

Meeting with SodM on VE-5 (VDM-5) Drilling Program

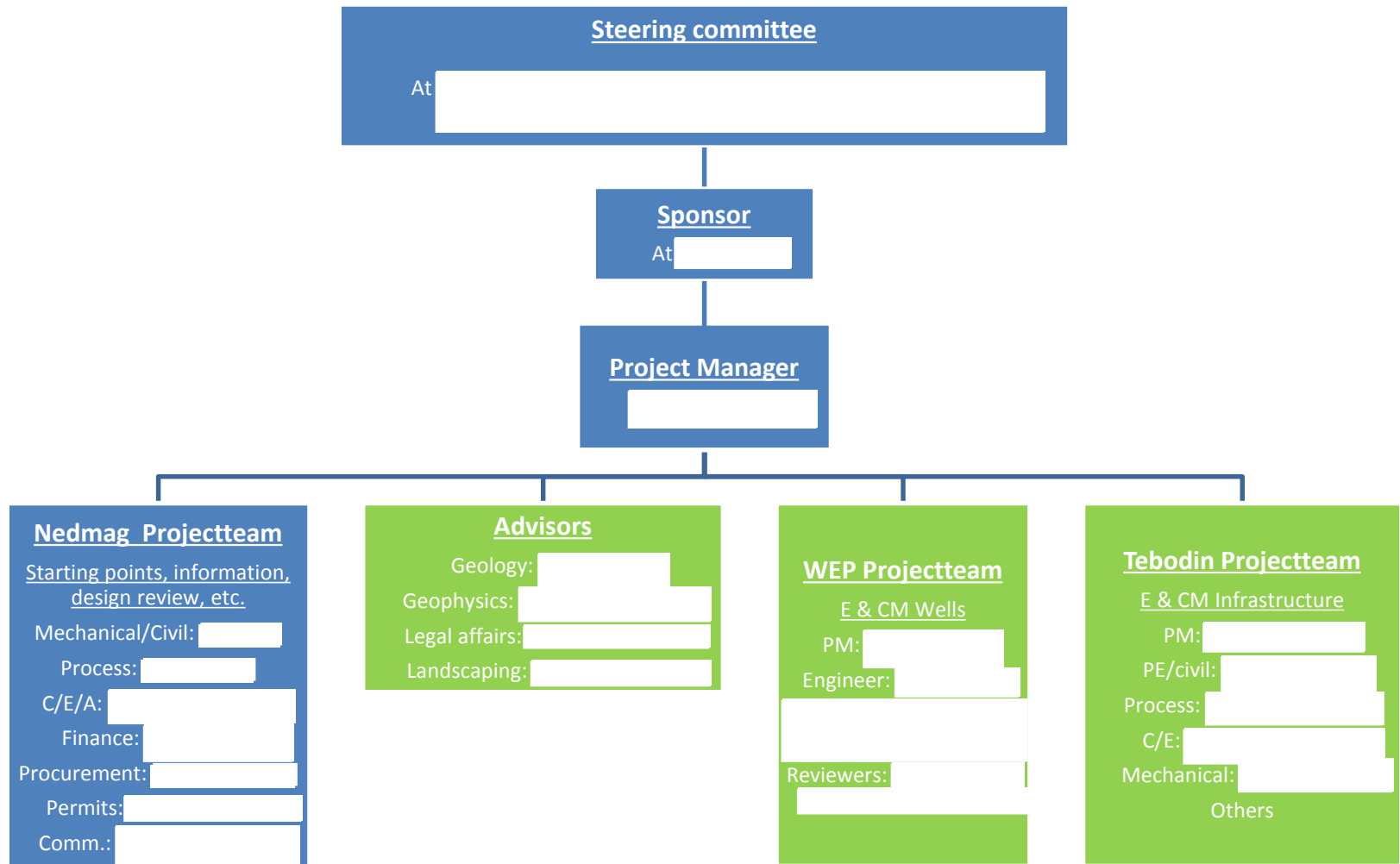
Den Haag, 11-04-2018



- Introduction
- Project Organization
- Target VE-5
- Location
- Well Trajectory VE-5
- Well Design
 - Faults along well trajectory
- Dry well scenario
- Planning

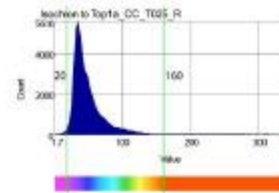
- For continuity of MgCl_2 brine production, 2 new wells are planned to be drilled.
- VE-5 & -6 (VDM-5 / 6)
 - Large outstep wells, from existing WHC-1
 - WHC-1 planned to be extended in summer 2018 to accommodate wells
 - Included in existing winningsplan (with preliminary targets)
 - Drilling permit application submitted on 27/03/2018
 - Estimated start date drilling following permit processes ASAP in Q4
- Purpose of this meeting
 - Present well design and program
 - Discuss contingency scenario in the event that the well is dry.

