16" QUAD BOP	1.66	4806.08	4.78	4.060
10. X-over 7-1/16" 5K x 4-1/16" 10K	0.26	70.00	3.12	4.060
11. Wellhead	2.86	2.20	2.86	7.060

Free Lifting Height	Rigup Weight	Min ID
7.35 m	6624.59 lbs	0.125 in
Total Toolspace		
17.65 m		
Cutting Valve Height	Cutting Valve Range	Cutting Valve Depth
4.55 m	-	-
T. Space above Breakpoint #1	T. Space below BP#1	Rigup weight above BP#1
11.57 m	6.08 m	741.00 lbs



Crane Lifting Capacity	Lifting Maximum Height	Extra Weight
132277.36 lbs	25.00 m	100.00 lbs

8.3. Location layout



VE-5 marked in red

8.4. Toolstring lists

8.4.1. Mini coil jetting tool

8.4.2. Wireline cutting tool



BHA drawing Mini Coil HAG-GT-01P

Doc. Code: DRW-SLS-202
 Owner: 5.1.2.e
 rev. Date: Freitag, 10. Juli 2020

Weakest Tensile
 Coiled Tubing Connector
 Measurements
 to confirm by User prior RIH

Quotation: IWT-Q-10-1012024
 Location: Nedmag Veendam-5
 Service: Mini coil with Rotaiting Jeting Tool
 BHA prep. Date: 16.01.2024

BHA	DESCRIPTION	OD (mm)	ID (mm)	Length (mm)	Weight (kg)	SERIAL#
	3/4" CT Ext. Coiled Tubing Connector Tensile Strenght 5K LBS Recommended Pull Test 1,5K LBS Connection 1" AM MT pin	43,00	19,00	305,00	3,8	ICTC 010
	1-11/16" Dual Flapper Backpressure valve Tensile Strenght 40K LBS Connection 1" AM MT	43,00	19	430,00	3,9	IBPV 001
	1-11/16" Hydraulic disconnect Tensile Strenght 36K LBS Ball size 1/2" Connection 1" AM MT	43,00	6	380,00	4,4	IHDI 001
	1-11/16" Dual circulation sub Tensile Strenght 34K LBS Ball size 2/8" Connection 1" AM MT	43,00	4	285,00	3,5	IDCS 001
	X-over 1" AM MT Box x 1,5" AM MT Pin Tensile Strenght 65K LBS	54,00	19	200,00	1,1	IXOS 001
	2.2" Down Hole Filter Tensile Strenght 115K LBS	56,00	N/A	775,00	8,6	IIFTR 001
	1,75" Rotaiting Jeting Tool Tensile Strenght 115K LBS Jet Nozzle 3mm 2x 75° and 1x 15°	44,50	N/A	390,00	6,3	IRTR 001
<i>Serial numbers may change</i>						
Drawing made by: Dienstag, 16. Januar 2024		Max. BHA OD (mm)	Min. BHA ID (mm)	Total BHA lenght (mm)	Total Weight (kg)	
5.1.2.e		56,00	4,00	2765,00	31,60	

uncontrolled when printed

TOOLSTRING SCHEMATIC

2.188" OD Jet Cutter



Company:	Inwatec	Created by:	5.1.2.e	Max. Dev.	68 Deg
Well:	Nedmag VE-5	Location:	Veendam	Min. ID.	2.441"
Contact:	5.1.2.e	Field:	VE-5	Ann. Fluid:	
Date:	16/01/2024	Rig:	N/A	Revision:	1

NR.	Tool	Description	OD [in]	Weight	Length [m]	Connection		
						Top	Btm.	
1		CABLE HEAD e-Slickline	1.375	1.2	0.30		1-3/16" GO-A Pin	
2		4x 5ft. 37lbs EACH 148lbs Total	1.688	148	4.56	1-3/16" GO-A Box	1-3/16" GO-A Pin	
3		Centralizer - Feedthrough	1.688	6	0.92	1-3/16" GO-A Box	1-3/16" GO-A Pin	
4		Shooting CCL	2.125	8	0.36	1-3/16" GO-A Box	1-3/16" GO-A Box	
5		Crossover 1-3/16" GO-A PIN X PIN	1.438	1	0.10	1-3/16" GO-A Pin	1-3/16" GO-A Pin	
6		SAT-B Shock Absorber	1.688	14	0.54	1-3/16" GO-A Box	1-3/16" GO-A Pin	
7		Centralizer - Feedthrough	1.688	6	0.92	1-3/16" GO-A Box	1-3/16" GO-A Pin	
8		Low-Pressure Button Sub	1.500	2	0.07	1-3/16" GO-A Box		
9		Wired Aluminum Shock Assy	1.500	1	0.36			
10		2.188" Jet Cutter Tool Weight: 6lbs	2.188	6	0.22	1-3/16" 12UN Box	N/A	
					Total BHA length (m)	8.35		
					Weight (lbs)	193.20		

8.5. Data Sheets

8.5.1. Jetting tool

8.5.2. Cutting tool

Introduction

The high flow Rota Jetting Tool is used to efficiently wash sand and debris. Fluid is pumped through rotating nozzle that directs the flow to the bottom and sides of the hole.

Description

The Rota Sweep Tool has a high flow jetting-head with jet nozzles running on a pair of roller bearings, able to deliver high speed rotation under pressurized circumstances. The rotating nozzles though the jet blades will by the thrust of fluid through the tool efficiently attack and loosen any built-upscale, sand or other debris on the tubing of the wellbore.

The effectiveness and capabilities of the tool can create therefore access to the lower wellbore depth which could not entered before, especially in deviated completions. Other applications for which the tool is extremely effective is the usage of inhibitors or acid's to impregnate scales or other deposits. The tool with its close house bearings section (isolated) can also be used with other fluids such as: brines, waters, corrosive and alkaline fluids such as neutralizing products.

Furthermore, the Rota Wash Tool is capable of running at operating pressure generally used during well intervention and Work-over operation such as CT & HWO. This performance is based on the material specification where the yield strength will be sufficient to also withstand any spudding techniques in case of sand washing during wellbore Clean-outs.

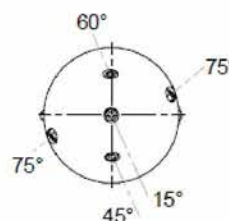
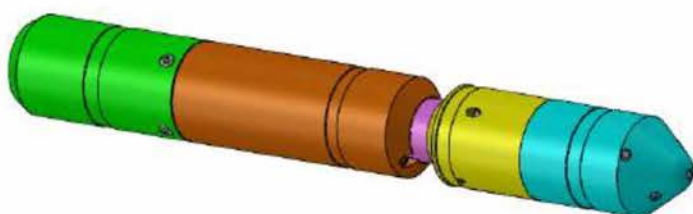
Operations

This Rota Sweep Tool operates by pumping fluid through the tool. The two 75 deg. Phasing Nozzles are machined outside center and creating a left hand torque. The rounds per minute are controlled by the Rotor/Oil/Temperature (Hydraulic Brake). The average RPM are 10-50. Maximum differential pressure is 350bar

This down hole Filter is run direct above the Rota Sweep Tool and prevents the Nozzles of the Rota Sweep Tool from blocking. All pieces bigger than 2mm size will be separated and collected inside of the Filter Screen. It is important that the pump operator is watching his pump pressure closely. Pressure peaks are the first sign of a blocked Filter. Maximum differential pressure is 350bar.

Operational procedures largely dependent on specific well and equipment parameters. A generic guide would be to design the operation and tool set-up such that a high velocity on each Nozzle is granted. Sufficient velocity is 100-200m/s.

Normal operating pump rate is in the range of 100 - 300 l/min. Higher rates may be used intermittently. Maximum differential Pressure of both tools are 350bar.



Specifications

Tool OD		Length		Standard Connection
In.	mm	In.	mm	
1.69	42.9	14.69	373.1	1" AM MT Box X Pin
2.5	57.2	16.21	411.7	1-1/2" AM MT Box X Pin

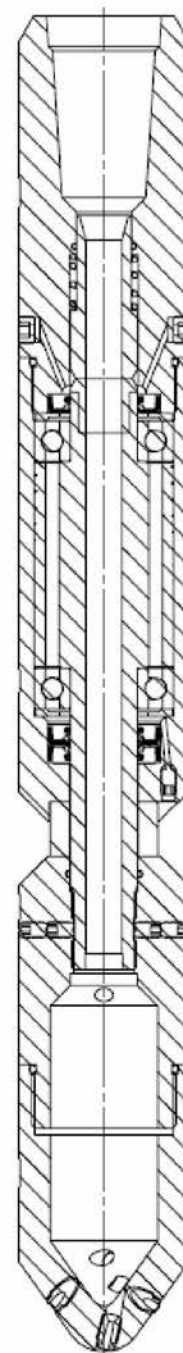
1-11/16" Rotating Jetting Tool

Equipment Dimensions			
Tool OD	Ø43mm	Effective Length	385mm
Tool ID	N/A (Flow Path only)	Weight	3kg
Connection	1" AMT Box		

Yield Specifications	
Tensile Yield	20000 lbs
Torsional Yield	250ft-lbs

Make-up Torque Specifications	
Top Sub / Stator	200ft-lbs
Noz Carrier / Adapter	250ft-lbs
Adapter / Rotor	Set Screw

Operational Specifications	
Number of Nozzles	Up to 7
Casing Size	Up to 9-5/8"
Operating Pressure	350bar



2,5" Rotating Wash Tool

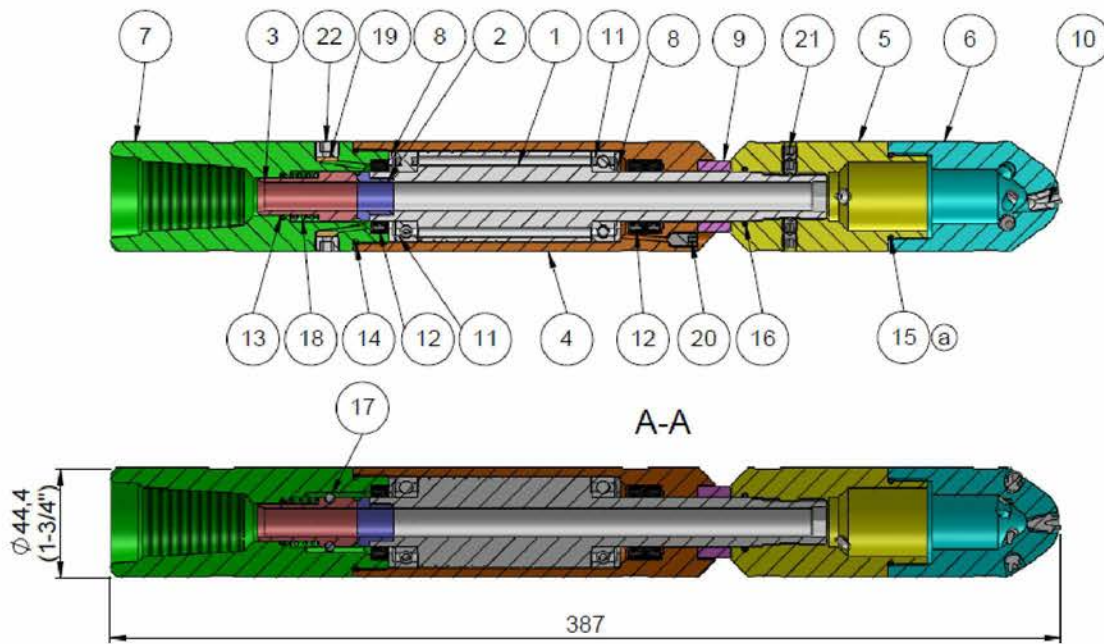
Equipment Dimensions			
Tool OD	Ø63,5mm	Effective Length	491mm
Tool ID	N/A (Flow Path only)	Weight	8,05kg
Connection	1,5" AMT Box		

Yield Specifications	
Tensile Yield	30000 lbs
Torsional Yield	350ft-lbs

Make-up Torque Specifications	
Top Sub / Stator	350ft-lbs
Noz Carrier / Adapter	350ft-lbs
Adapter / Rotor	Set Screw

Operational Specifications	
Number of Nozzles	Up to 7
Casing Size	Up to 9-5/8"
Operating Pressure	350bar