Project organisation VE-5 and -6



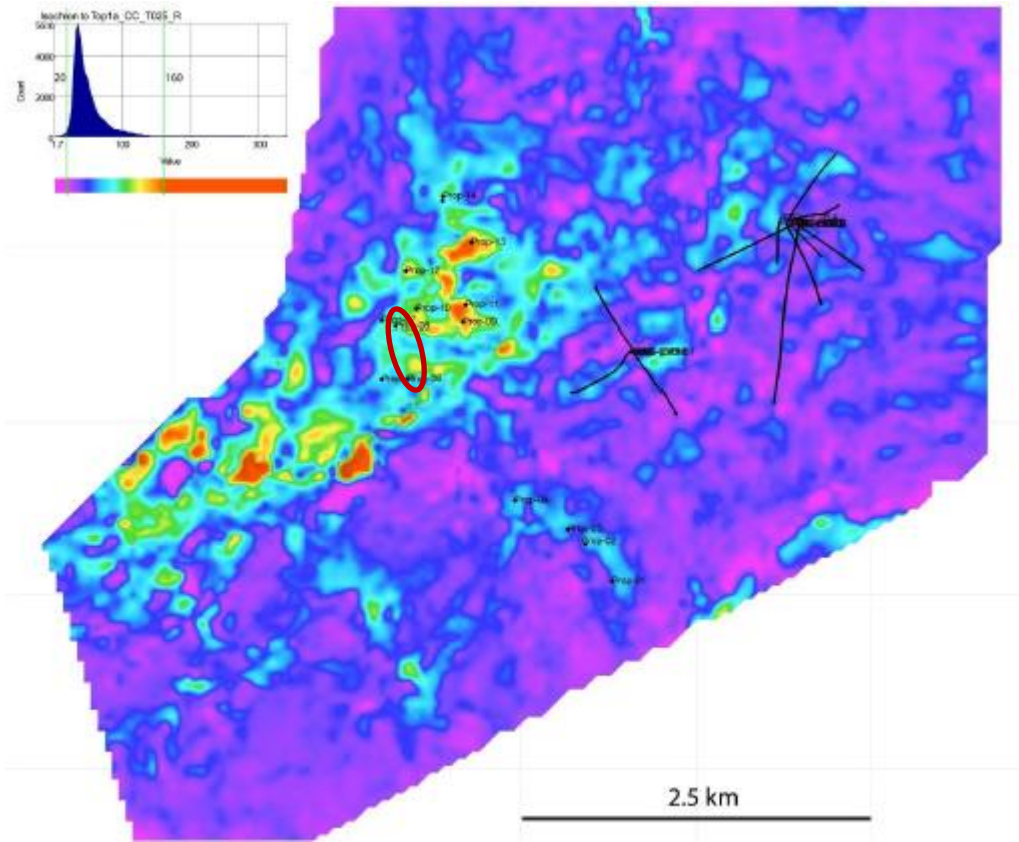
Target VE-5/VE-6

- For VE-5 & -6 wells, target locations have been selected on the Western side of WHC-1
- Main criteria: thickness of 1b layer and AI value of 1b layer
- The wells are planned to be drilled from the southern part of WHC-1
 - 1600 – 1700 metres outstep
- Target depths
 - VE-5: ca. 1695 m TVD
 - VE-6: ca. 1815 m TVD

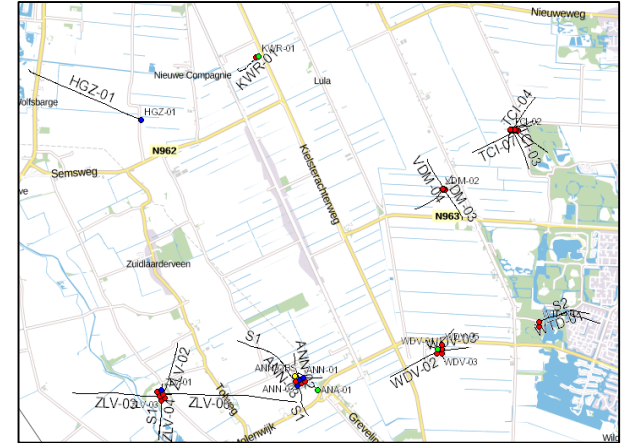
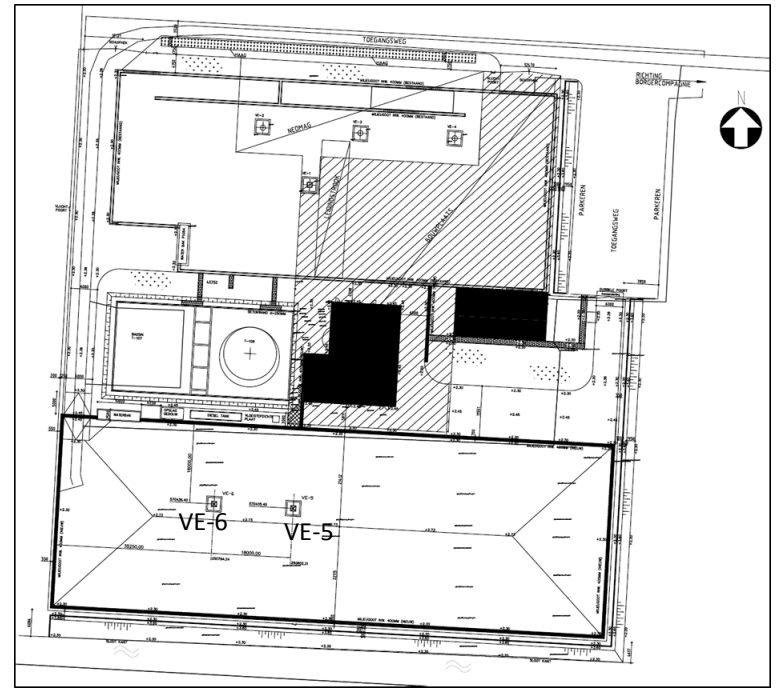


TARGET COORDINATES	
Well	VE-5
X-Coordinate RD	249.195
Y-Coordinate RD	570.319
Expected top 1b depth	1695m TVD below NAP
Expected 1b thickness	85 meters

- Some finetuning target (X, Y) planned for Q2 2018

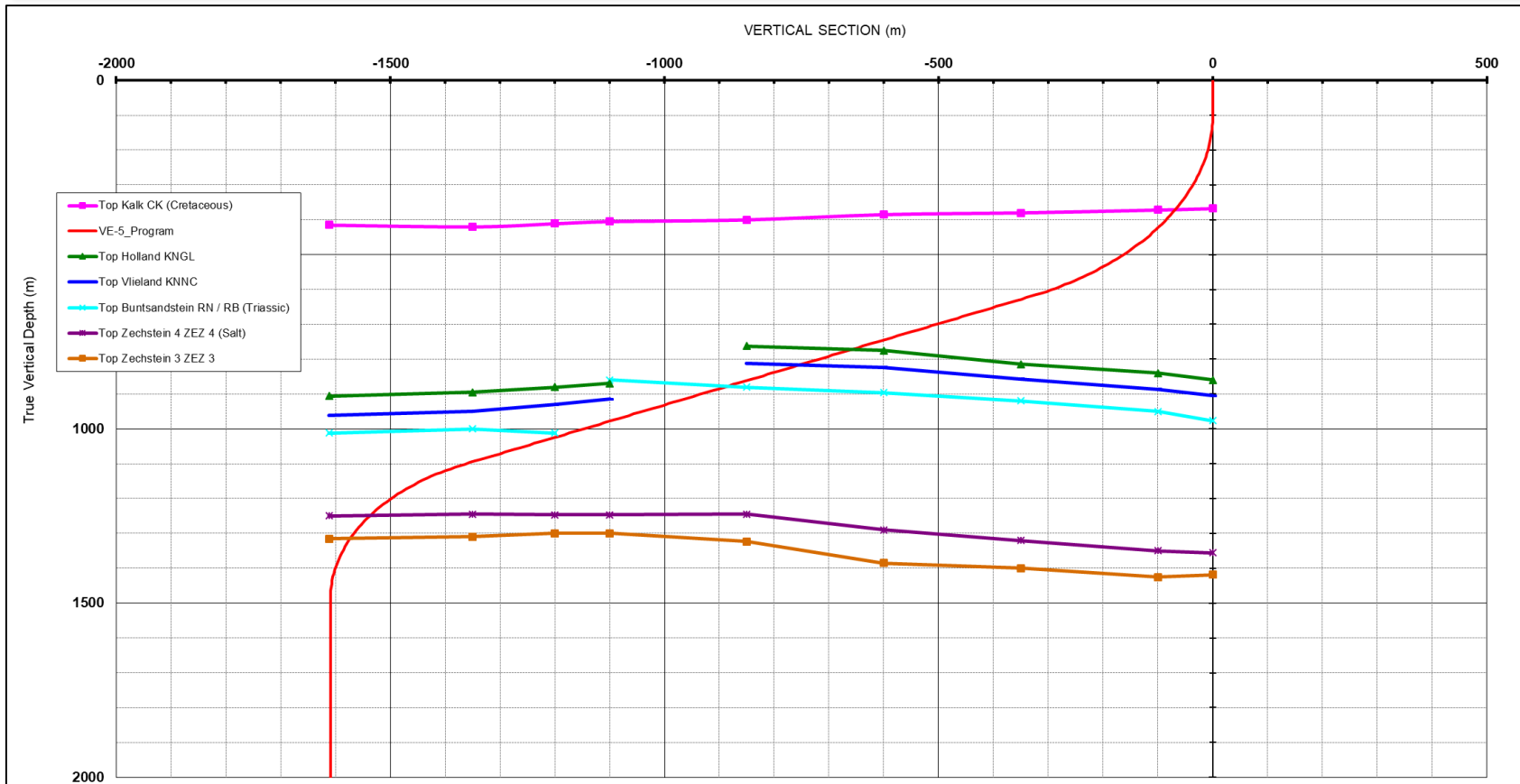


ZE-III 1b thickness



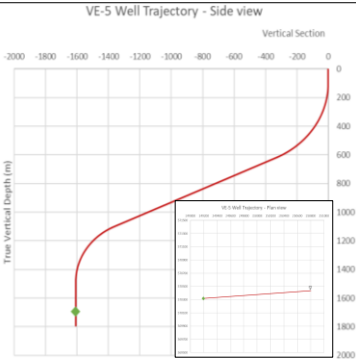
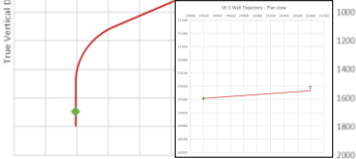


VE-5 Well Trajectory

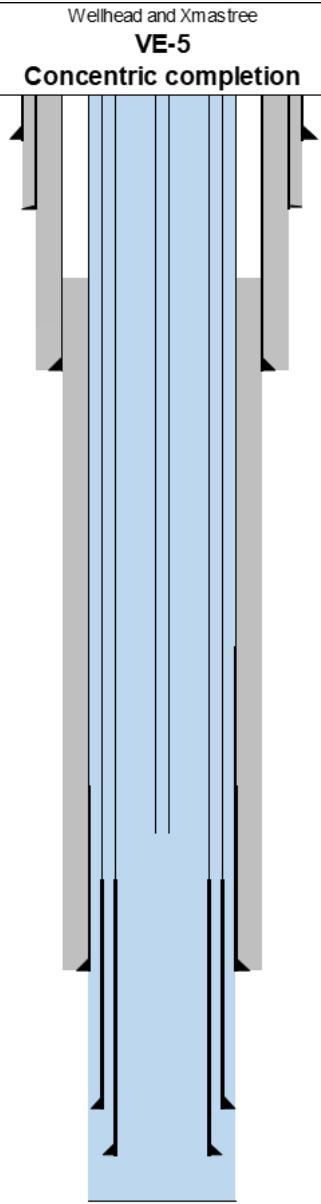
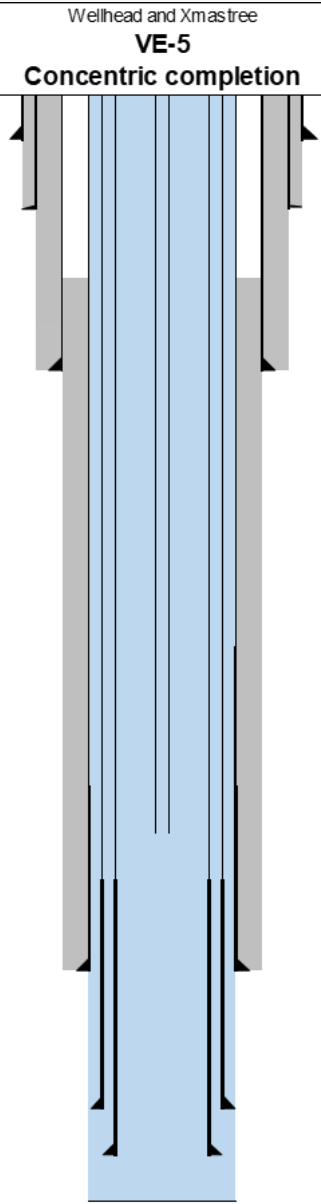


options	VE-5		inc	azi	BUR/DOR (°/30m)
	MD	TVD			
Tie-down	0	0	0	0	0
KOP	100	100	0.00	265.86	3.00
EOB	750	619	65.00	265.86	0.00
SOD	1890	1101	65.00	265.86	-4.05
EOD	2380	1494	0.00	265.86	0.00
TD	2675	1784	0.00	265.86	0.00