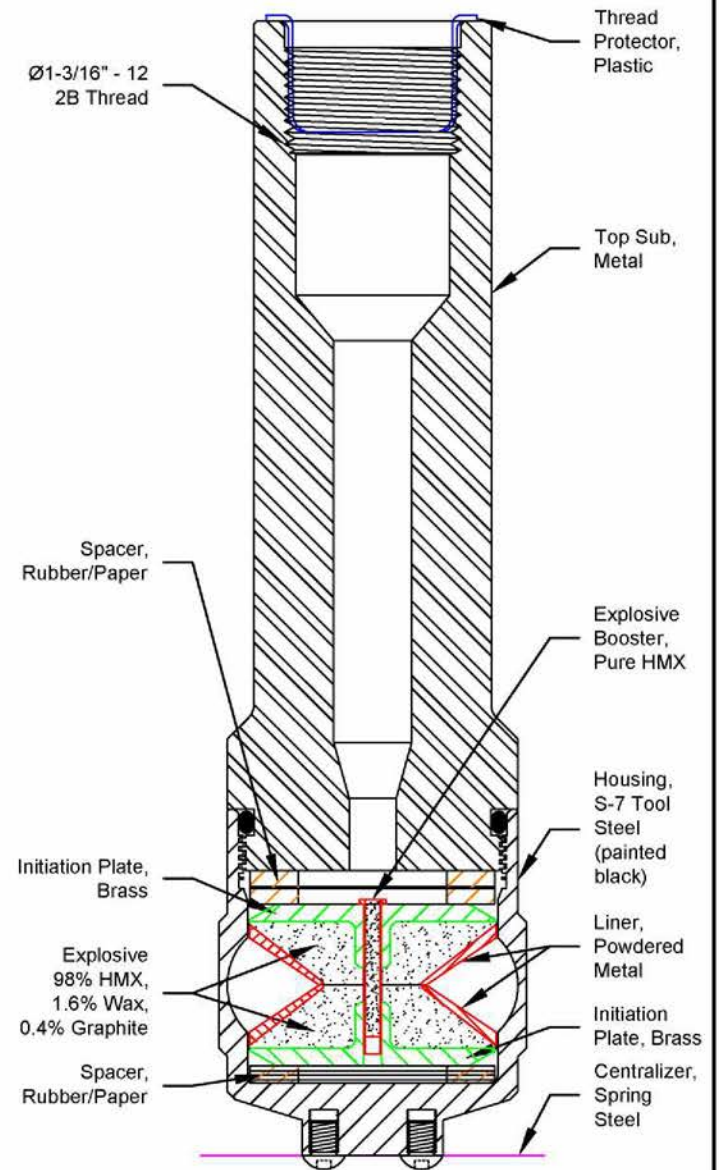
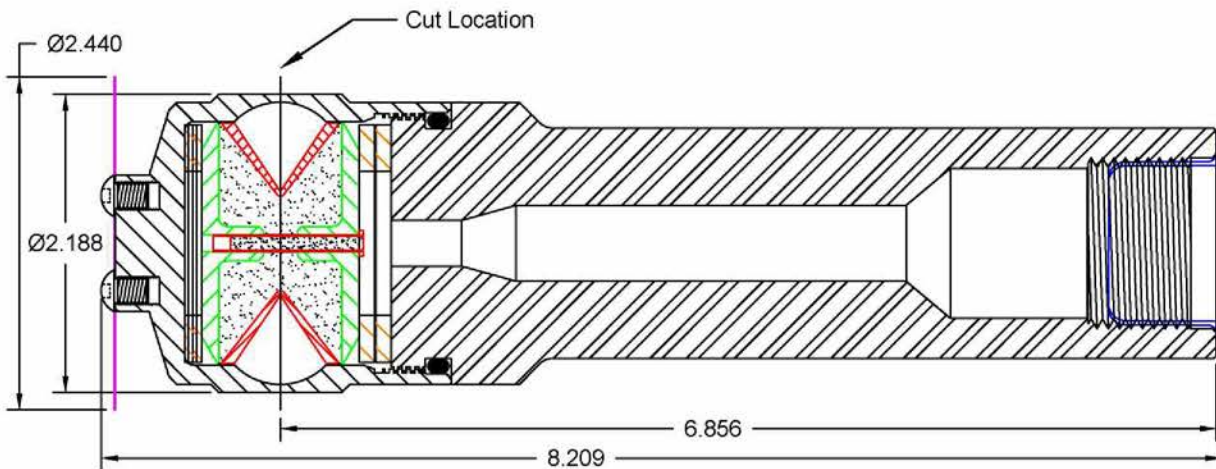
InWaTec Rotating Jetting Tool IWT-13015



POS-NR.	MENGE	BENENNUNG	ARTIKELNUMMER	Werkstoff	GEWICHT
1	1	IWT 13015-1_Rotor_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-1	1.7225 (42CrMo4) AISI 4140	0.63 kg
2	1	IWT 13015-2_Bottom hp Seal_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-2	GT30	0.01 kg
3	1	IWT 13015-3_Top hp Seal_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-3	GT30	0.04 kg
4	1	IWT 13015-4_Stator_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-4	1.7225 (42CrMo4) AISI 4140	0.62 kg
5	1	IWT 13015-5_Adapter_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-5	1.7225 (42CrMo4) AISI 4140	0.55 kg
6	1	IWT 13015-6_Nozzle Carrier_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-6	1.7225 (42CrMo4) AISI 4140	0.43 kg
7	1	IWT 13015-7_Top Sub_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-7	1.7225 (42CrMo4) AISI 4140	0.82 kg
8	2	IWT 13015-8_Bottom Spacer_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-8	1.7225 (42CrMo4) AISI 4140	8.18 g
9	1	IWT13015-9_Anti Buckling Ring_Rotasweep Tool 1-3-4 Zoll OD	IWT 13015-9	1.7225 (42CrMo4) AISI 4140	0.03 kg
10	7	Nozzle M8 ID3	M8 ID3		3.4 g
11	2	Rillenkugellager DIN 625-1_D37-d20-B9	61904	Stahl	0.04 kg
12	3	Wellendichtring DIN 3760-A_d20-D30-B7	DIN 3760-A	VITON	2.8 g
13	1	O-Ring_BS016_15.6x1.78	BS016	VITON	0.3 g
14	1	O-Ring_BS028_34.65x1.78	BS028	VITON	0.6 g
15	1	O-Ring_BS026_31.47x1.78	BS026	VITON	0.5 g
16	1	O-Ring_BS019_20.35x1.78	BS019	VITON	0.3 g
17	2	Kugel D4	Ø4 mm	1.7225 (42CrMo4) AISI 4140	0.2 g
18	1	Drukfeder VD-207JV_1,5x18,5x25,6	VD-207JV	VD-207JV	3 g
19	4	Sinter-Filterscheibe D9x2			
20	1	Gewindestift DIN 914 - M6 x 12	DIN 914-8.8	Stahl	2.1 g
21	4	Gewindestift DIN 916 - M6 x 6	DIN 916-8.8	Stahl	0.9g
22	4	Gewindestift DIN 913 M10x1 mit Nacharbeit	DIN 913-8.8	Stahl	2.7g
23	1	IWT 13013-5_Assembly Tool_Rotasweep Tool 1-11-16 Zoll OD T	IWT 13013-5	4	2.18g

WTBI Part #	2188T101 (RED)
Description	Shaped charge used in oil and gas wells to sever tubing
Gross Weight	5.55 lbs / 2.52 kgs
Net Weight	4.30 lbs / 1.95 kgs
Max NEC	36 grams HMX
Packaging Specifications	4.375" x 4.375" x 13.5" Fiberboard Combination Packaging
Hazard Class	1.4D
UN ID No	0440
US DOT EX No	2000090138
EC Cert No	09.0016
ECCN No	1C992
HTS No	3602.00.0060
Pressure Rating	22,000 psi
Temperature Rating	400°F
Application	Tubing 3.125" OD x 0.435" wall Drill Pipe 3.5" OD x 0.375" wall
Shot centralized with two bowspring centralizers or equivalent. For more information please visit our website at wtbell.com.	

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W. T. Bell International
an explosives specialty group

Scale:	Original Draw Date:	Revision Date:	Nomenclature:	
	10/5/18	10/18/19	2.188" RED Premium Tubing Cutter	
UNLESS OTHERWISE SPECIFIED				
LINEAR TOLERANCE:	.XX ±.02	Drawn By:	App. By:	
	.XXX ±.005	TY	JR	
ANGULAR TOLERANCE:	±1/2"			

Drawing No.		DS-2188T101RED	Rev	B

8.6. Tally VE-5

8.6.1. 2 7/8" casing

2 7/8" casing tally											Rig : Deutag T-700		Well : VE-5	
Depth reference : HOP		TD : 2,111.57		m		Buoyancy : 0.85								
Rotary-GL : 8.32		Rot hole : 270.87		m		Block weight : 25		metric Tons						
Rotary-HOP : 8.48		Shoe depth : 2440.70		m		PUN :		metric Tons						
		Mud weight : 1.51		sg		SOW :		metric Tons						
Casing or DP data (DP used as running string)														
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (bbl)	Metal displ. (lbm)	Thread	Min	Optimum	Max	MU Loss (lb)			
1	2-7/8"	2.441	L80	6.40	3.02	1.37	VAM TOP	1.870	1.850	2.030	0.054			
2														
3														
4														

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Cumul. length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (centralizers, cable upflow, floats etc.)
1	20	3	12.67	12.87	y	12.67	2428.09	25	0.0	VAM TOP	including wireline entry guide (15 cm)
2	26	2	12.49	12.49	y	25.16	2415.54	25	0.0	VAM TOP	
3	27	2	12.31	12.31	y	37.47	2403.23	25	0.0	VAM TOP	
4	21	2	12.50	12.50	y	49.97	2390.73	25	0.0	VAM TOP	
5	22	2	12.30	12.30	y	62.28	2378.42	25	0.0	VAM TOP	
6	23	2	12.29	12.29	y	74.57	2366.13	25	0.0	VAM TOP	
7	24	2	12.51	12.51	y	87.07	2353.83	25	0.0	VAM TOP	
8	25	2	12.29	12.29	y	99.36	2341.54	25	0.0	VAM TOP	
9	12	2	12.49	12.49	y	111.85	2329.04	25	0.0	VAM TOP	
10	13	2	12.30	12.30	y	124.15	2316.55	25	0.0	VAM TOP	
11	14	2	12.47	12.47	y	136.63	2304.08	25	0.0	VAM TOP	
12	15	2	12.28	12.28	y	148.90	2291.80	25	0.0	VAM TOP	
13	16	2	12.24	12.24	y	161.15	2279.55	25	0.0	VAM TOP	
14	17	2	12.48	12.48	y	173.62	2267.08	25	0.0	VAM TOP	
15	18	2	12.48	12.48	y	186.09	2254.62	25	0.0	VAM TOP	
16	19	1	12.50	12.44	y	198.52	2242.18	25	0.0	VAM TOP	
17	1	1	12.46	12.43	y	210.95	2229.75	25	0.0	VAM TOP	
18	2	1	12.29	12.23	y	223.18	2217.52	25	0.0	VAM TOP	
19	3	1	12.49	12.42	y	235.60	2205.10	26	0.1	VAM TOP	
20	4	1	12.50	12.43	y	248.03	2192.87	26	0.1	VAM TOP	
21	5	1	12.21	12.14	y	260.18	2180.52	26	0.1	VAM TOP	
22	6	1	12.49	12.42	y	272.60	2168.10	26	0.1	VAM TOP	
23	7	1	12.27	12.20	y	284.80	2155.90	26	0.1	VAM TOP	
24	8	1	12.51	12.44	y	297.24	2143.46	26	0.1	VAM TOP	
25	9	1	12.29	12.23	y	309.47	2131.23	26	0.1	VAM TOP	
26	10	1	12.28	12.22	y	321.69	2119.01	26	0.2	VAM TOP	
27	11	1	12.50	12.44	y	334.13	2106.57	26	0.2	VAM TOP	Pipe bin 1st row
28	39	1	12.29	12.23	y	346.35	2094.25	26	0.2	VAM TOP	
29	38	1	12.47	12.41	y	358.75	2081.84	26	0.2	VAM TOP	
30	40	1	12.43	12.37	y	371.13	2069.37	26	0.2	VAM TOP	
31	41	1	12.29	12.23	y	383.35	2057.35	27	0.2	VAM TOP	
32	42	1	12.30	12.24	y	395.59	2045.11	27	0.2	VAM TOP	
33	43	1	12.48	12.42	y	408.01	2032.69	27	0.3	VAM TOP	
34	54	1	12.28	12.19	y	420.20	2020.50	27	0.3	VAM TOP	
35	26	1	12.51	12.45	y	432.65	2008.05	27	0.3	VAM TOP	
36	29	1	12.52	12.45	y	445.16	1995.60	27	0.3	VAM TOP	
37	30	1	12.30	12.23	y	457.33	1983.37	27	0.3	VAM TOP	
38	31	1	12.43	12.36	y	469.70	1971.00	27	0.3	VAM TOP	
39	32	1	12.47	12.41	y	482.11	1958.59	27	0.3	VAM TOP	
40	33	1	12.28	12.21	y	494.32	1946.38	27	0.4	VAM TOP	
41	34	1	12.46	12.43	y	506.74	1933.95	28	0.4	VAM TOP	
42	35	1	12.30	12.24	y	518.98	1921.72	28	0.4	VAM TOP	
43	36	1	12.48	12.41	y	531.39	1909.31	28	0.4	VAM TOP	
44	37	1	12.48	12.42	y	543.81	1896.89	28	0.4	VAM TOP	
45	56	1	12.50	12.44	y	556.25	1884.45	28	0.4	VAM TOP	
46	55	1	12.28	12.22	y	568.47	1872.23	28	0.4	VAM TOP	
47	45	1	12.50	12.44	y	580.90	1859.80	28	0.5	VAM TOP	
48	46	1	12.48	12.42	y	593.32	1847.38	28	0.5	VAM TOP	
49	44	1	11.84	11.78	y	605.10	1835.03	28	0.5	VAM TOP	
50	47	1	12.47	12.41	y	617.51	1822.19	28	0.5	VAM TOP	
51	48	1	12.48	12.42	y	629.93	1810.77	29	0.5	VAM TOP	
52	49	1	12.49	12.42	y	642.35	1798.35	29	0.5	VAM TOP	
53	50	1	12.48	12.42	y	654.77	1785.93	29	0.5	VAM TOP	
54	51	1	12.30	12.23	y	667.00	1773.70	29	0.6	VAM TOP	
55	52	1	12.28	12.20	y	679.20	1761.50	29	0.6	VAM TOP	
56	53	1	12.30	12.23	y	691.43	1749.27	29	0.6	VAM TOP	
57	52	1	12.04	11.98	y	703.41	1737.29	29	0.6	VAM TOP	
58	53	1	12.36	12.29	y	715.70	1725.00	29	0.6	VAM TOP	
59	54	1	12.30	12.22	y	728.03	1712.87	29	0.6	VAM TOP	
60	66	1	13.51	13.45	a	739.05	1702.37	30	0.6	VAM TOP	Expansion
61	66	1	12.21	12.14	y	749.17	1700.59	30	0.7	VAM TOP	
62	67	1	12.50	12.44	y	752.61	1688.09	30	0.7	VAM TOP	
63	68	1	12.27	12.21	y	764.82	1675.88	30	0.7	VAM TOP	
64	78	1	12.36	12.29	y	777.11	1663.59	30	0.7	VAM TOP	
65	79	1	12.45	12.38	y	789.49	1651.21	30	0.7	VAM TOP	
66	80	1	12.46	12.39	y	801.89	1638.81	30	0.7	VAM TOP	
67	81	1	12.29	12.23	y	814.11	1626.59	30	0.7	VAM TOP	
68	57	1	11.79	11.73	y	825.84	1614.65	30	0.8	VAM TOP	

2 7/8" casing tally				Rig : Deulag T-700	Well : VE-5		
				DSV : 18/12/2023	Date : 18/12/2023		
Depth reference :	HOP	TD :	2,711.57	m	Buoyancy :	0.85	
Rotary-GL :	9.32 m	Rat hole :	270.87	m	Block weight :	25	metric Tons
Rotary-HOP :	8.43 m	Shoe depth :	2,440.70	m	PUW :		metric Tons
				sq	Mud weight :	1.31	metric Tons

Casing or DP data (DP used as running string)											
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (l/m)	Metal displ (l/m)	Thread	Min	Optimum	Max	MU Loss (m)
1	2-7/8"	2.441	L80	8.40	3.02	1.17	VAM TOP	1.870	1.850	2.030	0.054
2											
3											
4											

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Cumul. length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (particlers, cable splash, foam etc.)
69	56	1	12.31	12.24	y	836.28	1802.82	30	0.8	VAM TOP	
70	59	1	12.36	12.19	y	850.27	1500.43	30	0.8	VAM TOP	
71	80	1	12.30	12.24	y	862.31	1578.56	30	0.8	VAM TOP	
72	81	1	12.18	12.11	y	874.42	1566.26	31	0.8	VAM TOP	
73	82	1	12.50	12.44	y	886.88	1553.84	31	0.8	VAM TOP	
74	89	1	12.52	12.45	y	899.31	1541.39	31	0.8	VAM TOP	
75	83	1	12.51	12.44	y	911.76	1528.94	31	0.9	VAM TOP	
76	84	1	12.40	12.43	y	924.18	1516.52	31	0.9	VAM TOP	
77	70	1	12.20	12.14	y	936.32	1504.38	31	0.9	VAM TOP	
78	71	1	12.50	12.44	y	948.78	1491.94	31	0.9	VAM TOP	
79	72	1	12.41	12.34	y	961.11	1479.59	31	0.9	VAM TOP	
80	75	1	12.49	12.43	y	973.53	1467.17	31	0.9	VAM TOP	
81	74	1	12.38	12.29	y	985.83	1454.87	31	1.0	VAM TOP	
82	76	1	12.38	12.29	y	998.12	1442.58	32	1.0	VAM TOP	
83	78	1	12.19	12.13	y	1010.25	1430.45	32	1.0	VAM TOP	
84	77	1	12.28	12.23	y	1022.48	1418.25	32	1.0	VAM TOP	
85	89	1	12.21	12.14	y	1034.59	1406.11	32	1.0	VAM TOP	
86	90	1	12.39	12.33	y	1046.92	1393.78	32	1.0	VAM TOP	
87	91	1	12.61	12.45	y	1059.38	1381.34	32	1.0	VAM TOP	
88	92	1	12.53	12.48	y	1071.83	1368.87	32	1.1	VAM TOP	
89	93	1	12.08	11.99	y	1083.82	1356.88	32	1.1	VAM TOP	
90	94	1	12.53	12.48	y	1096.28	1344.42	32	1.1	VAM TOP	
91	95	1	12.30	12.24	y	1108.52	1332.18	32	1.1	VAM TOP	
92	96	1	12.38	12.30	y	1120.81	1319.89	33	1.1	VAM TOP	
93	104	1	12.28	12.20	y	1133.01	1307.69	33	1.1	VAM TOP	
94	105	1	12.38	12.31	y	1145.32	1295.38	33	1.1	VAM TOP	
95	106	1	12.17	12.11	y	1157.43	1283.27	33	1.2	VAM TOP	
96	107	1	12.39	12.33	y	1169.78	1270.94	33	1.2	VAM TOP	
97	108	1	12.39	12.32	y	1182.08	1258.62	33	1.2	VAM TOP	
98	85	1	12.28	12.22	y	1194.30	1246.40	33	1.2	VAM TOP	
99	86	1	12.48	12.42	y	1206.72	1233.98	33	1.2	VAM TOP	
100	87	1	12.50	12.43	y	1219.15	1221.55	33	1.2	VAM TOP	
101	88	1	12.48	12.42	y	1231.57	1209.13	33	1.2	VAM TOP	
102	109	1	12.34	12.27	y	1243.84	1196.86	33	1.3	VAM TOP	
103	110	1	12.48	12.39	y	1256.29	1184.47	34	1.3	VAM TOP	
104	111	1	12.50	12.43	y	1268.68	1172.04	34	1.3	VAM TOP	
105	112	1	12.54	12.47	y	1281.19	1159.57	34	1.3	VAM TOP	
106	113	1	12.44	12.38	y	1293.51	1147.19	34	1.3	VAM TOP	
107	114	1	12.48	12.42	y	1305.93	1134.77	34	1.3	VAM TOP	
108	97	1	12.37	12.30	y	1318.23	1122.47	34	1.3	VAM TOP	
109	98	1	12.50	12.43	y	1330.68	1110.04	34	1.4	VAM TOP	
110	99	1	12.29	12.23	y	1342.89	1097.81	34	1.4	VAM TOP	
111	100	1	12.31	12.24	y	1355.13	1085.57	34	1.4	VAM TOP	
112	101	1	12.41	12.36	y	1367.48	1073.22	34	1.4	VAM TOP	
113	102	1	12.38	12.32	y	1379.80	1060.90	35	1.4	VAM TOP	
114	103	1	12.44	12.38	y	1392.18	1048.52	35	1.4	VAM TOP	
115	123	1	12.45	12.38	y	1404.58	1036.14	35	1.4	VAM TOP	
116	121	1	12.44	12.37	y	1416.93	1023.77	35	1.5	VAM TOP	
117	120	1	12.44	12.37	y	1429.31	1011.39	35	1.5	VAM TOP	Pipe bin 2nd row
118	124	1	12.38	12.30	y	1441.80	999.10	35	1.5	VAM TOP	
119	125	1	12.30	12.24	y	1453.88	986.86	35	1.5	VAM TOP	
120	126	1	12.20	12.22	y	1466.06	974.84	35	1.5	VAM TOP	
121	127	1	12.44	12.38	y	1478.44	962.78	35	1.4	VAM TOP	
122	129	1	12.51	12.44	y	1490.88	949.82	35	1.5	VAM TOP	
123	116	1	12.45	12.39	y	1503.27	937.83	35	1.5	VAM TOP	
124	117	1	12.50	12.45	y	1515.73	924.07	35	1.5	VAM TOP	
125	118	1	12.51	12.45	y	1528.18	912.52	35	1.5	VAM TOP	
126	119	1	12.50	12.43	y	1540.61	900.09	36	1.6	VAM TOP	Pipe bin 3rd row
127	128	1	12.48	12.42	y	1553.02	887.88	36	1.6	VAM TOP	
128	129	1	12.29	12.22	y	1565.25	875.45	36	1.6	VAM TOP	
129	130	1	12.51	12.45	y	1577.69	863.01	36	1.6	VAM TOP	
130	133	1	12.23	12.18	y	1590.08	850.84	36	1.7	VAM TOP	
131	135	1	12.45	12.38	y	1602.24	838.48	36	1.7	VAM TOP	
132	134	1	12.48	12.42	y	1614.66	826.04	36	1.7	VAM TOP	
133	131	1	12.45	12.39	y	1627.04	813.88	37	1.7	VAM TOP	
134	132	1	12.47	12.41	y	1639.45	801.25	37	1.7	VAM TOP	
135	115	1	12.43	12.37	y	1651.82	788.88	37	1.7	VAM TOP	
136	140	1	12.45	12.38	y	1664.20	776.50	37	1.7	VAM TOP	
137	141	1	12.45	12.39	y	1676.59	764.11	37	1.8	VAM TOP	
138	142	1	12.44	12.38	y	1688.97	751.73	37	1.8	VAM TOP	

2 7/8" casing tally										Rig : Deulg T-700	Well : VE-5
										DSV : 18/12/2023	Date : 18/12/2023
Depth reference :	HOP	TD :	2,711.57	m	Buoyancy :	0.85					
Rotary-GL :	9.32 m	Rat hole :	270.87	m	Block weight :	25	metric Tons				
Rotary-HOP :	8.43 m	Shoe depth :	2440.70	m	PUW :		metric Tons				
				Mud weight :	1.31	sq	metric Tons				
Casing or DP data (DP used as running string)											
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (l/m)	Metal displ (l/m)	Thread	Min	Optimum	Max	MU Loss (m)
1	2-7/8"	2.441	L80	8.40	3.02	1.17	VAM TOP	1.870	1.850	2.030	0.054
2											
3											
4											

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Cumult. length	Top depth BKT	Hook load	Mud gain	Thread (bottom)	Remarks (particlers, cable splines, foam etc.)
130	143	1	12.45	12.49	y	1701.48	739.24	37	1.8	VAM TOP	
140	138	1	12.30	12.32	y	1713.78	758.02	37	1.8	VAM TOP	
141	137	1	12.51	12.44	y	1726.29	774.47	37	1.8	VAM TOP	
142	138	1	12.52	12.45	y	1738.80	792.02	37	1.8	VAM TOP	
143	139	1	12.45	12.39	y	1751.25	809.63	38	1.8	VAM TOP	
144	148	1	12.44	12.37	y	1763.69	827.28	38	1.9	VAM TOP	
145	149	1	12.45	12.38	y	1776.14	844.88	38	1.9	VAM TOP	
146	150	1	12.54	12.47	y	1788.68	862.40	38	1.9	VAM TOP	
147	151	1	12.54	12.47	y	1801.22	880.03	38	1.9	VAM TOP	
148	152	1	12.54	12.48	y	1813.76	897.45	38	1.9	VAM TOP	
149	153	1	12.54	12.47	y	1826.30	914.88	38	1.9	VAM TOP	
150	154	1	12.44	12.37	y	1838.74	932.31	38	1.9	VAM TOP	
151	155	1	12.43	12.37	y	1851.18	949.74	38	2.0	VAM TOP	
152	165	1	12.29	12.23	y	1863.62	967.17	38	2.0	VAM TOP	
153	162	1	12.31	12.25	y	1876.06	984.60	39	2.0	VAM TOP	
154	161	1	12.30	12.24	y	1888.50	1002.03	39	2.0	VAM TOP	
155	164	1	12.30	12.23	y	1900.94	1019.46	39	2.0	VAM TOP	
156	165	1	12.31	12.25	y	1913.38	1036.89	39	2.0	VAM TOP	
157	166	1	12.32	12.26	y	1925.82	1054.32	39	2.0	VAM TOP	
158	144	1	12.45	12.39	y	1938.26	1071.75	39	2.1	VAM TOP	
159	145	1	12.45	12.39	y	1950.70	1089.18	39	2.1	VAM TOP	
160	146	1	12.45	12.39	y	1963.14	1106.61	39	2.1	VAM TOP	
161	147	1	12.54	12.48	y	1975.58	1124.04	39	2.1	VAM TOP	
162	167	1	12.53	12.46	y	1988.02	1141.47	39	2.1	VAM TOP	
163	168	1	12.30	12.24	y	2000.46	1158.90	39	2.1	VAM TOP	
164	169	1	12.32	12.26	y	2012.90	1176.33	40	2.1	VAM TOP	
165	156	1	12.45	12.38	y	2025.34	1193.76	40	2.2	VAM TOP	
166	170	1	12.32	12.26	y	2037.78	1211.19	40	2.2	VAM TOP	
167	157	1	12.48	12.42	y	2050.22	1228.62	40	2.2	VAM TOP	
168	158	1	12.44	12.38	y	2062.66	1246.05	40	2.2	VAM TOP	
169	159	1	12.32	12.25	y	2075.10	1263.48	40	2.2	VAM TOP	
170	160	1	12.29	12.23	y	2087.54	1280.91	40	2.2	VAM TOP	
171	177	1	12.44	12.38	y	2100.00	1298.34	40	2.2	VAM TOP	
172	178	1	12.49	12.42	y	2112.44	1315.77	40	2.3	VAM TOP	
173	179	1	12.44	12.37	y	2124.88	1333.20	40	2.3	VAM TOP	
174	180	1	12.34	12.27	y	2137.32	1350.63	41	2.3	VAM TOP	
175	181	1	12.53	12.47	y	2149.76	1368.06	41	2.3	VAM TOP	
176	182	1	12.45	12.38	y	2162.20	1385.49	41	2.3	VAM TOP	
177	195	1	12.44	12.38	y	2174.64	1402.92	41	2.3	VAM TOP	
178	171	1	12.51	12.45	y	2187.08	1420.35	41	2.4	VAM TOP	
179	172	1	12.45	12.39	y	2199.52	1437.78	41	2.4	VAM TOP	
180	173	1	12.45	12.39	y	2211.96	1455.21	41	2.4	VAM TOP	
181	174	1	12.45	12.38	y	2224.40	1472.64	41	2.4	VAM TOP	
182	175	1	12.44	12.38	y	2236.84	1490.07	41	2.4	VAM TOP	
183	175	1	12.46	12.39	y	2249.28	1507.50	41	2.4	VAM TOP	
184	194	1	12.55	12.48	y	2261.72	1524.93	42	2.4	VAM TOP	
185	197	1	12.46	12.42	y	2274.16	1542.36	42	2.5	VAM TOP	
186	195	1	12.45	12.38	y	2286.60	1559.79	42	2.5	VAM TOP	
187	183	1	12.45	12.38	y	2299.04	1577.22	42	2.5	VAM TOP	
188	184	1	12.45	12.39	y	2311.48	1594.65	42	2.5	VAM TOP	
189	185	1	12.45	12.38	y	2323.92	1612.08	42	2.5	VAM TOP	
190	186	1	12.45	12.39	y	2336.36	1629.51	42	2.5	VAM TOP	
191	187	1	12.53	12.46	y	2348.80	1646.94	42	2.5	VAM TOP	
192	188	1	12.51	12.45	y	2361.24	1664.37	42	2.6	VAM TOP	
193	189	1	12.45	12.39	y	2373.68	1681.80	42	2.6	VAM TOP	
194	190	1	12.45	12.39	y	2386.12	1699.23	42	2.6	VAM TOP	
195	191	1	12.51	12.44	y	2398.56	1716.66	42	2.6	VAM TOP	
196	192	1	12.44	12.38	y	2411.00	1734.09	42	2.6	VAM TOP	
197	201	1	12.47	12.40	y	2423.44	1751.52	42	2.6	VAM TOP	
Hanger Joint	222	1	12.65	12.59	y	2435.88	1768.95	49	3.6	VAM TOP	
		1	0.00	0.00	y	2432.25	1768.95	49	3.6	VAM TOP	
Landing Joint 1	221	1	8.45	8.39	y	2440.70	1768.95	49	3.6	VAM TOP	HOP is 8.43 below RT