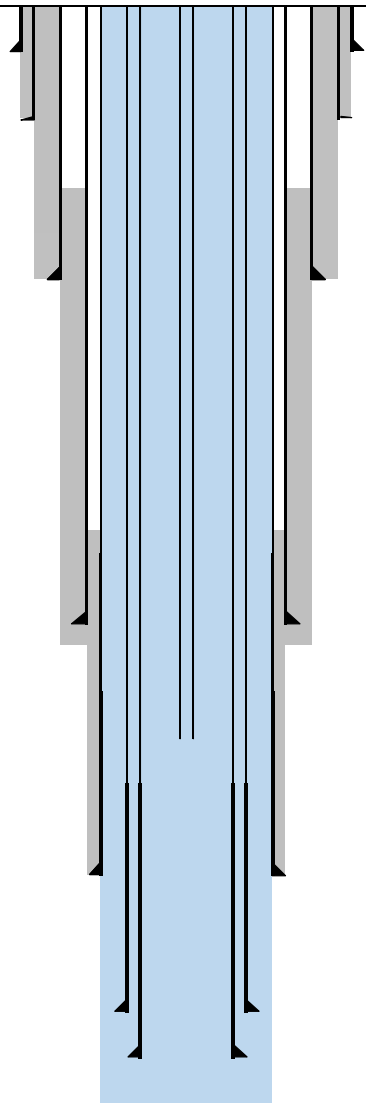
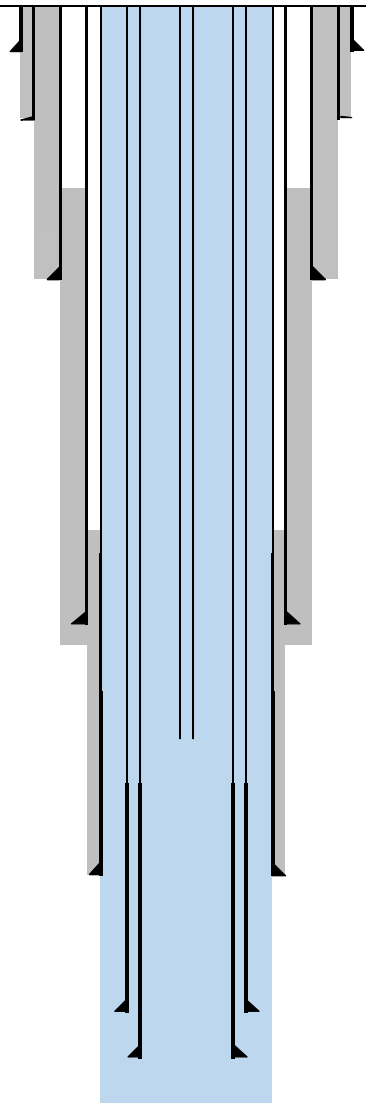
Well Design

VE-5 (VDM-05)	Well name: VE-5 (VDM-05) Concession: Vreendam Zout Well Type: Solution mining producer & inject Classification: Deviated / S-shaped	Well Location	Rijksdriehoek Coordinate System Surface Coordinates: X: 250,802m Y: 570,437m Target Coordinates: X: 249,195m Y: 570,319m Z: 1695m TVD NAP	Rig Information	Rig name: T207 KCA Deutag BOP: 21 1/4" 5K psi 13 5/8" 10K psi	Well Objectives Drill bischoffite brine well into layer 1b, Zechstein-3 formation - core reservoir section - bischoffite brine producer - when cavern connects with VE-6 cavern convert well to water injector	Wellhead Manufacturer: Uztel Type: Spool Size: 16" 5K psi				
Geological Age & Formation Name		Depth (BRT) m AH m TVD		Casing Design		Drill Bits & BHA	Drilling Fluid Design	Cementing Design	Potential Hazards: North Sea group: Swelling clays; bit baling Rijnland: Swelling clays; bit baling; fault Zechstein: Greasing salts Germanic Triassic: Mud losses; differential sticking; fault	General Information	
Drilling Floor		0								VE-5 Well Trajectory - Side view 	
Ground Level										Vertical Section 	
NAP											
U. North Sea		69	69	24" Stove pipe		Pre-installed				Data Acquisition Requirements Mud logging 22" OH: MWD - GR / D/H 20" Casing: CBL / CCL / VDL 18 1/2" OH: MWD - Directional (D+) 16" Casing: Wireline - CBL / CCL / VDL	
L. North Sea		251 297	250 294	20" Conductor 106.5# BTC		22" bits - XR+C PDM TD: 320m AHD	KCI-Polymer Density: 1.08-1.12 sg PV: ALAP YP: 20 - 25 pH: 9 - 10.5 Fluid loss: <3mls (AP)	Singer type TOC: Surface Lead: 238m Tail: 50m Density: 1.60 / 1.75 sg	69 - 320 m: 1 sample every 25 m Wet: 2 x 0.5kg; Dry: 2 x 0.1kg 320 - 1155m: 1 sample every 20 m Wet: 2 x 0.5kg; Dry: 2 x 0.1kg		
Chalk Group	Ommelanden	387	375			18 1/2" bits - GS03 - XC+C PDM Multi-cylce circ. sub	KCI-Polymer Density: 1.15-1.32 sg PV: ALAP YP: 20 - 30 pH: 8 - 8.5 MBT: <70 kg/m³ K+: >90 g/l Fluid loss: <3mls (AP)	Singer type TOC: Surface Typ: Class G Lead: 1028m Tail: 150m OH Excess: 150%			
	Texel										
Rijnland	U. Holland Marl	1154 1187	790 809	16" Surface csg 84# L80 BTC		BHA #1 12 1/4" bits - MDSZ616 - MDS616 RSS Multi-cylce circ. sub	KCI-Polymer-Glycol Density: 1.30-1.40 sg PV: ALAP YP: 22 - 28 pH: 9 - 10.5 MBT: <70 kg/m³ K+: >90 g/l Fluid loss: <3mls (AP)		1150 - 2590 m: 1 sample every 10 m Wet: 2 x 0.5kg; Dry: 2 x 0.1kg Near fault zone & Zechstein formation : 1 Sample every 5m Wet: 2 x 0.5kg; Dry: 2 x 0.1kg		
	M. Holland Claystone										
	L. Holland Marl										
	Vlieland claystone										
RN	Solling Claystone	1331	865								
Rijnland	Holland	1389	893								
	Vlieland claystone										
Germanic Trias	Solling Claystone	1509	940								
	Volpriehausen										
	L. Buntsandstein	2067	1209	9 5/8" 47# L80 VAM TOP 9 5/8" 53.5# L80 VAM TOP							
Zechstein	Zechstein 4	2087	1230			BHA #2 12 1/4" bit - MDSZ616 - MDS616 RSS Multi-cylce circ. sub	OBM Density: 1.45 sg PV: ALAP YP: 22 - 28 OWR: 75 / 25 ES: 500 - 800 V WPS: >180 g/l Fluid loss: <3 mls	OH Excess: 75%			
	Zechstein 3	2184	1315								
	ZEZ3, 2a	2232	1349	9 5/8" 53.5# L80 VAM TOP 10 3/4" 109# L80 VAM MUST							
		2461	1588	2 7/8" 6.4# L80 VAM TOP							
		2540	1654	7" 29# L80 VAM TOP							
		2555	1669	7" 46.4# L80 VAM SLU-II							
		2555	1669	5" 15# L80 VAM TOP 3 1/2" 10.2# L80 VAM FJL							
	ZEZ3, 1b	2585 2590	1699	10 3/4" Produc csg 109# L80 VAM MUST							
	ZEZ3, 1a	2655 2675	1769 1789	7" 46.4# L80 VAM SLU-II 3 1/2" 10.2# L80 VAM FJL							
Well outline for VE-5											
Author		EK		Prepared by:		Leon de Villiers / Ele Kermen		Reviewed by:		Wouter Vink	
Rev. No.		1		Date		6-3-2018		Approved by:		Abel-Jan Smit	