Casing	Capacity [l/m]	Closed end displacement [l/m]	Metal displacement [l/m]	Collapse load [bar]	Burst load [bar]
2 7/8" 6.4# L80	3.02	4.19	1.17	729	770

862. 5" x 3 1/2" casing

5" x 3.5" casing tally										Rig : Dezag T-700		Well : VE-5	
										DSV: []		Date: 18/12/2023	
Depth reference : HOP		TD : 2710.87		m		Buoyancy : 0.79							
Rotary-GL : 9.32 m		Rot hole : 74.83		m		Block weight : 25		metric Tons					
Rotary-HOP : 9.13 m		Shoe depth : 2836.04		m		PUW :		metric Tons					
		Mud weight : 1.95		sg		SOW :		metric Tons					
Casing or DP data (DP used as running string)													
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (l/m)	Metal displ (l/m)	Thread	Min	Optimum	Max	MU Loss (m)		
1	5"	4.408	L80	15.00	0.90	2.80	VAM TOP HC	4.950	5.500	6.050	0.108		
2	3.5"	2.922	L80	10.20	4.30	1.90	VAM F.J.L	1.240	1.370	1.500	0.084		
3													
4													
Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Cumul. length	Top depth BRT	Hook loss	Mud gain	Thread (bottom)	Remarks (centralizers, cable slips, flows etc.)		
							2,845,17	25					
1	1	1	12.37	12.37	y	12.37	2832.80	25	0.0	0	PSP (cut 1.09 m)		
2	12	2	11.75	11.67	y	24.04	2821.13	25	0.0	VAM F.L			
3	13	2	12.26	12.26	y	36.34	2808.83	25	0.0	VAM F.L			
4	14	2	12.30	12.22	y	48.64	2796.53	25	0.1	VAM F.L			
5	15	2	12.05	11.84	y	60.40	2784.27	26	0.1	VAM F.L			
6	16	2	12.37	12.29	y	72.60	2772.08	26	0.1	VAM F.L			
7	17	2	12.26	12.20	y	84.86	2759.88	26	0.1	VAM F.L			
8	18	2	12.02	11.93	y	96.82	2747.65	26	0.2	VAM F.L			
9	1	2	12.26	12.20	y	109.02	2735.45	26	0.2	VAM F.L			
10	2	2	12.06	12.00	y	121.01	2723.16	26	0.2	VAM F.L			
11	10	2	12.05	11.85	y	132.98	2710.91	26	0.2	VAM F.L			
12	4	2	12.36	12.30	y	145.26	2698.61	27	0.3	VAM F.L			
13	5	2	12.02	11.84	y	157.20	2686.37	27	0.3	VAM F.L			
14	6	2	12.45	12.37	y	169.57	2674.00	27	0.3	VAM F.L			
15	7	2	12.15	12.05	y	181.62	2661.85	27	0.3	VAM F.L			
XO 5" 158#x3.5" 10.248	1	1	1.02	0.91	y	182.53	2649.84	28	0.4	VAM TOP HC	XO		
Pup Joint 1	3	1	8.07	5.97	y	188.49	2637.88	28	0.4	VAM TOP HC			
21	86	1	13.22	13.11	y	201.80	2625.77	28	0.5	VAM TOP HC	Pipe bin 1st row		
22	87	1	13.31	13.21	y	214.81	2613.56	28	0.5	VAM TOP HC			
23	88	1	13.10	12.99	y	227.80	2601.37	28	0.5	VAM TOP HC			
24	89	1	13.15	13.02	y	240.82	2589.20	29	0.6	VAM TOP HC			
25	86	1	13.27	13.17	y	253.99	2577.03	29	0.6	VAM TOP HC			
26	83	1	13.31	13.20	y	267.18	2564.88	29	0.7	VAM TOP HC			
27	84	1	13.12	13.01	y	280.21	2552.75	29	0.7	VAM TOP HC			
28	85	1	13.31	13.21	y	293.41	2540.60	30	0.7	VAM TOP HC			
29	84	1	13.31	13.20	y	306.61	2528.45	30	0.8	VAM TOP HC			
30	81	1	13.15	13.03	y	319.84	2516.33	30	0.8	VAM TOP HC			
31	85	1	13.31	13.20	y	333.84	2504.20	30	0.8	VAM TOP HC			
32	87	1	13.26	13.14	y	347.88	2492.09	31	0.9	VAM TOP HC			
33	80	1	13.31	13.20	y	361.99	2479.98	31	0.9	VAM TOP HC			
34	81	1	13.31	13.20	y	375.99	2467.88	31	1.0	VAM TOP HC			
35	82	1	13.24	13.13	y	389.52	2455.85	31	1.0	VAM TOP HC			
36	83	1	13.12	13.02	y	403.54	2443.85	31	1.0	VAM TOP HC			
37	112	1	13.25	13.12	y	417.68	2431.81	32	1.1	VAM TOP HC			
38	101	1	13.02	12.91	y	431.58	2419.80	32	1.1	VAM TOP HC			
39	102	1	13.31	13.21	y	445.78	2407.89	32	1.1	VAM TOP HC			
40	103	1	12.99	12.89	y	459.67	2395.90	32	1.2	VAM TOP HC			
41	104	1	13.31	13.20	y	473.87	2383.93	33	1.2	VAM TOP HC			
42	105	1	13.10	12.99	y	478.88	2371.98	33	1.2	VAM TOP HC			
43	110	1	13.12	13.02	y	489.88	2360.00	33	1.3	VAM TOP HC			
44	86	1	13.31	13.20	y	503.08	2348.03	33	1.3	VAM TOP HC			
45	80	1	13.25	13.13	y	516.21	2336.08	34	1.4	VAM TOP HC			
46	111	1	13.31	13.20	y	529.45	2324.15	34	1.4	VAM TOP HC			
47	100	1	13.30	13.19	y	542.61	2312.25	34	1.4	VAM TOP HC			
48	106	1	12.75	12.64	y	555.25	2300.32	34	1.5	VAM TOP HC			
49	107	1	13.25	13.12	y	568.37	2288.40	34	1.5	VAM TOP HC			
50	108	1	12.86	12.75	y	581.12	2276.50	35	1.5	VAM TOP HC			
51	109	1	13.31	13.21	y	594.33	2264.64	35	1.6	VAM TOP HC			
52	87	1	13.14	13.04	y	607.37	2252.80	35	1.6	VAM TOP HC			
53	127	1	13.25	13.13	y	620.49	2240.98	35	1.6	VAM TOP HC			
54	122	1	13.25	13.12	y	633.62	2229.15	36	1.7	VAM TOP HC			
55	117	1	13.11	13.00	y	646.62	2217.35	36	1.7	VAM TOP HC			
56	118	1	12.76	12.65	y	659.27	2205.50	36	1.8	VAM TOP HC			
57	119	1	13.17	13.07	y	672.34	2193.68	36	1.8	VAM TOP HC			
58	120	1	13.14	13.04	y	685.37	2181.80	37	1.8	VAM TOP HC			
59	121	1	12.95	12.82	y	698.19	2169.98	37	1.9	VAM TOP HC			
60	128	1	13.06	12.96	y	711.15	2158.02	37	1.9	VAM TOP HC			
61	113	1	13.19	13.09	y	724.23	2146.04	37	1.9	VAM TOP HC			
62	114	1	13.14	13.04	y	737.27	2134.03	37	2.0	VAM TOP HC			
63	115	1	13.30	13.20	y	750.47	2122.00	38	2.0	VAM TOP HC			
64	136	1	13.31	13.20	y	763.67	2110.00	38	2.0	VAM TOP HC			
65	125	1	13.30	13.19	y	776.86	2098.01	38	2.1	VAM TOP HC			
66	124	1	13.30	13.19	y	790.06	2086.01	38	2.1	VAM TOP HC			
67	125	1	13.31	13.20	y	803.26	2074.01	39	2.2	VAM TOP HC			
68	126	1	13.31	13.20	y	816.46	2062.01	39	2.2	VAM TOP HC			
69	138	1	13.31	13.21	y	829.67	2050.00	39	2.2	VAM TOP HC			
70	134	1	13.31	13.21	y	842.88	2038.00	39	2.3	VAM TOP HC	Pipe bin 2nd row		
71	135	1	13.31	13.20	y	856.08	2026.00	40	2.3	VAM TOP HC			

5" x 3.5" casing tally											Rig : Deulag T-700	Well : VE-5													
Depth reference : <table border="1"><tr><td>HOP</td></tr><tr><td>Rotary-GL : 9.32 m</td></tr><tr><td>Rotary-HOP : 9.13 m</td></tr></table>											HOP	Rotary-GL : 9.32 m	Rotary-HOP : 9.13 m	TD : 2710.87 m		Buoyancy : 0.79		Block weight : 25 metric Tons		Date : 18/12/2023		Rot hole : 74.83 m		PUW : metric Tons	
HOP																									
Rotary-GL : 9.32 m																									
Rotary-HOP : 9.13 m																									
Shoe depth : 2838.04 m											Mud weight : 1.85 sg		SOW : metric Tons												
Casing or DP data (DP used as running string)																									
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (bbl)	Metal displ (lbm)	Thread	Min	Optimum	Max	MU Loss (ft)														
1	5"	4.406	L80	15.00	9.90	2.80	VAM TOP HC	4.950	5.500	6.050	0.106														
2	3.5"	2.822	L80	10.20	4.30	1.90	VAM F.J.L	1.240	1.370	1.500	0.084														
3																									
4																									

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Current length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (partabars, cables splits, flows etc.)
72	136	1	13.30	13.20	y	666.26	1775.69	40	2.3	VAM TOP HC	
73	137	1	13.31	13.21	y	682.48	1782.90	40	2.4	VAM TOP HC	
74	138	1	13.16	13.07	y	692.54	1789.62	40	2.4	VAM TOP HC	
75	130	1	13.31	13.20	y	606.76	1736.41	40	2.5	VAM TOP HC	
76	131	1	13.12	13.01	y	621.77	1723.40	41	2.5	VAM TOP HC	
77	132	1	13.31	13.20	y	634.97	1710.20	41	2.5	VAM TOP HC	
78	133	1	13.32	13.21	y	646.18	1696.99	41	2.6	VAM TOP HC	
79	139	1	13.16	13.07	y	661.26	1683.91	41	2.6	VAM TOP HC	
80	140	1	13.25	13.12	y	674.38	1670.79	42	2.6	VAM TOP HC	
81	141	1	13.31	13.20	y	687.58	1657.59	42	2.7	VAM TOP HC	
82	142	1	13.27	13.16	y	1000.74	1644.43	42	2.7	VAM TOP HC	
83	143	1	13.31	13.20	y	1013.95	1631.22	42	2.7	VAM TOP HC	
84	144	1	13.26	13.16	y	1027.13	1618.04	43	2.8	VAM TOP HC	
85	147	1	13.13	13.02	y	1040.15	1605.02	43	2.8	VAM TOP HC	
86	148	1	13.31	13.20	y	1053.35	1591.82	43	2.9	VAM TOP HC	
87	149	1	13.30	13.19	y	1066.54	1578.63	43	2.9	VAM TOP HC	
88	150	1	12.82	12.72	y	1079.28	1565.91	43	2.9	VAM TOP HC	
89	151	1	13.31	13.20	y	1092.46	1552.71	44	3.0	VAM TOP HC	
90	152	1	13.15	13.03	y	1105.49	1539.68	44	3.0	VAM TOP HC	
91	158	1	13.31	13.21	y	1118.70	1526.47	44	3.0	VAM TOP HC	
92	159	1	13.25	13.14	y	1131.84	1513.33	44	3.1	VAM TOP HC	
93	160	1	13.14	13.03	y	1144.87	1500.30	45	3.1	VAM TOP HC	
94	145	1	13.15	13.04	y	1157.91	1487.26	45	3.2	VAM TOP HC	
95	146	1	13.32	13.21	y	1171.12	1474.05	45	3.2	VAM TOP HC	
96	153	1	13.31	13.20	y	1184.30	1460.85	45	3.2	VAM TOP HC	
97	154	1	13.25	13.12	y	1197.46	1447.72	46	3.3	VAM TOP HC	
98	155	1	13.19	13.09	y	1210.53	1434.64	46	3.3	VAM TOP HC	
99	156	1	13.31	13.21	y	1223.74	1421.43	46	3.3	VAM TOP HC	
100	157	1	13.14	13.04	y	1236.78	1408.39	46	3.4	VAM TOP HC	
101	14	1	13.31	13.20	y	1249.98	1395.19	46	3.4	VAM TOP HC	
102	11	1	12.82	12.81	y	1262.79	1382.38	47	3.4	VAM TOP HC	
103	15	1	13.19	13.08	y	1275.88	1369.20	47	3.5	VAM TOP HC	
104	12	1	13.30	13.19	y	1289.07	1356.11	47	3.5	VAM TOP HC	
105	16	1	12.88	12.77	y	1301.84	1343.33	47	3.6	VAM TOP HC	
106	1	1	13.29	13.09	y	1314.99	1330.24	48	3.6	VAM TOP HC	
107	2	1	13.15	13.04	y	1327.60	1317.20	48	3.6	VAM TOP HC	
108	3	1	13.31	13.20	y	1341.17	1304.00	48	3.7	VAM TOP HC	
109	4	1	13.24	13.14	y	1354.31	1290.66	48	3.7	VAM TOP HC	
110	5	1	13.12	13.02	y	1367.32	1277.65	49	3.7	VAM TOP HC	
111	13	1	13.31	13.20	y	1380.52	1264.65	49	3.8	VAM TOP HC	
112	6	1	13.31	13.20	y	1393.73	1251.44	49	3.8	VAM TOP HC	
113	7	1	13.31	13.21	y	1406.93	1238.24	49	3.8	VAM TOP HC	
114	8	1	13.14	13.04	y	1419.97	1225.20	49	3.9	VAM TOP HC	
115	9	1	13.15	13.04	y	1433.01	1212.16	50	3.9	VAM TOP HC	
116	10	1	13.12	13.01	y	1446.02	1199.15	50	4.0	VAM TOP HC	
117	22	1	13.24	13.13	y	1459.18	1186.01	50	4.0	VAM TOP HC	
118	23	1	13.12	13.01	y	1472.17	1173.00	50	4.0	VAM TOP HC	
119	24	1	13.16	13.08	y	1485.24	1159.93	51	4.1	VAM TOP HC	
120	25	1	13.31	13.20	y	1498.45	1146.72	51	4.1	VAM TOP HC	
121	26	1	13.15	13.04	y	1511.49	1133.68	51	4.1	VAM TOP HC	
122	27	1	13.25	13.14	y	1524.63	1120.54	51	4.2	VAM TOP HC	
123	32	1	13.31	13.20	y	1537.83	1107.34	52	4.2	VAM TOP HC	
124	17	1	13.31	13.20	y	1551.04	1094.13	52	4.3	VAM TOP HC	
125	18	1	13.31	13.20	y	1564.24	1080.93	52	4.3	VAM TOP HC	
126	19	1	13.31	13.20	y	1577.44	1067.73	52	4.3	VAM TOP HC	
127	20	1	13.14	13.04	y	1590.48	1054.69	52	4.4	VAM TOP HC	
128	21	1	13.31	13.20	y	1603.68	1041.49	53	4.4	VAM TOP HC	
129	28	1	13.31	13.20	y	1616.89	1028.28	53	4.4	VAM TOP HC	
130	29	1	12.81	12.71	y	1629.59	1015.58	53	4.5	VAM TOP HC	Pipe bin 3rd row
131	30	1	13.24	13.13	y	1642.72	1002.45	53	4.5	VAM TOP HC	
132	31	1	13.19	13.08	y	1655.81	989.36	54	4.5	VAM TOP HC	
133	48	1	13.31	13.20	y	1669.01	976.16	54	4.6	VAM TOP HC	
134	36	1	13.31	13.20	y	1682.22	962.95	54	4.6	VAM TOP HC	
135	37	1	13.30	13.19	y	1695.41	949.76	54	4.7	VAM TOP HC	
136	38	1	13.16	13.07	y	1708.48	936.69	55	4.7	VAM TOP HC	
137	45	1	13.31	13.20	y	1721.69	923.48	55	4.7	VAM TOP HC	
138	33	1	13.31	13.20	y	1734.89	910.28	55	4.8	VAM TOP HC	
139	46	1	13.31	13.21	y	1748.09	897.08	55	4.8	VAM TOP HC	
140	34	1	13.31	13.20	y	1761.30	883.87	55	4.8	VAM TOP HC	
141	47	1	12.78	12.68	y	1773.97	871.20	56	4.9	VAM TOP HC	

5" x 3.5" casing tally										Rig : Deutag T-700		Well : VE-5												
Depth reference : <table border="1"><tr><td>HOP</td></tr><tr><td>Rotary-G.L : 9.32 m</td></tr><tr><td>Rotary-HOP : 9.13 m</td></tr></table>										HOP	Rotary-G.L : 9.32 m	Rotary-HOP : 9.13 m	TD : 2710.87 m		Buoyancy : 0.79		Block weight : 25 metric Tons		Date : 18/12/2023		Rat hole : 74.83 m		PUW : metric Tons	
HOP																								
Rotary-G.L : 9.32 m																								
Rotary-HOP : 9.13 m																								
Shoe depth : 2838.04 m										Mud weight : 1.85 sg		SOW : metric Tons												
Casing or DP data (DP used as running string)																								
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (l/m)	Metal displ (l/m)	Thread	Min	Optimum	Max	MU Loss (m)													
1	5"	4.406	L80	15.00	9.90	2.80	VAM TOP HC	4.950	5.500	6.050	0.106													
2	3.5"	2.822	L80	10.20	4.33	1.80	VAM F.J.L	1.240	1.370	1.500	0.084													
3																								
4																								

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Current length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (centralizers, cables splines, float etc.)
142	39	1	13.31	13.20	y	1787.17	858.00	56	4.8	VAM TOP HC	
143	40	1	13.31	13.20	y	1800.38	844.79	56	5.0	VAM TOP HC	
144	41	1	13.30	13.09	y	1813.47	831.79	56	5.0	VAM TOP HC	
145	42	1	13.31	13.20	y	1826.87	818.50	57	5.0	VAM TOP HC	
146	44	1	13.31	13.21	y	1839.87	805.30	57	5.1	VAM TOP HC	
147	43	1	13.31	13.20	y	1853.07	792.10	57	5.1	VAM TOP HC	
148	50	1	13.09	12.99	y	1866.06	779.11	57	5.1	VAM TOP HC	
149	51	1	13.31	13.20	y	1879.26	765.01	58	5.2	VAM TOP HC	
150	35	1	13.24	13.13	y	1892.39	752.78	58	5.2	VAM TOP HC	
151	52	1	13.31	13.20	y	1905.59	739.58	58	5.2	VAM TOP HC	
152	53	1	13.02	12.91	y	1918.50	726.87	58	5.3	VAM TOP HC	
153	54	1	13.12	13.01	y	1931.52	713.85	58	5.3	VAM TOP HC	
154	55	1	12.65	12.54	y	1944.06	701.11	59	5.4	VAM TOP HC	
155	57	1	13.12	13.02	y	1957.08	688.09	59	5.4	VAM TOP HC	
156	56	1	13.18	13.07	y	1970.15	675.02	59	5.4	VAM TOP HC	
157	59	1	12.87	12.77	y	1983.02	662.25	59	5.5	VAM TOP HC	
158	49	1	13.25	13.12	y	1996.04	649.13	60	5.5	VAM TOP HC	
159	60	1	12.76	12.66	y	2008.70	636.47	60	5.5	VAM TOP HC	
160	61	1	13.30	13.20	y	2021.89	623.28	60	5.6	VAM TOP HC	
161	62	1	13.24	13.13	y	2035.03	610.14	60	5.6	VAM TOP HC	
162	63	1	13.15	13.02	y	2048.26	597.12	61	5.6	VAM TOP HC	
163	64	1	13.19	13.09	y	2061.13	584.04	61	5.7	VAM TOP HC	
164	56	1	13.12	13.02	y	2074.15	571.02	61	5.7	VAM TOP HC	
165	67	1	13.12	13.02	y	2087.17	558.00	61	5.8	VAM TOP HC	
166	69	1	13.15	13.02	y	2100.19	544.98	61	5.8	VAM TOP HC	
167	70	1	12.82	12.71	y	2112.90	532.27	62	5.8	VAM TOP HC	
168	71	1	13.31	13.20	y	2126.10	519.07	62	5.9	VAM TOP HC	
169	65	1	13.31	13.20	y	2139.30	506.87	62	5.9	VAM TOP HC	
170	76	1	13.31	13.20	y	2152.50	492.87	62	5.9	VAM TOP HC	
171	78	1	13.31	13.20	y	2165.70	479.47	63	6.0	VAM TOP HC	
172	77	1	13.31	13.20	y	2178.90	466.27	63	6.0	VAM TOP HC	
173	88	1	13.31	13.20	y	2192.10	453.07	63	6.0	VAM TOP HC	
174	86	1	13.31	13.20	y	2205.30	439.87	63	6.1	VAM TOP HC	
175	72	1	13.00	12.89	y	2218.20	426.67	64	6.1	VAM TOP HC	
176	73	1	13.30	13.20	y	2231.50	413.28	64	6.2	VAM TOP HC	
177	74	1	13.25	13.14	y	2244.03	401.14	64	6.2	VAM TOP HC	
178	74	1	13.15	13.03	y	2257.08	388.11	64	6.2	VAM TOP HC	
179	80	1	12.80	12.70	y	2269.78	375.41	64	6.3	VAM TOP HC	
180	75	1	13.31	13.20	y	2282.98	362.21	65	6.3	VAM TOP HC	
181	164	1	13.31	13.20	y	2296.17	349.00	65	6.3	VAM TOP HC	
182	165	1	13.14	13.03	y	2309.19	336.08	65	6.4	VAM TOP HC	
183	166	1	12.90	12.80	y	2322.08	323.09	65	6.4	VAM TOP HC	
184	167	1	13.31	13.20	y	2335.29	309.88	66	6.4	VAM TOP HC	
185	168	1	13.31	13.20	y	2348.49	296.88	66	6.5	VAM TOP HC	
186	169	1	13.31	13.20	y	2361.69	283.48	66	6.5	VAM TOP HC	
187	161	1	13.22	13.12	y	2374.81	270.36	66	6.6	VAM TOP HC	Pipe bin 6th row
188	162	1	13.30	13.19	y	2388.00	257.17	67	6.6	VAM TOP HC	
189	163	1	13.14	13.03	y	2401.04	244.13	67	6.6	VAM TOP HC	
190	174	1	13.25	13.12	y	2414.16	231.01	67	6.7	VAM TOP HC	
191	175	1	13.24	13.14	y	2427.30	217.87	67	6.7	VAM TOP HC	
192	170	1	13.31	13.21	y	2440.51	204.66	67	6.7	VAM TOP HC	
193	171	1	13.31	13.21	y	2453.71	191.46	68	6.8	VAM TOP HC	
194	176	1	13.12	13.01	y	2466.73	178.44	68	6.8	VAM TOP HC	
195	172	1	13.31	13.20	y	2479.69	165.24	68	6.9	VAM TOP HC	
196	173	1	13.15	13.04	y	2492.07	152.29	68	6.9	VAM TOP HC	
197	184	1	13.18	13.07	y	2505.05	139.12	69	6.9	VAM TOP HC	
198	185	1	13.14	13.04	y	2518.08	126.09	69	7.0	VAM TOP HC	
199	186	1	12.90	12.79	y	2531.27	113.30	69	7.0	VAM TOP HC	
200	190	1	13.15	13.05	y	2544.62	100.25	69	7.0	VAM TOP HC	
201	181	1	12.82	12.72	y	2557.68	87.49	70	7.1	VAM TOP HC	
202	182	1	13.31	13.21	y	2570.89	74.28	70	7.1	VAM TOP HC	
203	183	1	13.12	13.02	y	2583.90	61.27	70	7.1	VAM TOP HC	
204	192	1	13.15	13.04	y	2596.95	48.22	70	7.2	VAM TOP HC	
205	178	1	13.25	13.12	y	2610.07	35.10	70	7.2	VAM TOP HC	
206	179	1	13.14	13.04	y	2623.11	22.08	71	7.3	VAM TOP HC	
Hanger Joint	227	1	13.05	12.92	y	2636.03	9.14	80	6.7	VAM TOP HC	
	Hanger to HOP	1	0.02	0.02	y	2636.04	9.13	80	6.7	VAM TOP HC	
	HOP to top hanger	1	0.38	0.38	y	2636.42	8.75	80	6.7	VAM TOP HC	HOP is 1.48 below RT
Unrotated joint	225	1	8.19	8.09	y	2644.51	-0.34	80	6.7	VAM TOP HC	

Casing	Capacity [l/m]	Closed end displacement [l/m]	Metal displacement [l/m]	Collapse load [bar]	Burst load [bar]
5" 15# L80	9.85	12.67	2.82	572	500
3 1/2" 10.2# L80	4.33	6.21	1.88	797	836

86.3. 7" casing

7" casing tally										Rig : Deutag T-700		Well : VE-5	
Depth reference : HOP										TD : 2710.14 m		Buoyancy : 0.75	
Rotary-GL : 9.32 m										Rat hole : 104.00 m		Block weight : 25 metric Tons	
Rotary-HOP : 9.96 m										Shoe depth : 2636.14 m		PUW : metric Tons	
										Mud weight : 1.85 eq		SOW : metric Tons	

Casing or DP data (DP used as running string)												
Type	OD (inch)	ID (inch)	Grade	Capacity (bbl/ft)	Capacity (m ³ /m)	Metal displ. (lbm/ft)	Metal displ. (kg/m)	Thread	Min	Optimum	Max	MU Loss (ft)
1	7	6.184	L80	29.00	19.40	5.40	8.80	VAM TOP	8.490	9.400	10.340	0.121
2	7	5.826	L80	46.40	15.00	8.80		VAM SLLHJ	20.080	23.100	25.400	0.164
3												
4												