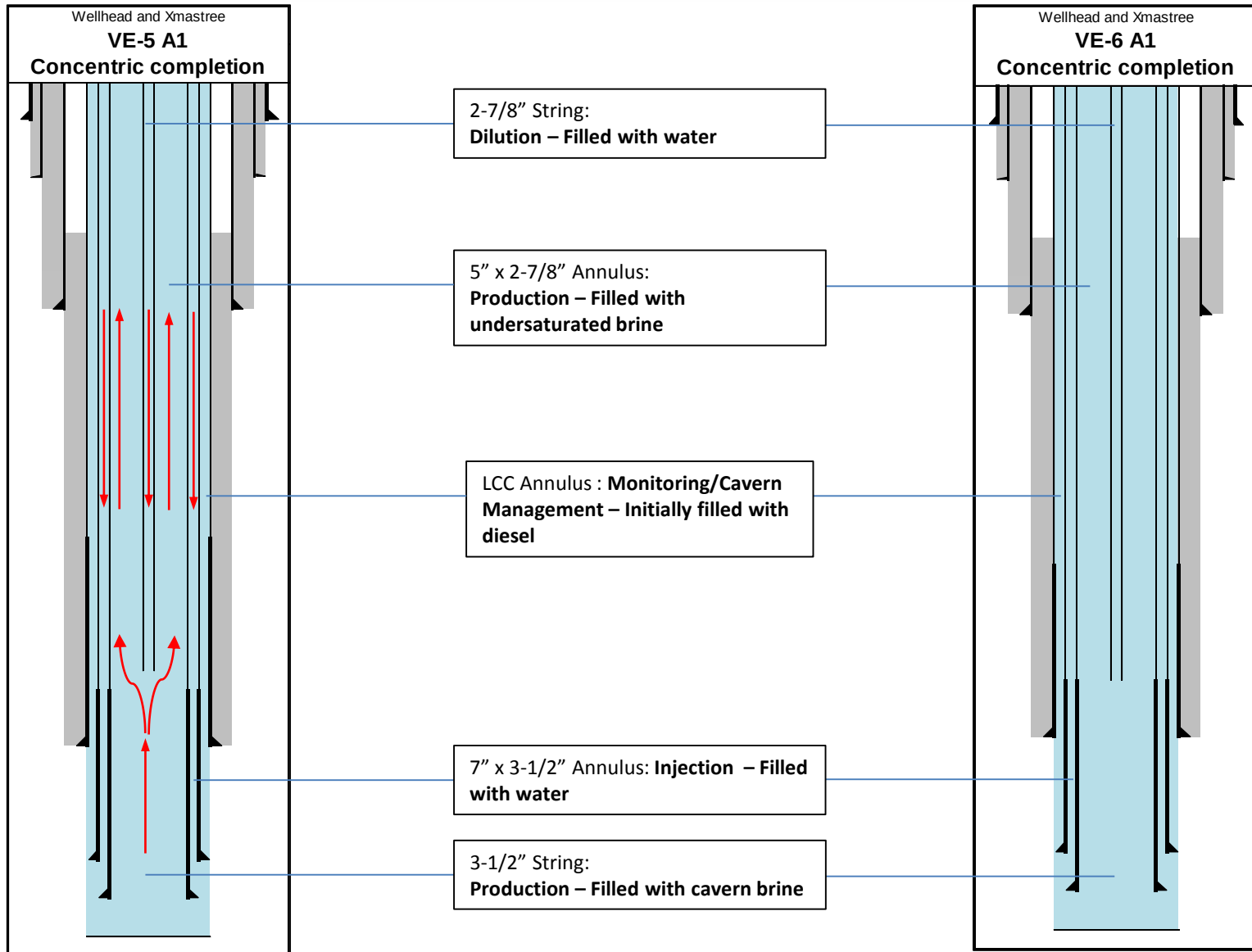
Well Design – Well Schematic

Nr.	Item Description Production / Injector well Depth ref RT	Wellhead and Xmastree VE-5 Concentric completion	Approx. Depth	Approx. Depth	Hole ID standard	Pipe OD	Collar OD	Pipe ID	Pipe ID
			m tvd	m ah	in	in	in (nom)	in	in (drift)
0	24" 125.7#		69	69		24.000		23.000	
1	20" 106,5# K55 BTC		294	297	22" OH	20.000	21.000	19.000	18.813
	TOC 16" x 9-5/8"		767	1087					
2	16" 84# L80 BTC		809	1187	18 1/2" OH	16.000	17.000	15.010	14.823
4	9,625" 47# L80 VAM TOP w/ X-O t/ 9,625" 53,5# L80 VAM TOP		1209	2067		9.625	10.396	8.681	8.525
	9,625" 53,5# w/ X-O t/ 10.75" 109# L80 VAM MUST		1349	2232		9.625	10.520	8.535	8.500
9	2,875" 6,4# L80 VAM TOP		1654	2540		2.875	3.222	2.441	2.347
6	7" 29# L80 VAM TOP w/ X-O t/ 7" 46,4# L80 VAM SLJ-II		1669	2555		7.000	7.644	6.184	6.059
8	5" 15# L80 VAM TOP w/ X-O t/ 3.5" 10,2# L80 VAM FJL		1669	2555		5.000	5.470	4.408	4.283
3	10,75" 109# L80 VAM MUST		1699	2585	12 1/4" OH	10.750	10.750	8.684	8.528
5	7" 46,4# L80 VAM SLJ-II		1769	2655		7.000	7.323	5.626	5.501
7	3,5" 10,2# L80 VAM FJL		1789	2675		3.500	3.500	2.922	2.797
			1802	2688	8 1/2" x 15" UR				

Well Design – Contingency

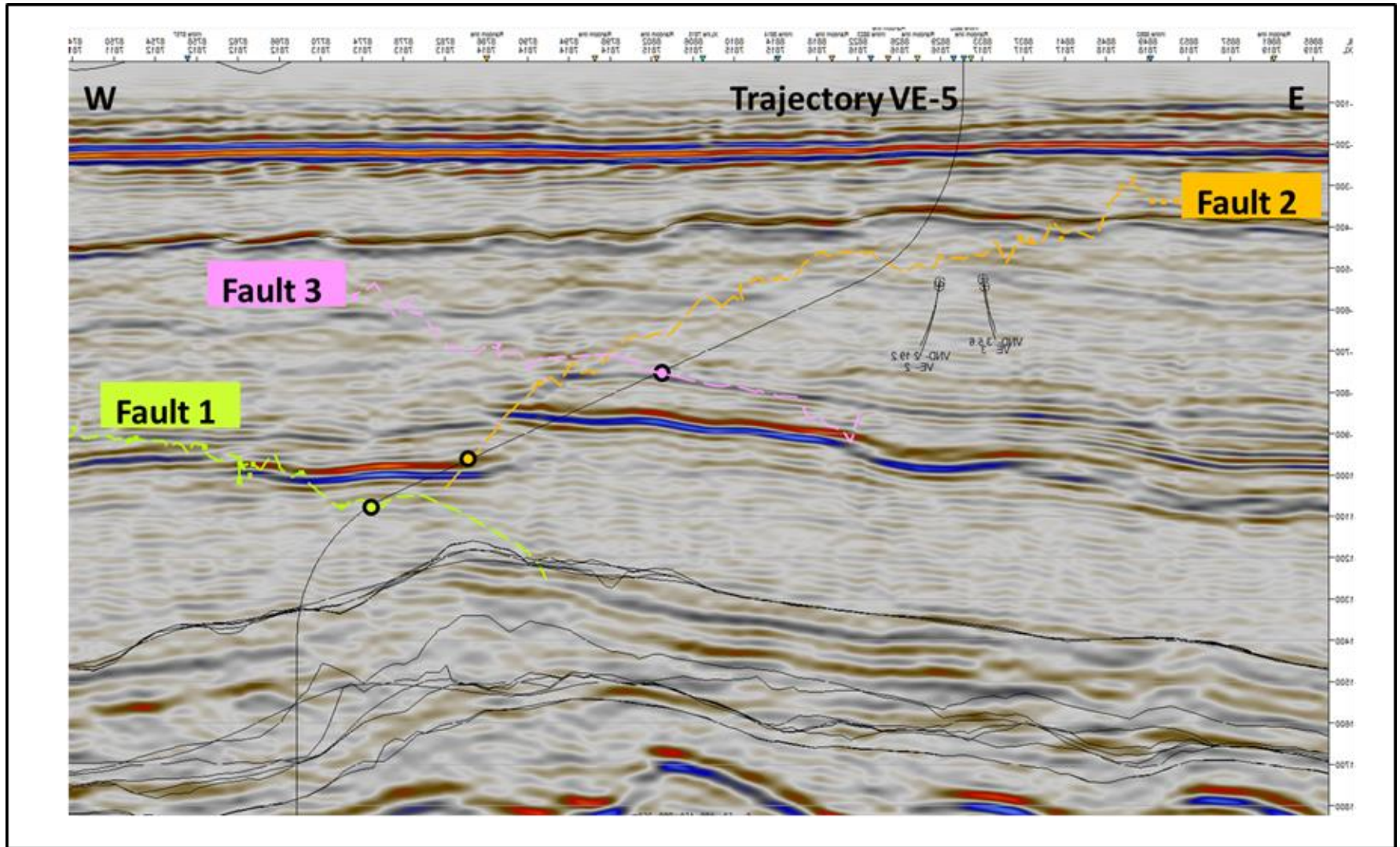
Nr.	Item Description Production / Injector well Depth ref RT	Wellhead and Xmastree VE-5 CONTINGENCY	Approx. Depth	Approx. Depth	Hole ID standard	Pipe OD	Collar OD	Pipe ID	Pipe ID
			m tvd	m ah	in	in	in (nom)	in	in (drift)
0	24" 125.7#		69	69		24.000		23.000	
1	20" 106,5# K55 BTC		294	297	22" OH	20.000	21.000	19.000	18.813
	TOC 16" x 13-3/8"		766	1087					
2	16" 84# L80 BTC		809	1187	18 1/2" OH	16.000	17.000	15.010	14.823
	TOC 9-5/8" Casing		1166	2006					
5	9,625" 47# L80 VAM TOP w/ X-O t/		1209	2067		9.625	10.396	8.681	8.525
	9,625" 53,5# L80 VAM TOP								
3	13,375" 68# L80 VAM TOP		1239	2106	12 1/4" x 16" UR	68.000	14.175	12.415	12.259
	9,625" 53,5# w/ X-O t/		1374	2259		9.625	10.520	8.535	8.500
	10.75" 109# L80 VAM MUST								
10	2,875" 6,4# L80 VAM TOP		1654	2540		2.875	3.222	2.441	2.347
7	7" 29# L80 VAM TOP w/ X-O t/					7.000	7.644	6.184	6.059
	7" 46,4# L80 VAM TOP		1669	2555					
9	5" 15# L80 VAM TOP w/ X-O t/					5.000	5.470	4.408	4.283
	3.5" 10,2# L80 VAM TOP		1669	2555					
4	10,75" 109# L80 VAM MUST		1699	2585	12 1/4" OH	10.750	10.750	8.684	8.528
6	7" 46,4# L80 VAM SLU-II		1769	2655		7.000	7.323	5.626	5.501
8	3,5" 10,2# L80 VAM FJL		1789	2675		3.500	3.500	2.922	2.797
			1799	2685	8 1/2" x 15" UR				

Well Design – In Production



- Hole cleaning in 22" & 18-1/2" sections
 - 22" section
 - 30-meter rathole
 - Solids control equipment
 - 18-1/2" section
 - Pump out of hole
 - Multi-cycle circulation subs
 - Contingency: Check trip BHA
- Faulted region & potential loss zone
 - Up to three faults have been identified along the well trajectory
 - Fault 1 → Top Triassic (Solling Claystone)
 - Fault 2 → Base Cretaceous (Vlieland Claystone / Sandstone)
 - Fault 3 → Cretaceous (Lower Holland Marl / Vlieland Claystone)
 - Inactive faults
 - Most likely clay smeared, therefore sealing.
 - No faults seen when drilling offset wells
 - Potential loss zone identified in Rogenstein Member of Lower Buntsandstein Formation
 - Total losses reported in HGZ-01 (@6,5km distance)
- Dry-well scenario