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Cumul. length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (centralizers, cable splines, floats etc.)
					y	2,616.00	25				
2	1	2	12.05	11.89	y	11.89	2604.11	26	0.2	VAM SLLHJ	
3	4	2	11.99	11.83	y	23.72	2592.28	27	0.3	VAM SLLHJ	
4	5	2	11.92	11.76	y	35.64	2580.45	28	0.4	VAM SLLHJ	
5	4	2	12.05	11.89	y	47.11	2568.62	29	0.5	VAM SLLHJ	
6	3	2	11.90	11.74	y	58.94	2556.79	30	0.6	VAM SLLHJ	
7	10	2	11.84	11.68	y	70.82	2544.96	31	0.7	VAM SLLHJ	
8	9	2	12.05	11.89	y	82.48	2533.13	32	0.8	VAM SLLHJ	
9	8	2	11.87	11.70	y	94.16	2521.30	33	0.9	VAM SLLHJ	
10	7	2	11.81	11.64	y	105.82	2509.47	34	1.0	VAM SLLHJ	
11	14	2	12.31	12.15	y	117.97	2497.64	35	1.1	VAM SLLHJ	
12	13	2	11.55	11.38	y	129.35	2485.81	36	1.2	VAM SLLHJ	
13	12	2	11.89	11.73	y	140.88	2473.98	37	1.3	VAM SLLHJ	
14	11	2	11.80	11.64	y	152.57	2462.15	38	1.4	VAM SLLHJ	
15	10	2	11.80	11.64	y	164.37	2450.32	39	1.5	VAM SLLHJ	
16	9	2	11.80	11.64	y	176.17	2438.49	40	1.6	VAM SLLHJ	
17	8	2	11.80	11.64	y	187.97	2426.66	41	1.7	VAM SLLHJ	
18	7	2	11.80	11.64	y	199.77	2414.83	42	1.8	VAM SLLHJ	
19	6	2	11.80	11.64	y	211.57	2403.00	43	1.9	VAM SLLHJ	
20	5	2	11.80	11.64	y	223.37	2391.17	44	2.0	VAM SLLHJ	
21	4	2	11.80	11.64	y	235.17	2379.34	45	2.1	VAM SLLHJ	
22	3	2	11.80	11.64	y	246.97	2367.51	46	2.2	VAM SLLHJ	
23	2	2	11.80	11.64	y	258.77	2355.68	47	2.3	VAM SLLHJ	
24	1	2	11.80	11.64	y	270.57	2343.85	48	2.4	VAM SLLHJ	
25	211	1	12.72	12.60	y	282.37	2332.02	49	2.5	VAM TOP	
26	212	1	12.71	12.59	y	294.17	2320.19	50	2.6	VAM TOP	
27	205	1	12.71	12.59	y	305.97	2308.36	51	2.7	VAM TOP	
28	206	1	12.72	12.60	y	317.77	2296.53	52	2.8	VAM TOP	
29	207	1	12.71	12.59	y	329.57	2284.70	53	2.9	VAM TOP	
30	208	1	12.74	12.62	y	341.37	2272.87	54	3.0	VAM TOP	
31	211	1	12.71	12.59	y	353.17	2261.04	55	3.1	VAM TOP	
32	202	1	13.32	13.20	y	364.97	2249.21	56	3.2	VAM TOP	
33	203	1	12.72	12.60	y	376.77	2237.38	57	3.3	VAM TOP	
34	204	1	13.32	13.20	y	388.57	2225.55	58	3.4	VAM TOP	
35	197	1	11.80	11.64	y	400.37	2213.72	59	3.5	VAM TOP	
36	198	1	11.80	11.64	y	412.17	2201.89	60	3.6	VAM TOP	
37	199	1	11.44	11.32	y	423.97	2190.06	61	3.7	VAM TOP	
38	200	1	12.72	12.60	y	435.77	2178.23	62	3.8	VAM TOP	
39	195	1	11.95	11.83	y	447.57	2166.40	63	3.9	VAM TOP	
40	144	1	13.32	13.20	y	459.37	2154.57	64	4.0	VAM TOP	
41	195	1	12.04	11.92	y	471.17	2142.74	65	4.1	VAM TOP	
42	196	1	11.94	11.82	y	482.97	2130.91	66	4.2	VAM TOP	
43	6	1	12.74	12.62	y	494.77	2119.08	67	4.3	VAM TOP	
44	1	1	12.71	12.59	y	506.57	2107.25	68	4.4	VAM TOP	
45	2	1	12.72	12.60	y	518.37	2095.42	69	4.5	VAM TOP	
46	3	1	12.75	12.61	y	530.17	2083.59	70	4.6	VAM TOP	
47	7	1	12.74	12.62	y	541.97	2071.76	71	4.7	VAM TOP	
48	8	1	12.70	12.58	y	553.77	2060.00	72	4.8	VAM TOP	
49	4	1	12.75	12.61	y	565.57	2048.23	73	4.9	VAM TOP	
50	5	1	12.72	12.60	y	577.37	2036.46	74	5.0	VAM TOP	
51	136	1	12.60	12.48	y	589.17	2024.69	75	5.1	VAM TOP	
52	139	1	13.33	13.21	y	600.97	2012.92	76	5.2	VAM TOP	
53	140	1	12.71	12.59	y	612.77	2001.15	77	5.3	VAM TOP	
54	142	1	11.74	11.62	y	624.57	1989.38	78	5.4	VAM TOP	
55	143	1	12.72	12.60	y	636.37	1977.61	79	5.5	VAM TOP	
56	144	1	13.32	13.20	y	648.17	1965.84	80	5.6	VAM TOP	
57	137	1	12.40	12.28	y	659.97	1954.07	81	5.7	VAM TOP	
58	189	1	13.32	13.20	y	671.77	1942.30	82	5.8	VAM TOP	
59	190	1	12.76	12.64	y	683.57	1930.53	83	5.9	VAM TOP	
60	191	1	10.85	10.73	y	695.37	1918.76	84	6.0	VAM TOP	
61	192	1	10.83	10.71	y	707.17	1907.00	85	6.1	VAM TOP	
62	185	1	13.32	13.20	y	718.97	1895.23	86	6.2	VAM TOP	
63	186	1	12.67	12.55	y	730.77	1883.46	87	6.3	VAM TOP	
64	187	1	12.74	12.62	y	742.57	1871.69	88	6.4	VAM TOP	
65	188	1	13.04	12.92	y	754.37	1860.00	89	6.5	VAM TOP	
66	181	1	12.84	12.72	y	766.17	1848.23	90	6.6	VAM TOP	
67	182	1	11.07	10.94	y	777.97	1836.46	91	6.7	VAM TOP	
68	183	1	13.32	13.20	y	789.77	1824.69	92	6.8	VAM TOP	
69	184	1	12.98	12.86	y	801.57	1812.92	93	6.9	VAM TOP	
70	177	1	12.76	12.64	y	813.37	1801.15	94	7.0	VAM TOP	
71	178	1	12.76	12.64	y	825.17	1789.38	95	7.1	VAM TOP	
72	179	1	12.78	12.66	y	836.97	1777.61	96	7.2	VAM TOP	
73	180	1	13.27	13.15	y	848.77	1765.84	97	7.3	VAM TOP	
74	175	1	12.96	12.84	y	860.57	1754.07	98	7.4	VAM TOP	

7" casing tally											Rig : Deulg T-700	Well : VE-5													
Depth reference : <table border="1"><tr><td>HOP</td></tr><tr><td>Rotary-GL : 9.32 m</td></tr><tr><td>Rotary-HOP : 9.88 m</td></tr></table>											HOP	Rotary-GL : 9.32 m	Rotary-HOP : 9.88 m	TD : 2710.14 m		Buoyancy : 0.79		Block weight : 25 metric Tons		Date : 18/12/2023		Rat hole : 104.00 m		PUW : metric Tons	
HOP																									
Rotary-GL : 9.32 m																									
Rotary-HOP : 9.88 m																									
Shoe depth : 2806.14 m											Mud weight : 1.85 sg		SOW : metric Tons												
Casing or DP data (DP used as running string)																									
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (bbl/m)	Metal displ (lb/m)	Thread	Min	Optimum	Max	MU Loss (ft)														
1	7"	6.184	L80	29.00	19.40	5.40	VAM TOP	8.480	9.400	10.340	0.121														
2	7"	5.826	L80	46.40	15.00	8.80	VAM BULLH	20.080	23.100	25.400	0.164														
3																									
4																									

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Current length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (centralizers, cables up-lines, float etc.)
75	174	1	12.80	12.67	y	836.34	1779.66	80	5.8	VAM TOP	1st P-400 w/WRBP on 1st P
76	175	1	12.57	12.45	y	848.79	1767.21	81	5.7	VAM TOP	
77	176	1	12.77	12.64	y	861.43	1754.57	81	5.7	VAM TOP	
78	180	1	13.32	13.20	y	874.83	1741.37	82	5.6	VAM TOP	
79	170	1	12.01	11.89	y	886.52	1729.48	82	5.9	VAM TOP	
80	171	1	13.23	13.11	y	899.63	1716.37	82	6.0	VAM TOP	
81	172	1	13.33	13.20	y	912.84	1703.16	83	6.0	VAM TOP	
82	185	1	12.83	12.61	y	925.85	1690.35	83	6.1	VAM TOP	
83	186	1	12.51	12.39	y	938.03	1677.07	84	6.2	VAM TOP	
84	187	1	13.32	13.20	y	951.24	1664.76	84	6.2	VAM TOP	
85	188	1	13.32	13.20	y	964.43	1651.57	85	6.3	VAM TOP	
86	181	1	13.32	13.20	y	977.63	1638.37	85	6.4	VAM TOP	
87	182	1	13.32	13.20	y	990.84	1625.16	85	6.4	VAM TOP	
88	183	1	13.32	13.20	y	1004.04	1611.96	86	6.5	VAM TOP	
89	184	1	13.32	13.20	y	1017.24	1598.76	86	6.5	VAM TOP	
90	157	1	12.83	12.71	y	1030.66	1585.05	87	6.7	VAM TOP	
91	158	1	12.76	12.68	y	1042.61	1573.39	87	6.7	VAM TOP	
92	159	1	12.76	12.65	y	1055.28	1560.74	88	6.8	VAM TOP	
93	180	1	11.27	11.14	y	1068.40	1549.60	88	6.9	VAM TOP	
94	153	1	11.00	10.88	y	1077.29	1538.72	88	6.9	VAM TOP	
95	154	1	11.76	11.63	y	1088.02	1527.08	89	7.0	VAM TOP	
96	155	1	11.58	11.56	y	1099.98	1516.02	89	7.0	VAM TOP	
97	156	1	12.84	12.52	y	1112.50	1503.50	90	7.1	VAM TOP	
98	149	1	12.84	12.52	y	1125.01	1490.99	90	7.2	VAM TOP	
99	150	1	12.81	12.49	y	1137.50	1478.50	90	7.2	VAM TOP	
100	151	1	12.85	12.53	y	1150.09	1465.97	91	7.3	VAM TOP	
101	152	1	12.76	12.68	y	1162.69	1453.51	91	7.4	VAM TOP	
102	146	1	13.05	12.93	y	1175.62	1440.38	92	7.5	VAM TOP	
104	147	1	13.17	13.05	y	1188.67	1427.33	93	7.6	VAM TOP	
105	148	1	13.32	13.20	y	1201.87	1414.13	93	7.6	VAM TOP	
106	141	1	11.95	11.83	y	1213.70	1402.30	93	7.7	VAM TOP	
107	133	1	12.83	12.51	y	1226.21	1389.79	94	7.8	VAM TOP	
108	134	1	12.77	12.65	y	1238.66	1377.14	94	7.8	VAM TOP	
109	135	1	12.77	12.65	y	1251.51	1364.49	95	7.9	VAM TOP	
110	136	1	12.81	12.69	y	1264.29	1351.80	95	8.0	VAM TOP	
111	129	1	12.72	12.63	y	1276.80	1339.20	96	8.1	VAM TOP	
112	130	1	12.73	12.61	y	1289.41	1326.59	96	8.1	VAM TOP	
113	131	1	12.81	12.69	y	1301.90	1314.10	96	8.2	VAM TOP	
114	132	1	12.84	12.52	y	1314.42	1301.58	97	8.3	VAM TOP	
115	125	1	12.72	12.60	y	1327.02	1289.98	97	8.3	VAM TOP	
116	126	1	12.72	12.60	y	1339.82	1278.38	98	8.4	VAM TOP	
117	127	1	12.84	12.42	y	1352.04	1265.98	98	8.5	VAM TOP	
118	128	1	12.72	12.64	y	1364.08	1253.92	99	8.5	VAM TOP	
119	121	1	12.72	12.60	y	1376.68	1242.32	99	8.6	VAM TOP	
120	122	1	12.50	12.38	y	1389.07	1229.95	99	8.7	VAM TOP	
121	123	1	12.72	12.60	y	1401.67	1217.33	80	8.7	VAM TOP	
122	124	1	12.72	12.60	y	1414.28	1204.74	80	8.8	VAM TOP	
123	117	1	12.72	12.59	y	1426.88	1192.14	81	8.9	VAM TOP	
124	118	1	12.37	12.25	y	1439.10	1179.90	81	8.9	VAM TOP	
125	119	1	12.39	12.27	y	1451.37	1168.63	82	9.0	VAM TOP	
126	120	1	12.74	12.62	y	1463.90	1157.01	82	9.1	VAM TOP	
127	125	1	8.07	5.95	y	1480.04	1146.06	82	9.1	VAM TOP	Insert P J 1 just after p 128 so all depth will remain the same
128	113	1	12.74	12.62	y	1492.55	1133.45	83	9.2	VAM TOP	
129	114	1	12.32	12.20	y	1494.78	1121.34	83	9.2	VAM TOP	
130	115	1	12.44	12.32	y	1507.28	1109.62	83	9.3	VAM TOP	
131	116	1	12.72	12.63	y	1519.67	1098.33	84	9.4	VAM TOP	
132	109	1	12.72	12.63	y	1532.27	1086.73	84	9.4	VAM TOP	
133	110	1	12.72	12.60	y	1544.87	1075.13	85	9.5	VAM TOP	
134	111	1	12.72	12.60	y	1557.47	1063.53	85	9.6	VAM TOP	
135	112	1	12.71	12.59	y	1570.06	1051.94	86	9.6	VAM TOP	
136	108	1	11.32	11.20	y	1582.28	1034.74	86	9.7	VAM TOP	
137	103	1	11.51	11.39	y	1592.85	1023.35	86	9.8	VAM TOP	
138	104	1	11.80	11.48	y	1604.13	1011.87	87	9.8	VAM TOP	
139	105	1	11.92	11.80	y	1615.03	1000.07	87	9.9	VAM TOP	
140	106	1	12.72	12.60	y	1626.53	987.47	88	10.0	VAM TOP	
141	107	1	12.20	12.08	y	1640.61	975.39	88	10.0	VAM TOP	
142	97	1	13.32	13.20	y	1653.61	962.19	88	10.1	VAM TOP	
143	98	1	13.32	13.20	y	1667.01	948.09	89	10.2	VAM TOP	
144	99	1	11.33	11.21	y	1678.22	937.78	89	10.2	VAM TOP	
145	100	1	12.79	12.67	y	1690.68	926.12	90	10.3	VAM TOP	

7" casing tally											Rig : Deulg T-700	Well : VE-5
Depth reference : HOP											DSV : 18/12/2023	Date : 18/12/2023
Rotary-GL : 9.32 m			TD : 2730.14 m			Buoyancy : 0.79			Block weight : 25 metric Tons			
Rotary-HOP : 9.88 m			Rat hole : 104.00 m			PUW : metric Tons			SOW : metric Tons			
			Shoe depth : 2836.14 m									
			Mud weight : 1.85 sg									
Casing or DP data (DP used as running string)												
Type	OD (inch)	ID (inch)	Grade	Weight (lbf/ft)	Capacity (l/m)	Metal displ. (l/m)	Thread	Min	Optimum	Max	MU Loss (m)	
1	7"	6.184	L80	29.00	19.40	5.40	VAM TOP	8.480	9.400	10.340	0.121	
2	7"	5.826	L80	46.40	16.00	8.80	VAM BULLH	20.080	23.100	25.400	0.164	
3												
4												
Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Cumul. length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (centralizers, cables splices, floats etc.)	
146	101	1	11.69	11.57	y	1702.45	913.55	90	10.4	VAM TOP	WOBIP at	
147	102	1	11.97	11.85	y	1714.30	901.70	91	10.4	VAM TOP	2nd P- next with WOBIP on float	
148	95	1	12.36	12.24	y	1726.54	889.46	91	10.5	VAM TOP		
149	96	1	12.75	12.61	y	1739.15	876.85	91	10.5	VAM TOP		
150	93	1	12.71	12.59	y	1751.74	864.26	92	10.6	VAM TOP		

Casing	Capacity [l/m]	Closed end displacement [l/m]	Metal displacement [l/m]	Collapse load [bar]	Burst load [bar]
7" 29# L80	19.38	24.83	5.45	485	563
7" 46.4# L80	16.04	24.83	8.79	947	967

86.4. 10 3/4" x 9 5/8" casing

10-3/4" x 9-5/8" casing tally										Rig : Deutag T-700		Well : VE-5			
Depth reference : HOP										TD : 2,506.50 m		Buoyancy : 0.82			
Rotary-GL : 9.32 m										Rat hole : 11.50 m		Block weight : 25 metric Tons			
Rotary-HOP : 10.50 m										Shoe depth : 2,695.10 m		PUW : metric Tons			
										Mud weight : 1.45 eq		SOW : metric Tons			
Casing or DP data (DP used as running string)										Min		Max		MU Loss	
Type	OD (inch)	ID (inch)	Grade	Capacity (bbl/ft)	Capacity (m³/m)	Metal displ (lbm)	Thread	Min	Optimum	Max	(ft)	(m)			
1	10-3/4"	8.58	L80	109.00	38.21	30.30	VAM MUST	31 500	35 000	38 500	0.160				
2	9-5/8"	8.54	L80	53.50	38.91	10.00	VAM TOP	20 850	23 150	25 450	0.142				
3	9-5/8"	8.58	L80	47.00	38.19	8.70	VAM TOP	14 400	15 900	17 400	0.142				

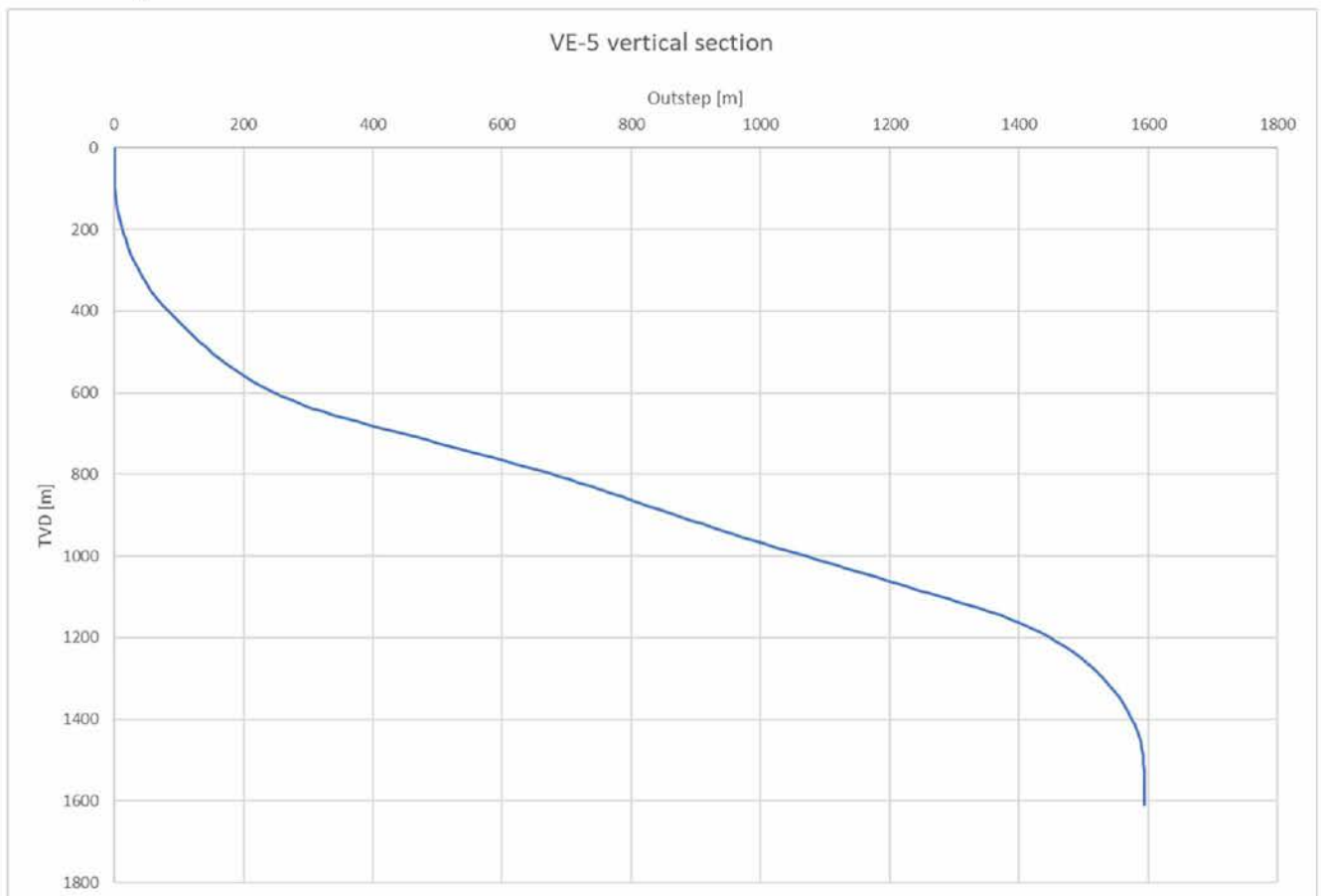
Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Cumul. length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (centralizer, cable splash, float etc.)
Shoe Joint A	1	1	12.45	12.29	y	12.29	2,495.10	25	0.2	VAM MUST	SHOE on pin 0,6m
Shoe Track Joint B	4	1	12.18	12.02	y	24.31	2,479.79	28	0.5	VAM MUST	SHOE TRACK joint
Float Joint C	2	1	12.55	12.39	y	36.70	2,455.40	30	0.7	VAM MUST	FLOAT on Pin, 0,6m
1	5	1	12.22	12.06	y	48.78	2,435.54	31	1.0	VAM MUST	Single piece Slip on Blow Spring - set across
2	7	1	11.98	11.82	y	60.75	2,419.35	33	1.2	VAM MUST	Single piece Slip on Blow Spring - set across
3	8	1	12.20	12.04	y	72.79	2,402.32	35	1.5	VAM MUST	Single piece Slip on Blow Spring - set across
4	9	1	11.29	11.13	y	83.92	2,381.18	38	1.7	VAM MUST	Single piece Slip on Blow Spring - set across
5	3	1	12.14	11.98	y	95.90	2,360.33	38	1.9	VAM MUST	Single piece Slip on Blow Spring - set across
6	10	1	12.13	11.97	y	107.87	2,339.23	39	2.2	VAM MUST	Single piece Slip on Blow Spring - set across
7	11	1	12.19	12.03	y	119.90	2,317.20	41	2.4	VAM MUST	Single piece Slip on Blow Spring - set across
8	12	1	12.00	11.84	y	131.74	2,293.38	42	2.7	VAM MUST	Single piece Slip on Blow Spring - set across
9	6	1	12.21	12.05	y	143.79	2,267.31	44	2.9	VAM MUST	Single piece Slip on Blow Spring - set across
10	17	1	12.12	11.96	y	155.75	2,239.38	46	3.2	VAM MUST	Single piece Slip on Blow Spring - set across
XJO 10 3/4" x 9 5/8 B	1	1	1.01	0.85	y	156.80	2,238.51	81	5.8	VAM MUST	etc
25	214	2	12.18	12.02	y	168.81	2,226.49	82	5.7	VAM TOP	Single piece Slip on Blow Spring
26	213	2	12.18	12.02	y	180.83	2,214.47	83	5.8	VAM TOP	Single piece Slip on Blow Spring
27	215 / 212	2	12.18	12.02	y	192.85	2,202.45	84	5.9	VAM TOP	Single piece Slip on Blow Spring
28	211	2	12.15	12.01	y	204.88	2,190.44	84	6.0	VAM TOP	Single piece Slip on Blow Spring
29	210	2	12.14	11.99	y	216.85	2,178.45	85	6.2	VAM TOP	Single piece Slip on Blow Spring
30	209	2	12.11	11.97	y	228.82	2,166.48	86	6.3	VAM TOP	Single piece Slip on Blow Spring
31	208	2	12.12	11.98	y	240.80	2,154.50	87	6.4	VAM TOP	Single piece Slip on Blow Spring
32	207	2	12.14	11.99	y	252.80	2,142.50	87	6.5	VAM TOP	Single piece Slip on Blow Spring
33	206	2	12.15	12.00	y	264.80	2,130.50	88	6.6	VAM TOP	Single piece Slip on Blow Spring
34	3	2	12.37	12.22	y	276.82	2,118.28	73	7.3	VAM TOP	Single piece Slip on Blow Spring
40	1	1	12.10	11.95	y	288.75	2,106.32	74	7.5	VAM TOP	Single piece Slip on Blow Spring
41	1	1	12.51	12.37	y	301.15	2,113.95	74	7.8	VAM TOP	Single piece Slip on Blow Spring
42	6	1	12.51	12.37	y	313.50	2,121.59	75	7.7	VAM TOP	Single piece Slip on Blow Spring
43	5	1	11.82	11.68	y	325.19	2,109.91	76	7.8	VAM TOP	Single piece Slip on Blow Spring
44	4	1	11.97	11.83	y	337.02	2,115.08	76	7.9	VAM TOP	Single piece Slip on Blow Spring
45	8	1	12.25	12.11	y	348.20	2,145.90	77	8.0	VAM TOP	Single piece Slip on Blow Spring
46	7	1	12.35	12.21	y	360.40	2,133.70	78	8.1	VAM TOP	Single piece Slip on Blow Spring
47	11	1	12.12	11.98	y	372.58	2,121.72	78	8.2	VAM TOP	Single piece Slip on Blow Spring
48	10	1	12.30	12.25	y	384.83	2,109.47	79	8.3	VAM TOP	Single piece Slip on Blow Spring
49	12	1	12.51	12.37	y	396.50	2,097.10	80	8.4	VAM TOP	Single piece Slip on Blow Spring
50	52	1	12.57	12.43	y	410.42	2,084.68	80	8.5	VAM TOP	Single piece Slip on Blow Spring
51	51	1	12.51	12.37	y	422.79	2,072.31	81	8.6	VAM TOP	Single piece Slip on Blow Spring
52	54	1	12.31	12.17	y	434.98	2,060.14	82	8.7	VAM TOP	Single piece Slip on Blow Spring
53	53	1	12.26	12.12	y	447.08	2,048.02	83	8.8	VAM TOP	Single piece Slip on Blow Spring
54	50	1	13.38	13.22	y	460.29	2,034.81	83	8.9	VAM TOP	Single piece Slip on Blow Spring
55	49	1	13.37	13.23	y	473.52	2,021.58	84	9.1	VAM TOP	Single piece Slip on Blow Spring
56	48	1	13.37	13.22	y	486.74	2,008.36	85	9.2	VAM TOP	Single piece Slip on Blow Spring
57	47	1	13.37	13.23	y	499.97	1,995.13	86	9.3	VAM TOP	Single piece Slip on Blow Spring
58	46	1	12.32	12.18	y	512.15	1,982.95	86	9.4	VAM TOP	Single piece Slip on Blow Spring
59	45	1	13.36	13.22	y	525.31	1,969.73	87	9.5	VAM TOP	Single piece Slip on Blow Spring
60	44	1	12.66	12.51	y	537.88	1,957.24	86	9.6	VAM TOP	Single piece Slip on Blow Spring
61	43	1	13.19	13.05	y	550.83	1,944.18	86	9.7	VAM TOP	Single piece Slip on Blow Spring
62	42	1	13.38	13.22	y	564.14	1,930.98	86	9.8	VAM TOP	Single piece Slip on Blow Spring
63	41	1	13.34	13.20	y	577.34	1,917.78	90	10.0	VAM TOP	Single piece Slip on Blow Spring
64	40	1	12.72	12.58	y	590.92	1,905.18	91	10.1	VAM TOP	Single piece Slip on Blow Spring
65	39	1	13.37	13.23	y	603.15	1,891.98	91	10.2	VAM TOP	Single piece Slip on Blow Spring
66	38	1	13.37	13.23	y	615.37	1,878.73	92	10.3	VAM TOP	Single piece Slip on Blow Spring
67	37	1	13.38	13.22	y	628.60	1,865.51	92	10.4	VAM TOP	Single piece Slip on Blow Spring
68	36	1	13.24	13.10	y	641.80	1,852.41	94	10.5	VAM TOP	Single piece Slip on Blow Spring
69	35	1	12.22	12.08	y	654.77	1,840.33	94	10.6	VAM TOP	Single piece Slip on Blow Spring
70	34	1	12.58	12.42	y	667.19	1,827.91	95	10.7	VAM TOP	Single piece Slip on Blow Spring
71	33	1	13.37	13.23	y	680.42	1,814.68	96	10.9	VAM TOP	Single piece Slip on Blow Spring
72	32	1	13.38	13.22	y	693.64	1,801.46	97	11.0	VAM TOP	Single piece Slip on Blow Spring
73	31	1	13.37	13.23	y	706.88	1,788.24	97	11.1	VAM TOP	Single piece Slip on Blow Spring
74	30	1	12.42	12.27	y	719.14	1,775.98	98	11.2	VAM TOP	Single piece Slip on Blow Spring
75	29	1	12.53	12.39	y	731.52	1,763.58	99	11.3	VAM TOP	Single piece Slip on Blow Spring
76	28	1	12.37	12.23	y	743.74	1,751.36	99	11.4	VAM TOP	Single piece Slip on Blow Spring
77	25	1	12.84	12.50	y	756.25	1,738.85	100	11.5	VAM TOP	Single piece Slip on Blow Spring
78	24	1	12.27	12.12	y	768.31	1,726.73	101	11.6	VAM TOP	Single piece Slip on Blow Spring
79	23	1	11.98	11.84	y	780.21	1,714.89	102	11.7	VAM TOP	Single piece Slip on Blow Spring
80	18	1	12.25	12.11	y	792.32	1,702.78	102	11.8	VAM TOP	Single piece Slip on Blow Spring
81	17	1	12.25	12.11	y	804.43	1,690.93	103	11.9	VAM TOP	Single piece Slip on Blow Spring
82	89	1	12.35	12.21	y	816.63	1,678.47	104	12.0	VAM TOP	Single piece Slip on Blow Spring
83	77	1	12.05	11.91	y	828.54	1,666.56	104	12.1	VAM TOP	Single piece Slip on Blow Spring