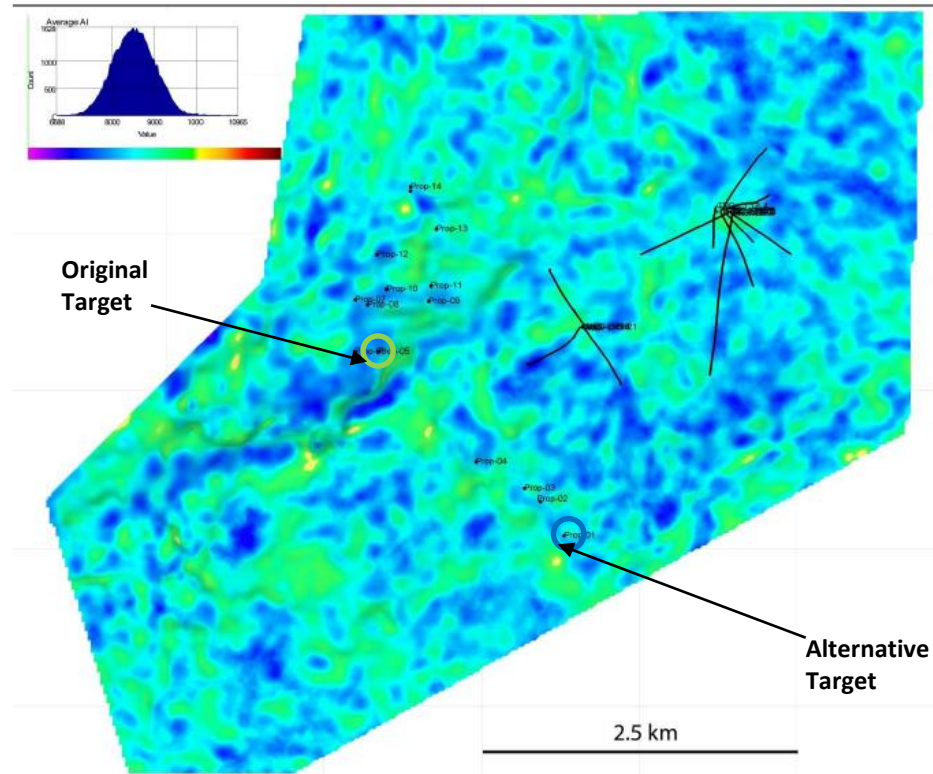
Faults along Well Trajectory



- Well acceptance criteria have been set to determine if the well is sufficient for production
 - The characteristics of the target formation will be determined by a combination of
 - Coring, including chemical analysis
 - E-line Logging
 - Geological evaluation
 - VE-5 well will be considered 'dry', if any of the following criteria is met
 - Halite roof thickness Ze III 4 / Ze IV <40 meters
 - Cumulative bischofite column thickness <±10meters
- In the event that VE-5 is dry, the well will be plugged and abandoned; and a new well will be drilled (from the same surface location), targeting a different location.

Dry-well Scenario - Options

- In the event of a dry well in primary target coordinates, the new well (and the subsequent VE-6 well) will target a different zone, towards the South of the surface location.
- New well will be drilled from VE-5
 - Exit below conductor of VE-5
- Second well (VE-6 slot) depended on availability of casing