10-3/4" x 9-5/8" casing tally										Rig : Deulg T-700		Well : VE-5	
Depth reference : <input type="text" value="HOP"/>										TD : <input type="text" value="2,506.60"/> m		Buoyancy : <input type="text" value="0.82"/>	
Rotary-GL : <input type="text" value="9.32"/> m										Rot hole : <input type="text" value="11.50"/> m		Block weight : <input type="text" value="25"/> metric Tons	
Rotary-HOP : <input type="text" value="10.50"/> m										Shoe depth : <input type="text" value="2,695.10"/> m		PUW : <input type="text" value=""/> metric Tons	
										Mud weight : <input type="text" value="1.45"/> sq		SOW : <input type="text" value=""/> metric Tons	
Casing or DP data (DP used as running string)													
Type	OD (inch)	ID (inch)	Grade	Weight (lb/ft)	Capacity (bbl)	Metal displ (lbm)	Thread	Min	Optimum	Max	MU Loss (ft)		
1	10-3/4"	8.86	L80	109.00	38.21	20.30	VAM MUST	31,500	35,000	38,500	0.180		
2	9-5/8"	8.54	L80	53.50	36.01	10.00	VAM TOP	20,850	23,150	25,450	0.142		
3	9-5/8"	8.86	L80	47.00	38.19	8.70	VAM TOP	14,400	15,900	17,400	0.142		
4													

Joint n° or name	Marked Pipe Number	Type n°	Total length	Make up length	In string	Current length	Top depth BRT	Hook load	Mud gain	Thread (bottom)	Remarks (centralizers, cables up/lifts, float etc.)
84	79	3	12.36	12.21	y	840.75	1864.35	105	12.3	VAM TOP	Single piece slip on flow spring
85	84	3	12.36	12.14	y	852.89	1842.21	106	12.4	VAM TOP	Single piece slip on flow spring
86	85	3	11.97	11.79	y	894.12	1830.08	108	12.5	VAM TOP	Single piece slip on flow spring
87	71	3	11.98	11.83	y	875.95	1819.15	107	12.6	VAM TOP	Single piece slip on flow spring
88	72	3	12.35	12.21	y	886.16	1808.05	108	12.7	VAM TOP	Single piece slip on flow spring
89	88	3	12.57	12.43	y	900.59	1794.51	108	12.8	VAM TOP	Single piece slip on flow spring
90	80	3	12.50	12.36	y	912.95	1782.16	109	12.9	VAM TOP	Single piece slip on flow spring
91	86	3	11.98	11.84	y	924.78	1770.32	110	13.0	VAM TOP	Single piece slip on flow spring
92	87	3	12.36	12.22	y	937.00	1758.10	110	13.1	VAM TOP	Single piece slip on flow spring
93	83	3	12.74	12.59	y	949.80	1745.50	111	13.2	VAM TOP	Single piece slip on flow spring
94	55	3	12.37	12.23	y	961.83	1733.27	112	13.3	VAM TOP	Single piece slip on flow spring
95	81	3	12.81	12.48	y	974.29	1720.81	113	13.4	VAM TOP	Single piece slip on flow spring
96	82	3	12.53	12.39	y	986.68	1708.42	113	13.5	VAM TOP	Single piece slip on flow spring
97	58	3	12.53	12.39	y	999.07	1696.03	114	13.6	VAM TOP	Single piece slip on flow spring
98	50	3	12.73	12.59	y	1011.38	1683.44	115	13.7	VAM TOP	Single piece slip on flow spring
99	56	3	12.17	12.03	y	1023.68	1471.42	115	13.8	VAM TOP	Single piece slip on flow spring
100	57	3	12.36	12.22	y	1035.90	1459.20	116	14.0	VAM TOP	Single piece slip on flow spring
101	27	3	11.44	11.29	y	1047.20	1447.80	117	14.1	VAM TOP	Single piece slip on flow spring
102	25	3	12.36	12.12	y	1059.32	1435.78	117	14.2	VAM TOP	Single piece slip on flow spring
103	26	3	12.00	11.84	y	1071.38	1423.84	118	14.3	VAM TOP	Single piece slip on flow spring
104	23	3	12.35	12.11	y	1083.37	1411.73	119	14.4	VAM TOP	Single piece slip on flow spring
105	24	3	12.80	12.48	y	1095.83	1399.27	120	14.5	VAM TOP	Single piece slip on flow spring
106	21	3	12.45	12.30	y	1108.13	1386.97	120	14.6	VAM TOP	Single piece slip on flow spring
107	22	3	12.04	11.80	y	1120.03	1375.07	121	14.7	VAM TOP	Single piece slip on flow spring
108	19	3	12.35	12.11	y	1132.14	1362.98	122	14.8	VAM TOP	Single piece slip on flow spring
109	20	3	12.51	12.37	y	1144.51	1350.80	122	14.9	VAM TOP	Single piece slip on flow spring
110	17	3	12.51	12.37	y	1156.88	1338.22	123	15.0	VAM TOP	Single piece slip on flow spring
111	16	3	12.80	12.48	y	1169.33	1325.77	124	15.1	VAM TOP	Single piece slip on flow spring
112	15	3	12.60	12.46	y	1181.80	1313.51	124	15.2	VAM TOP	Single piece slip on flow spring
113	18	3	11.74	11.60	y	1193.40	1301.70	125	15.3	VAM TOP	Single piece slip on flow spring
114	13	3	12.30	12.25	y	1205.65	1289.45	126	15.4	VAM TOP	Single piece slip on flow spring
115	14	3	12.52	12.38	y	1218.03	1277.07	127	15.5	VAM TOP	Single piece slip on flow spring
116	70	3	12.08	11.92	y	1230.04	1265.18	127	15.6	VAM TOP	Single piece slip on flow spring
117	80	3	12.34	12.20	y	1242.14	1252.98	128	15.7	VAM TOP	Single piece slip on flow spring
118	81	3	12.58	12.45	y	1254.08	1240.51	129	15.9	VAM TOP	Hinged Non-Welded Right
119	73	3	11.53	11.18	y	1265.78	1229.32	129	16.0	VAM TOP	Hinged Non-Welded Right
120	180	3	12.14	12.00	y	1278.38	1217.72	130	16.1	VAM TOP	Hinged Non-Welded Right
121	172	3	12.80	12.68	y	1291.04	1204.08	131	16.2	VAM TOP	Hinged Non-Welded Right
122	175	3	12.81	12.76	y	1303.80	1191.30	131	16.3	VAM TOP	Hinged Non-Welded Right
123	177	3	12.47	12.33	y	1316.13	1178.97	132	16.4	VAM TOP	Hinged Non-Welded Right
124	178	3	12.30	12.25	y	1328.38	1166.72	133	16.5	VAM TOP	Hinged Non-Welded Right
125	160	3	12.18	12.04	y	1340.42	1154.88	133	16.6	VAM TOP	Hinged Non-Welded Right
126	176	3	12.47	12.33	y	1352.75	1142.95	134	16.7	VAM TOP	Hinged Non-Welded Right
127	168	3	10.79	10.65	y	1364.40	1131.70	135	16.8	VAM TOP	Hinged Non-Welded Right
128	164	3	12.72	12.58	y	1375.98	1119.12	136	16.9	VAM TOP	Hinged Non-Welded Right
129	174	3	12.94	12.80	y	1388.78	1106.32	136	17.0	VAM TOP	Hinged Non-Welded Right
130	175	3	12.53	12.39	y	1401.17	1093.94	137	17.1	VAM TOP	Hinged Non-Welded Right
131	170	3	12.56	12.42	y	1413.58	1081.52	138	17.2	VAM TOP	Hinged Non-Welded Right
132	171	3	12.57	12.43	y	1426.01	1069.09	138	17.3	VAM TOP	Hinged Non-Welded Right
133	183	3	12.86	12.51	y	1438.52	1056.58	139	17.5	VAM TOP	Hinged Non-Welded Right
134	185	3	12.89	12.75	y	1451.27	1043.88	140	17.6	VAM TOP	Hinged Non-Welded Right
135	166	3	12.44	12.30	y	1463.57	1031.53	141	17.7	VAM TOP	Hinged Non-Welded Right
136	187	3	12.38	12.22	y	1476.29	1018.81	141	17.8	VAM TOP	Hinged Non-Welded Right
137	135	3	13.33	13.19	y	1489.48	1005.82	142	17.9	VAM TOP	Hinged Non-Welded Right
138	134	3	13.37	13.23	y	1502.90	992.83	143	18.0	VAM TOP	Hinged Non-Welded Right
139	136	3	13.37	13.23	y	1515.93	979.17	144	18.1	VAM TOP	Hinged Non-Welded Right
140	130	3	13.38	13.23	y	1529.17	965.94	144	18.2	VAM TOP	Hinged Non-Welded Right
141	131	3	13.38	13.23	y	1542.40	952.70	145	18.4	VAM TOP	Hinged Non-Welded Right
142	132	3	12.51	12.37	y	1554.77	940.33	146	18.5	VAM TOP	Hinged Non-Welded Right
143	127	3	13.36	13.22	y	1567.99	927.11	146	18.6	VAM TOP	Hinged Non-Welded Right
144	128	3	12.83	12.69	y	1580.88	914.42	147	18.7	VAM TOP	Hinged Non-Welded Right
145	129	3	12.56	12.42	y	1593.10	902.00	148	18.8	VAM TOP	Hinged Non-Welded Right
146	124	3	12.50	12.45	y	1605.55	889.55	149	18.9	VAM TOP	Hinged Non-Welded Right
147	125	3	12.70	12.56	y	1618.11	877.00	149	19.0	VAM TOP	Hinged Non-Welded Right
148	126	3	12.82	12.48	y	1630.58	864.52	150	19.1	VAM TOP	Hinged Non-Welded Right
149	121	3	12.05	12.81	y	1643.39	851.71	151	19.2	VAM TOP	Hinged Non-Welded Right
150	122	3	12.71	12.57	y	1655.96	839.14	151	19.3	VAM TOP	Hinged Non-Welded Right
151	123	3	12.76	12.62	y	1668.58	826.52	152	19.5	VAM TOP	Hinged Non-Welded Right
152	118	3	12.89	12.75	y	1681.83	813.77	153	19.6	VAM TOP	Hinged Non-Welded Right
153	119	3	13.36	13.22	y	1694.55	800.55	154	19.7	VAM TOP	Hinged Non-Welded Right

Casing	Capacity [l/m]	Closed end displacement [l/m]	Metal displacement [l/m]	Collapse load [bar]	Burst load [bar]
9 5/8" 47# L80	38.19	46.94	8.76	328	474
9 5/8" 53.5# L80	36.91	46.94	10.03	456	547
10 3/4" 109# L80	38.21	58.56	20.34	456	547

8.7. Well profile



Max. 68 degrees inclination between 821 m AH / 670 m TVD and 1052 m AH / 759 m TVD