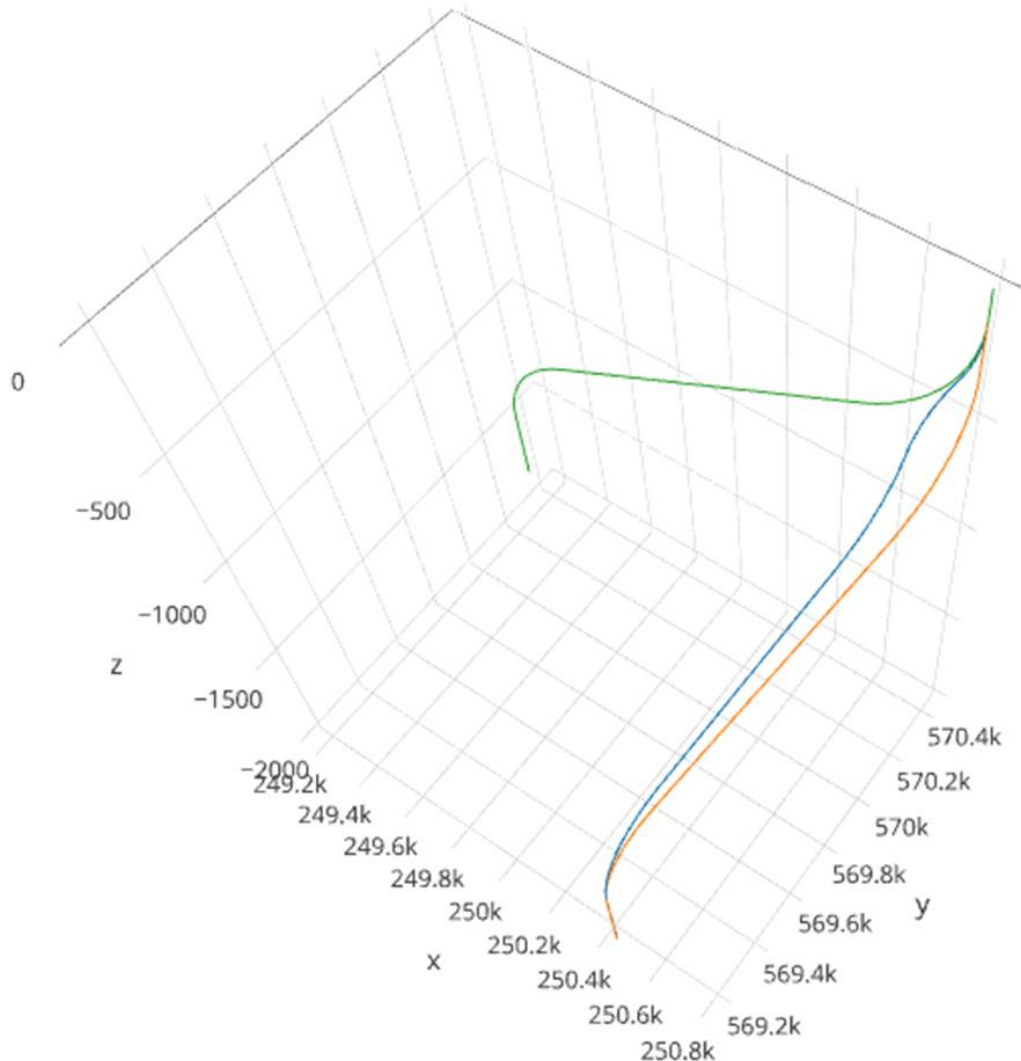


RD coordinates (m)			
Target (ZEZ3-1b)	X	Y	Depth
VE-5S1	250.452	569.154	1820

Dry-well Scenario – P&A

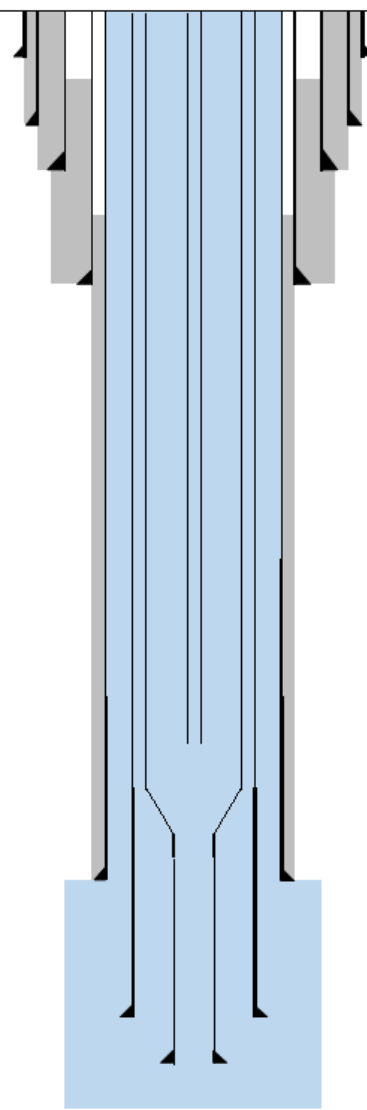
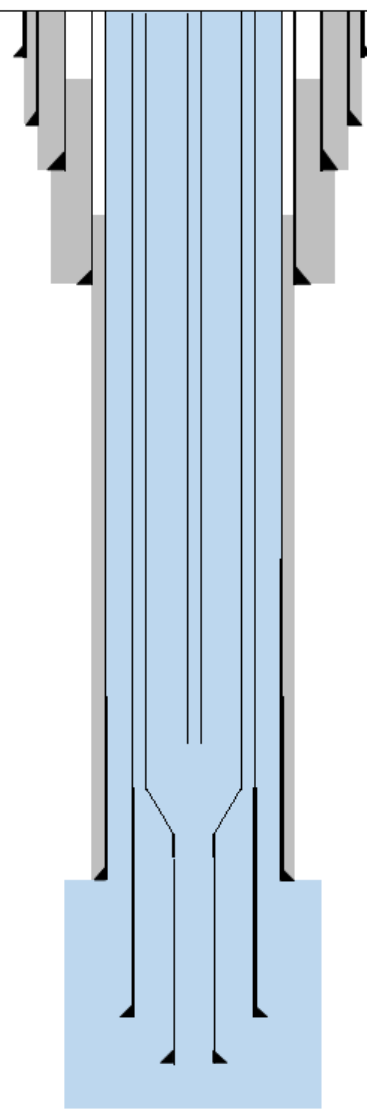
Item Description Production / Injector well Depth ref RT	Wellhead and Xmastree VE-5 A1 - P&A no completion	Wellhead and Xmastree VE-5 A1 P&A CONTINGENCY	Approx. Depth	Approx. Depth	Formation tops
			m tvd	m ah	
24" 156.2#			69	69	Upper North Sea
20" 106,5# K55 BTC			294	297	Lower North Sea
TOC 16" x 9-5/8" / 13-3/8"			766	1087	Holland Fm
16" 84# L80 BTC			809	1187	
TOC 9-5/8" Casing			1166	2006	Vieland Clayst. (KNNC)
9,625" 47# L80 VAM TOP w/ X-O t/			1209	2067	Germanic Trias. (RN/RB)
9,625" 53,5# L80 VAM TOP			1239	2106	Fault
13,375" 68# L80 VAM TOP					Holland Fm
9,625" 53,5# w/ X-O t/			1374	2259	Vieland Clayst. (KNNC)
10.75" 109# L80 VAM MUST					Germanic Trias.
10,75" 109# L80 VAM MUST			1699	2585	Fault
					Zechstein 4
					Zechstein 3
					ZE Z3, 2a
					
					ZE Z3, 1b
					ZE Z3, 1a
			1799	2685	

Dry-well Scenario – Well Trajectory



VE-5-S1			
Item	Depth		Comments
	mD	TVD	
KOP	100	100	Original wellbore; azimuth 265,9°
Exit	330	324	Also EOB initial section
Start of turn	340	333	Turn rate: 7,38°/30m (DLS 3,0°/30m)
End of turn	650	616	Azimuth 190,10°
KOP 2	660	625	Build-up rate (BUR): 3°/30m
EOB	1070	912	Maximum inclination: 65°
SOD	1830	1233	Drop-off rate (DOR): 4,05°/30m
EOD	2310	1616	Well vertical ≥ 40m before ZEZ3-3b
Well TD	2590	1896	

Dry-well Scenario – Well Schematic VE-5-S1

Item Description Production / Injector well Depth ref RT	Wellhead and Xmastree VE-5 S1	Approx. Depth	Approx. Depth	Hole ID standard	Pipe OD	Collar OD	Pipe ID	Pipe ID
		m tvd	m ah	in	in	in (nom)	in	in (drift)
24" 156.2#		69	69					
TOC 16" x 13-3/8"		196	197					
20" 106.5# K55 BTC		294	297	22" OH	20,000	21,000	19,000	18,813
16" 84# L80 BTC / whipstock exit		315	320	18 1/2" OH				
TOC 9-5/8" Casing		737	790					
13,375" 68# L80 VAM TOP		850	950	12 1/4" x 16" UR	13,375	14,175	12,415	12,259
9,625" 47# L80 VAM TOP w/ X-O t/		1200	1752		9,625	10,396	8,681	8,525
9,625" 53,5# L80 VAM TOP								
9,625" 53,5# w/ X-O t/		1667	2361		9,625	10,520	8,535	8,500
10.75" 109# L80 VAM MUST		1785	2480		2,875	3,222	2,441	2,347
2,875" 6,4# L80 VAM TOP		1790	2485		7,000	7,644	6,184	6,059
7" 29# L80 VAM TOP w/ X-O t/		1790	2485		5,000	5,470	4,408	4,283
7" 46,4# L80 VAM TOP								
5" 15# L80 VAM TOP w/ X-O t/		1820	2515	12 1/4" OH	10,750	10,750	8,684	8,528
3.5" 10,2# L80 VAM TOP								
10,75" 109# L80 VAM MUST		1890	2585		7,000	7,323	5,626	5,501
7" 46,4# L80 VAM SLU-HI		1910	2605		3,500	3,500	2,922	2,797
3,5" 10,2# L80 VAM FJL								
8,5 x 15" hole section		1920	2615	8 1/2" x 15" UR				

Permit drilling mid September

Drilling Q4

VE-5 ~50 days

VE-6 ~50 days

VE-5 Drilling program + HSE documents mid July

VE-6 Drilling program + HSE documents mid September

Stove pipe:

Installation begin August

BARMM begin July